

STEEL TAPS - REIFF & NESTOR COMPANY STEEL PLUG TAP 3-56 THREAD

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High Quality To Help You Do The Best Work

STEEL TAPS The Reiff & Nestor Company Steel Taps are precision-engineered tools designed for gunsmiths and firearm enthusiasts to create or repair internal threads in firearm components. Crafted from steel, these taps offer superior durability and maintain their hardness even under high temperatures, making them ideal for continuous use. These taps are available in various thread sizes and styles, including bottom, plug and taper taps which are essential for threading close to the bottom of blind holes. The steel construction ensures longevity and precise threading, accommodating a wide range of gunsmithing applications. Specifications: Material: Steel Tap Styles: Bottom Tap Plug Taper Thread Sizes Available: 8-40 10-32 3/16-32 3-56 6-40 7/32-40 1/4-28 1/4-30 1/4-22 Customer Insights: Users of the Reiff & Nestor Company Steel Taps appreciate their precision and durability. The high-speed steel construction allows for efficient threading without compromising the tool's integrity, making these taps a reliable choice for both professional gunsmiths and hobbyists. Incorporating the Reiff & Nestor Company Steel Taps into your gunsmithing toolkit ensures reliable and accurate threading, enhancing the quality and longevity of firearm components.



Attributes

- Name: [REIFF & NESTOR COMPANY STEEL PLUG TAP 3-56 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 748001356
- Mfr. No.: 11022HS
- Material: Steel
- Style: Plug
- Threads: 3-56
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm

Item details

Made in USA

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Safety Instruction Guide for STEEL TAPS RIEFF & NESTOR COMPANY STEEL PLUG TAP 356 THREAD

Introduction

Thank you for choosing the Reiff & Nestor Company Steel Plug Tap 356 Thread. This guide provides essential safety instructions and usage information to ensure a safe and effective experience with our product. Please read this guide carefully before use.

General Safety Guidelines

- Always use the Steel Tap in accordance with the manufacturer's instructions.
- Ensure that the work area is clean and welllit to prevent accidents.
- Inspect the tap for any damage before use. Do not use if damaged.
- Keep the tap out of reach of children and unauthorized users.
- Use personal protective equipment (PPE) such as safety goggles and gloves while operating the tap.
- Be aware of your surroundings and avoid distractions while using the tool.
- Report any unsafe conditions or accidents to the appropriate authorities.

Specific Safety Precautions for Use

- Use the correct tap size for your application to avoid damaging the workpiece.
- Always use cutting oil to reduce friction and heat during tapping.
- Avoid excessive force; let the tap do the work to prevent breakage.
- If the tap becomes stuck, do not force it. Reverse gently to free it.
- Ensure the tap is aligned properly with the workpiece to avoid crossthreading.
- Store the tap in a protective case when not in use to prevent damage.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials, including the tap, cutting oil, and a suitable drill.
- Ensure the workpiece is securely clamped or held in place.

2. Drilling the Hole:

- Use a drill bit that is appropriate for the tap size. For a 356 tap, a 0.0960inch drill bit is recommended.
- Drill the hole to the required depth, ensuring a straight and clean hole.

3. Applying Cutting Oil:

- Apply a generous amount of cutting oil to the tap and the hole to facilitate smooth tapping.

4. Tapping Process:

- Insert the tap into the hole, ensuring it is perpendicular to the surface.
- Turn the tap clockwise to begin threading. Apply gentle pressure.
- After a full turn, reverse the tap slightly to break the chip and then continue turning clockwise.
- Repeat this process until you reach the desired depth.

5. Completion:

- Once the threading is complete, remove the tap carefully.
- Clean the newly threaded hole and the tap to remove any debris.

Disposal Instructions

- Dispose of any damaged or unusable taps in accordance with local regulations.
- Recycle packaging materials where possible to minimize environmental impact.

Contact Information for Further Support

For any safety inquiries or issues regarding the Reiff & Nestor Company Steel Taps, please consult the product packaging or the manufacturer's website for further assistance.

Thank you for choosing Reiff & Nestor Company. Your safety and satisfaction are our top priorities.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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