

# STEEL TAPS - REIFF & NESTOR COMPANY STEEL PLUG TAP 7/32"-40 THREAD

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## High Quality To Help You Do The Best Work

STEEL TAPS The Reiff & Nestor Company Steel Taps are precision-engineered tools designed for gunsmiths and firearm enthusiasts to create or repair internal threads in firearm components. Crafted from steel, these taps offer superior durability and maintain their hardness even under high temperatures, making them ideal for continuous use. These taps are available in various thread sizes and styles, including bottom, plug and taper taps which are essential for threading close to the bottom of blind holes. The steel construction ensures longevity and precise threading, accommodating a wide range of gunsmithing applications. Specifications: Material: Steel Tap Styles: Bottom Tap Plug Taper Thread Sizes Available: 8-40 10-32 3/16-32 3-56 6-40 7/32-40 1/4-28 1/4-30 1/4-22 Customer Insights: Users of the Reiff & Nestor Company Steel Taps appreciate their precision and durability. The high-speed steel construction allows for efficient threading without compromising the tool's integrity, making these taps a reliable choice for both professional gunsmiths and hobbyists. Incorporating the Reiff & Nestor Company Steel Taps into your gunsmithing toolkit ensures reliable and accurate threading, enhancing the quality and longevity of firearm components.



## Attributes

- Name: [REIFF & NESTOR COMPANY STEEL PLUG TAP 7/32"-40 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 748001324
- Mfr. No.: C30882
- Material: Steel
- Style: Plug
- Threads: 7/32-40
- Delivery weight: 0.009kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 725953C30882

## Item details

Made in USA

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# Safety Instruction Guide for Reiff & Nestor Company Steel Plug Tap 7/32"40 Thread

## Introduction

Thank you for choosing the Reiff & Nestor Company Steel Plug Tap 7/32"40 Thread. This guide provides essential safety information and instructions for the safe use, installation, and disposal of this product. Please read this guide carefully to ensure safe and effective use.

## General Safety Guidelines

- Ensure that the tap is used in accordance with the manufacturer's instructions.
- Always wear appropriate personal protective equipment (PPE), including safety goggles and gloves, when using the tap.
- Keep the tap out of reach of children and unauthorized users.
- Regularly inspect the tap for any signs of damage or wear before use.
- Do not use the tap for purposes other than those specified in this guide.
- If the tap is damaged or malfunctioning, discontinue use immediately and contact the manufacturer for support.

## Specific Safety Precautions for Use

- Use the tap only with compatible materials. Ensure that the material being tapped is suitable for use with steel taps.
- Avoid excessive force when using the tap to prevent breakage or injury.
- Ensure that the workpiece is securely clamped or held in place during tapping.
- Do not attempt to modify or repair the tap. Only qualified personnel should perform maintenance.
- If the tap becomes stuck in the workpiece, do not force it out. Follow the proper procedures for removing stuck taps.
- Be aware of the potential for sharp edges and burrs on the tap. Handle with care to avoid cuts or injuries.

## Instructions for Installation and Usage

### 1. Preparation:

- Select the appropriate drill bit size for the tap. For a 7/32"40 thread, use a 0.2185" drill bit.
- Ensure that your work area is clean and free from obstructions.

### 2. Drilling the Hole:

- Drill a hole to the specified diameter and depth according to your project requirements.
- Clear any debris from the hole before tapping.

### 3. Tapping:

- Insert the tap into the drilled hole, ensuring it is perpendicular to the workpiece.
- Turn the tap clockwise gently to start the threading process.
- Apply cutting fluid to the tap to reduce friction and heat.
- Turn the tap a quarter turn clockwise, then back off slightly to break the chip and clear debris.
- Repeat this process until the desired depth of the thread is achieved.

### 4. Completion:

- Once the tapping is complete, carefully remove the tap from the hole.
- Clean the threads and ensure they are free from debris.

## **Disposal Instructions**

- Dispose of the tap in accordance with local regulations for metal waste.
- Do not dispose of the tap in regular household waste.
- If the tap is damaged or unusable, consider recycling to minimize environmental impact.

## **Contact Information for Further Support**

For any inquiries related to safety, usage, or support, please refer to the contact information provided with your product packaging or on the manufacturer's website.

## **Conclusion**

By following these safety instructions, you can ensure the safe and effective use of the Reiff & Nestor Company Steel Plug Tap 7/32"40 Thread. Your safety and satisfaction are our top priorities. Thank you for choosing our product.

# About Us

## Brownells UK

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