

# MATCHMASTER COMPETITION NECK BUSHING DIE SETS - RCBS 224 VALKYRIE COMPETITON NECK BUSHING DIE SET

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The RCBS MatchMaster Competition die sets are the perfect sets of dies for the precision handloader looking to craft the most precise round possible. The neck sizing die utilizes RCBS's precision-machined neck bushings to put the perfect amount of neck tension on each round while not changing the body dimensions of fired cases. The titanium nitride coated expander offers silky-smooth case extraction and reduced brass build up on the expander both of which help reduce the amount of stretch on the case neck. Rounding out this exceptional set is the MatchMaster Competition Seating Die. What sets the MatchMaster seating die apart from the competition is our bullet seating window with bullet retaining system. Simply place the bullet in the window and raise the case into the die to seat the bullet. No more smashed fingers or misaligned bullets! Couple this with a micrometer adjustable, free-floating, self-centering bullet seating stem and you have the easiest, most accurate bullet seating die on the market. NECK SIZING DIE UTILIZES PRECISION-MACHINED NECK BUSHINGS TITANIUM NITRIDE EXPANDER MICROMETER ADJUSTABLE SEATER FREE FLOATING/SELF-CENTERING BULLET SEATING SYSTEM BULLET LOADING WINDOW WITH BULLET RETAINING SYSTEM



## Attributes

- Name: [RCBS 224 VALKYRIE COMPETITON NECK BUSHING DIE SET](#)
- Manufacturer: [RCBS](#)
- Product no.: 747000115
- Mfr. No.: 11210
- Cartridge: 224 Valkyrie
- Die Style: Bushing Neck Die Set
- Delivery weight: 0.68kg
- Shipping height: 51mm
- Shipping width: 114mm
- Shipping length: 152mm
- UPC: 604544654042

## Item details

Made in USA

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# Safety Instruction Guide for MATCHMASTER COMPETITION NECK BUSHING DIE SET

## Introduction

Thank you for choosing the MATCHMASTER COMPETITION NECK BUSHING DIE SET for your reloading needs. This guide provides essential safety instructions to ensure the safe and effective use of this product. Please read this guide carefully before use and keep it for future reference.

## General Safety Guidelines

- Ensure that you are familiar with the operation of reloading equipment and follow all safety practices.
- Always wear appropriate personal protective equipment, including safety glasses and gloves, when using this product.
- Keep the workspace clean and organized to avoid accidents.
- Store the die set in a secure location, out of reach of children and unauthorized users.
- Regularly inspect the die set for wear and damage before use. Do not use damaged equipment.
- Follow all local laws and regulations regarding the use and storage of reloading equipment.

## Specific Safety Precautions for Use

- Use only the specified cartridge (224 Valkyrie) with this die set.
- Ensure that the die set is securely attached to the reloading press before use.
- Avoid overtightening the dies, as this may cause damage to the equipment.
- Be cautious of the expander, as it may become hot during use. Allow it to cool before handling.
- When seating bullets, ensure that your fingers are clear of the die to prevent injury.
- Do not exceed recommended load limits for the cartridges you are reloading.
- Always doublecheck measurements and settings before proceeding with reloading.

## Instructions for Installation and Usage

### 1. Installation

- Ensure the reloading press is securely mounted and stable.
- Remove any existing dies from the press.
- Select the appropriate bushing neck die from the MATCHMASTER set.
- Thread the neck sizing die into the press and tighten securely without overtightening.
- Insert the titanium nitride expander into the die, ensuring a snug fit.
- Adjust the die height according to the manufacturer's instructions.

### 2. Usage

- Begin with clean, fired cases. Inspect each case for damage or wear.
- Insert the case into the die, ensuring it is seated properly.
- Operate the reloading press to resize the neck of the case.
- For bullet seating, place the bullet in the bullet loading window.
- Raise the case into the die to seat the bullet securely.
- Repeat the process for each case, maintaining consistent measurements.

## Disposal Instructions

- Dispose of any unused or damaged components in accordance with local regulations.
- Do not dispose of reloading materials in regular household waste.

- Check with local authorities for proper disposal methods of hazardous materials.

## **Contact Information for Further Support**

For any questions or concerns regarding the use of your MATCHMASTER COMPETITION NECK BUSHING DIE SET, please reach out to your local distributor or manufacturer. Ensure you have the product details available for quicker assistance.

## **Conclusion**

By following these safety instructions, you can ensure a safe and effective reloading experience with the MATCHMASTER COMPETITION NECK BUSHING DIE SET. Always prioritize safety and adhere to best practices in reloading. Thank you for your attention to these guidelines.

# About Us

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