

# MATCHMASTER COMPETITION NECK BUSHING DIE SETS - RCBS 223 REMINGTON COMPETITON NECK BUSHING DIE SET

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The RCBS MatchMaster Competition die sets are the perfect sets of dies for the precision handloader looking to craft the most precise round possible. The neck sizing die utilizes RCBS's precision-machined neck bushings to put the perfect amount of neck tension on each round while not changing the body dimensions of fired cases. The titanium nitride coated expander offers silky-smooth case extraction and reduced brass build up on the expander both of which help reduce the amount of stretch on the case neck. Rounding out this exceptional set is the MatchMaster Competition Seating Die. What sets the MatchMaster seating die apart from the competition is our bullet seating window with bullet retaining system. Simply place the bullet in the window and raise the case into the die to seat the bullet. No more smashed fingers or misaligned bullets! Couple this with a micrometer adjustable, free-floating, self-centering bullet seating stem and you have the easiest, most accurate bullet seating die on the market. NECK SIZING DIE UTILIZES PRECISION-MACHINED NECK BUSHINGS TITANIUM NITRIDE EXPANDER MICROMETER ADJUSTABLE SEATER FREE FLOATING/SELF-CENTERING BULLET SEATING SYSTEM BULLET LOADING WINDOW WITH BULLET RETAINING SYSTEM



## Attributes

- Name: [RCBS 223 REMINGTON COMPETITON NECK BUSHING DIE SET](#)
- Manufacturer: [RCBS](#)
- Product no.: 747000114
- Mfr. No.: 11110
- Cartridge: 223 Remington
- Die Style: Bushing Neck Die Set
- Delivery weight: 0.68kg
- Shipping height: 51mm
- Shipping width: 114mm
- Shipping length: 152mm
- UPC: 604544654035

## Item details

Made in USA

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# Safety Instruction Guide for MATCHMASTER COMPETITION NECK BUSHING DIE SETS RCBS 223 REMINGTON COMPETITION NECK BUSHING DIE SET

## Introduction

Thank you for choosing the MATCHMASTER COMPETITION NECK BUSHING DIE SETS. These die sets are designed for precision handloading, allowing you to create the most accurate rounds possible. This guide provides essential safety information and instructions to ensure safe and effective use of the product in compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Always read and understand the instruction manual before using the die set.
- Ensure that the work area is clean, welllit, and free from distractions to avoid accidents.
- Keep the die set out of reach of children and vulnerable individuals.
- Use personal protective equipment (PPE), such as safety glasses and gloves, when handling tools and materials.
- Regularly inspect the die set for signs of wear or damage. Do not use damaged components.
- Store the die set in a safe, dry place when not in use to prevent environmental damage.

## Specific Safety Precautions for Use

- **Neck Sizing Die:** Ensure proper alignment of the neck sizing die to prevent case damage. Avoid excessive force during operation.
- **Titanium Nitride Coated Expander:** Handle with care to prevent scratches and maintain smooth operation.
- **Seating Die:** Always check the bullet seating window for obstructions before use. Ensure the bullet is correctly placed to avoid misalignment.
- **Micrometer Adjustable Seater:** Adjust settings carefully and ensure they are locked in place before use to maintain accuracy.
- Do not leave the die set unattended while in use. Always remain focused on the task.
- Follow all local laws and regulations regarding the handling and use of reloading equipment.

## Instructions for Installation and Usage

### Installation

1. **Preparation:** Gather all necessary tools and components. Ensure that your work area is clean and organized.
2. **Mounting the Die:**
  - Secure the neck sizing die into the reloading press according to the manufacturer's instructions.
  - Ensure it is tightened properly to avoid movement during operation.
3. **Setting Up the Expander:**
  - Insert the titanium nitride coated expander into the die, ensuring it is seated correctly.
4. **Adjusting the Seating Die:**
  - Install the MatchMaster Competition Seating Die into the press.
  - Adjust the micrometer seating stem to the desired depth based on bullet specifications.

## Usage

### 1. Neck Sizing:

- Insert a fired case into the die and apply pressure to resize the neck.
- Check for proper neck tension by measuring with a caliper.

### 2. Seating Bullets:

- Place the bullet in the seating window.
- Raise the case into the die using the press to seat the bullet accurately.
- Check for proper alignment and depth after seating.

### 3. Final Inspection:

- Inspect each round for proper dimensions and seating depth before loading.

## Disposal Instructions

- Dispose of any damaged or unusable components according to local regulations.
- Recycle metal parts where possible.
- Do not dispose of any materials in regular household waste if they are considered hazardous.

## Contact Information for Further Support

For any safety inquiries, product concerns, or further assistance, please contact the manufacturer directly. Ensure to have the product information available for reference.

By following these guidelines, you can ensure a safe and effective reloading experience with the MATCHMASTER COMPETITION NECK BUSHING DIE SETS. Thank you for prioritizing safety and precision in your handloading activities.

# About Us

## Brownells UK

**Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

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