

# MATCHMASTER COMPETITION FULL LENGTH BUSHING DIE SETS - RCBS 270 WINCHESTER COMPETITION FULL LENGTH BUSHING DIE SET

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The RCBS MatchMaster Competition die sets are the perfect sets of dies for the precision handloader looking to craft the most precise round possible. The Full length sizing die utilizes RCBS's precision-machined neck bushings to put the perfect amount of neck tension on each round. The titanium nitride coated expander offers silky-smooth case extraction and reduced brass build up on the expander both of which help reduce the amount of stretch on the case neck. Rounding out this exceptional set is the MatchMaster Competition Seating Die. What sets the MatchMaster seating die apart from the competition is our bullet seating window with bullet retaining system. Simply place the bullet in the window and raise the case into the die to seat the bullet. No more smashed fingers or misaligned bullets! Couple this with a micrometer adjustable, free-floating, self-centering bullet seating stem and you have the easiest, most accurate bullet seating die on the market. FULL LENGTH SIZING DIE UTILIZES PRECISIONMACHINED NECK BUSHINGS TITANIUM NITRIDE EXPANDER MICROMETER ADJUSTABLE SEATER FREE FLOATING/SELF-CENTERING BULLET SEATING SYSTEM BULLET LOADING WINDOW WITH BULLET RETAINING SYSTEM



## Attributes

- Name: [RCBS 270 WINCHESTER COMPETITION FULL LENGTH BUSHING DIE SET](#)
- Manufacturer: [RCBS](#)
- Product no.: 747000090
- Mfr. No.: 13508
- Cartridge: 270 Winchester
- Die Style: Bushing Full Length Die Set
- Delivery weight: 0.454kg
- Shipping height: 38mm
- Shipping width: 114mm
- Shipping length: 152mm
- UPC: 604544653793

## Item details

Made in USA

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# Safety Instruction Guide for MATCHMASTER COMPETITION FULL LENGTH BUSHING DIE SETS RCBS 270 WINCHESTER COMPETITION FULL LENGTH BUSHING DIE SET

## Introduction

Thank you for choosing the MATCHMASTER COMPETITION FULL LENGTH BUSHING DIE SETS RCBS 270 WINCHESTER. This guide provides essential safety instructions to ensure the safe and effective use of this product. Please read all instructions carefully and keep this guide for future reference.

## General Safety Guidelines

- Always handle reloading equipment with care and follow all safety precautions.
- Ensure that the workspace is clean, organized, and free from distractions.
- Keep all tools and components out of reach of children and vulnerable individuals.
- Wear appropriate safety gear, including safety glasses and gloves, when using this product.
- Be aware of your surroundings and ensure proper ventilation when working with reloading materials.

## Specific Safety Precautions for Use

- **Potential Hazards:** Improper use of the die set may lead to personal injury or damage to the equipment.
- **Avoiding Hazards:**
  - Always check for proper fit and alignment of all components before use.
  - Do not exceed recommended loads as specified in reloading manuals.
  - Never attempt to modify or alter the die set.
  - Ensure that the die set is securely mounted and stable during operation.
- **Age Specific Warnings:** This product is intended for use by individuals aged 18 and older. Minors should not use this product without adult supervision.

## Instructions for Installation and Usage

### • Installation:

1. Ensure that the reloading press is securely mounted on a stable surface.
2. Remove any previous dies from the press.
3. Install the Full Length Sizing Die by threading it into the press until snug. Do not overtighten.
4. Install the MatchMaster Competition Seating Die in the same manner.
5. Ensure that the titanium nitride expander is clean and free of debris.

### • Usage:

1. Prepare the brass cases by cleaning and inspecting them for defects.
2. Insert the brass case into the Full Length Sizing Die and operate the press to resize the case.
3. Use the expander to ensure proper neck tension and smooth extraction.
4. Place the bullet in the seating window of the MatchMaster Seating Die.
5. Raise the case into the die to seat the bullet, ensuring alignment.
6. Adjust the micrometer seating stem as needed for precise bullet seating depth.

## **Disposal Instructions**

- Dispose of any used or defective components in accordance with local regulations.
- Recycle brass cases and packaging materials whenever possible.
- Do not dispose of hazardous materials in regular trash. Contact local waste management for proper disposal methods.

## **Contact Information for Further Support**

For safety inquiries or further assistance, please refer to the manufacturer's website or contact customer support directly.

By following these safety guidelines and instructions, you can ensure a safe and enjoyable reloading experience with your MATCHMASTER COMPETITION FULL LENGTH BUSHING DIE SETS RCBS 270 WINCHESTER. Always prioritize safety and adhere to best practices while reloading.

# About Us

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