

# MATCHMASTER COMPETITION FULL LENGTH BUSHING DIE SETS - RCBS 224 VALKYRIE COMPETITION FULL LENGTH BUSHING DIE SET

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The RCBS MatchMaster Competition die sets are the perfect sets of dies for the precision handloader looking to craft the most precise round possible. The Full length sizing die utilizes RCBS's precision-machined neck bushings to put the perfect amount of neck tension on each round. The titanium nitride coated expander offers silky-smooth case extraction and reduced brass build up on the expander both of which help reduce the amount of stretch on the case neck. Rounding out this exceptional set is the MatchMaster Competition Seating Die. What sets the MatchMaster seating die apart from the competition is our bullet seating window with bullet retaining system. Simply place the bullet in the window and raise the case into the die to seat the bullet. No more smashed fingers or misaligned bullets! Couple this with a micrometer adjustable, free-floating, self-centering bullet seating stem and you have the easiest, most accurate bullet seating die on the market. FULL LENGTH SIZING DIE UTILIZES PRECISIONMACHINED NECK BUSHINGS TITANIUM NITRIDE EXPANDER MICROMETER ADJUSTABLE SEATER FREE FLOATING/SELF-CENTERING BULLET SEATING SYSTEM BULLET LOADING WINDOW WITH BULLET RETAINING SYSTEM



## Attributes

- Name: [RCBS 224 VALKYRIE COMPETITION FULL LENGTH BUSHING DIE SET](#)
- Manufacturer: [RCBS](#)
- Product no.: 747000082
- Mfr. No.: 11208
- Cartridge: 224 Valkyrie
- Die Style: Bushing Full Length Die Set
- Delivery weight: 0.68kg
- Shipping height: 51mm
- Shipping width: 114mm
- Shipping length: 152mm
- UPC: 604544653717

## Item details

Made in USA

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# **MATCHMASTER COMPETITION FULL LENGTH BUSHING DIE SETS RCBS 224 VALKYRIE COMPETITION FULL LENGTH BUSHING DIE SET Safety Instructions**

## **Introduction**

Thank you for choosing the MATCHMASTER COMPETITION FULL LENGTH BUSHING DIE SETS RCBS 224 VALKYRIE. This guide provides essential safety instructions and guidelines to ensure safe and effective use of the product. It complies with the EU General Product Safety Regulation (GPSR) to protect consumers and promote safe practices.

## **General Safety Guidelines**

- Ensure that the product is used only for its intended purpose as described in the product specifications.
- Keep this product out of reach of children and vulnerable individuals to prevent accidental injury.
- Always wear appropriate personal protective equipment (PPE), such as safety glasses and gloves, when handling the die set.
- Inspect all components for signs of damage or wear before use. Do not use any damaged parts.
- Store the die set in a secure and dry location when not in use to prevent accidents and damage.

## **Specific Safety Precautions for Use**

- **Handling of Components:**

- Handle the dies and their components with care to avoid injury.
- Be cautious of sharp edges on the dies that may cause cuts or abrasions.

- **Neck Bushing Usage:**

- Ensure that the neck bushings are properly installed and secured before use.
- Regularly check neck bushings for wear and replace them as necessary to maintain precision.

- **Expander Usage:**

- Use the titanium nitride coated expander as directed to ensure smooth case extraction.
- Avoid excessive force during extraction to prevent damage to the cases or the die.

- **Seating Die Operation:**

- Follow the instructions for using the bullet seating window carefully to avoid misalignment.
- Ensure the bullet is properly retained in the seating window before raising the case into the die.

- **Micrometer Adjustments:**

- Make micrometer adjustments slowly and carefully to avoid overtightening or misalignment.

## **Instructions for Installation and Usage**

1. **Setup:**

- Unpack the die set and ensure all components are included and undamaged.
- Refer to the product manual for a detailed list of components.

## 2. Installing the Full Length Sizing Die:

- Secure the full length sizing die in your reloading press according to the manufacturer's instructions.
- Select and install the appropriate neck bushing based on your cartridge specifications.

## 3. Using the Expander:

- Insert the expander into the die, ensuring it is properly seated.
- Adjust the die to achieve the desired neck tension.

## 4. Seating the Bullet:

- Place a bullet in the seating window.
- Raise the case into the die gently until the bullet is seated.
- Check for proper alignment before fully seating the bullet.

## 5. Final Adjustments:

- After use, make necessary adjustments to the micrometer for future reloads.
- Clean the dies and store them properly to maintain their condition.

## Disposal Instructions

- Dispose of any damaged or unusable components in accordance with local regulations.
- Do not dispose of the product in regular household waste.
- Check with local authorities for proper disposal methods for metal and plastic components.

## Contact Information for Further Support

For any inquiries related to safety, usage, or product support, please consult the manufacturer's customer service or your local distributor. They will provide the necessary assistance and information.

By following these safety instructions, you can ensure a safe and effective reloading experience with the MATCHMASTER COMPETITION FULL LENGTH BUSHING DIE SETS RCBS 224 VALKYRIE. Always prioritize safety and adhere to the guidelines provided to protect yourself and others.

# About Us

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