

## **SERIES II STONING FIXTURE - POWER CUSTOM AR-15 FIXTURE W/ADAPTER, FITS AR-15 (NEW) W/.173" DIA. PIN**

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Eliminates the guesswork and gives an accurate, repeatable method to achieve a crisp, clean-breaking trigger pull on semi-automatic firearms. Individual, easy-to-change Adapters attach to a precision-ground indexing elevator column and clamps the hammer in the right position for correct stoning with the specially ground Series II India Stone. Adjustable design lets you change hammer angle to meet the shooters' precise needs. Series II India Stone required for use. Purchase separately. Universal Adapter (described below) adds incredible versatility. SPECS: Steel, blued, precision ground and hardened. 5" (12.7cm) 4" (10cm) high, 3" (7.6cm) wide. Fixture includes 1 Adapter, hammer and sear clamp, three Allen wrenches and instructions. .154" Adapter fits AR-15/M16 with .154" dia. hammer and trigger pins. .173" Adapter fits Colt Commercial AR-15 only.



### **Attributes**

- Name: [POWER CUSTOM AR-15 FIXTURE W/ADAPTER, FITS AR-15 \(NEW\) W/.173" DIA. PIN](#)
- Manufacturer: [POWER CUSTOM](#)
- Product no.: 713270015
- Mfr. No.:
- Model: -
- Weapon type: AR-15
- Delivery weight: 2.767kg

### **Item details**

Made in USA

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# **Safety Instruction Guide for SERIES II Stoning Fixture Power Custom AR15 Fixture w/Adapter**

## **Introduction**

Thank you for choosing the SERIES II Stoning Fixture Power Custom AR15 Fixture. This product is designed to assist in achieving a precise and repeatable method for stoning triggers on semiautomatic firearms. This guide provides essential safety instructions to ensure safe and effective use of the fixture.

## **General Safety Guidelines**

- Always read and understand the entire instruction manual before using the product.
- Ensure that the fixture is used in a wellventilated area, free from flammable materials.
- Keep the tool out of reach of children and unauthorized users.
- Inspect the fixture and all components for damage before each use. Do not use if any part is damaged.
- Use appropriate personal protective equipment (PPE), such as safety glasses and gloves, when using the fixture.
- Follow all local laws and regulations regarding the use and modification of firearms.

## **Specific Safety Precautions for Use**

- Ensure that the firearm is unloaded and the action is open before attaching the fixture.
- Do not attempt to use the fixture while the firearm is loaded or in a condition that could result in accidental discharge.
- When changing adapters, ensure that the fixture is not in use and is completely powered down.
- Adjust the hammer angle carefully to avoid sudden movements that may cause injury.
- Always use the recommended Series II India Stone or Series II Hard Arkansas Stone for stoning.
- Do not exceed the recommended pressure when stoning the trigger to avoid damage to the fixture or the firearm.

## **Instructions for Installation and Usage**

### **1. Preparation**

- Ensure the fixture is on a stable and flat surface.
- Gather all necessary tools and components, including the fixture, adapter, hammer and sear clamp, and Allen wrenches.

### **2. Attaching the Adapter**

- Select the appropriate adapter based on the type of firearm:
  - .154" Adapter for AR15/M16 with .154" diameter hammer and trigger pins.
  - .173" Adapter for Colt Commercial AR15 only.
- Securely attach the chosen adapter to the indexing elevator column.

### **3. Setting Up the Fixture**

- Clamp the hammer in the correct position using the hammer and sear clamp.
- Adjust the hammer angle to meet your specific needs by loosening the adjustment screws and repositioning as necessary.

### **4. Stoning the Trigger**

- Using the Series II India Stone or Series II Hard Arkansas Stone, carefully stone the trigger while applying even pressure.
- Keep your hands clear of moving parts and maintain focus on the task to avoid accidents.

## 5. Final Inspection

- After stoning, inspect the trigger for smooth operation.
- Reassemble the firearm according to the manufacturer's specifications.

## Disposal Instructions

- Dispose of any damaged or unusable components in accordance with local regulations.
- Do not dispose of the fixture or its components in regular household waste.
- Contact your local waste disposal service for guidance on proper disposal methods for tools and materials.

## Contact Information for Further Support

For any questions or concerns regarding the use of the SERIES II Stoning Fixture, please refer to the manufacturer's contact details provided with your purchase.

By following these safety instructions, you can ensure a safe and effective experience with your SERIES II Stoning Fixture Power Custom AR15 Fixture. Always prioritize safety and compliance with applicable laws and regulations. Thank you for your attention to these important guidelines.

# About Us

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