

# TRU-CHOKE THINWALL-STYLE TOOLING - MANSON PRECISION 12 GAUGE THINWALL TAP

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## Fast, Accurate Choke Tube Installations Using Reamers From Dave Manson

A quick and easy method to install choke tubes using a lathe (can be done by hand, however, a lathe gives superior results). Tap and reamer are precision ground from high speed steel and use the same interchangeable pilot bushings. Reamer has an enhanced end relief that provides a faster cut. Pilot bushings are available in diameter increments of .001", and are 2" long for accurate bore alignment. Factory instructions are included. Note: Read and understand the installation requirements on page 62 before proceeding. For best results, remove any existing choke with the Angle Blade Expanding Choke Reamer prior to using the Loon Lake Choke reamer. Click here for proper installation requirements. Over-unders, side-by-side, and lightweight singles with thin barrels can have the benefits of interchangeable choke tubes. Approximately .020" thinner than standard Tru-Choke tubes.



## Attributes

- Name: [MANSON PRECISION 12 GAUGE THINWALL TAP](#)
- Manufacturer: [MANSON PRECISION](#)
- Product no.: 513146012
- Mfr. No.: TW12GAT
- Gauge: 12 Gauge
- Weapon type: Universal Shotguns
- Delivery weight: 0.249kg
- Shipping height: 28mm
- Shipping width: 25mm
- Shipping length: 170mm

## Item details

Made in USA

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# **Safety Instruction Guide for TRUCHOKE THINWALLSTYLE TOOLING MANSON PRECISION 12 GAUGE THINWALL TAP**

## **Introduction**

Thank you for choosing the TRUCHOKE THINWALLSTYLE TOOLING MANSON PRECISION 12 GAUGE THINWALL TAP. This guide provides essential safety instructions and installation guidelines to ensure the safe use of this product. Please read this document carefully before using the product to prevent accidents and ensure optimal performance.

## **General Safety Guidelines**

- Ensure safe use of the TRUCHOKE THINWALL TAP by following these guidelines:
  - Always read and understand the instructions provided in this guide before use.
  - Be aware of your surroundings and ensure that the working area is clear of hazards.
  - Use appropriate personal protective equipment (PPE) such as safety glasses and gloves during installation.
  - Keep the product out of reach of children and vulnerable individuals.
  - Regularly inspect the product for damage or wear before each use.
  - Report any unsafe conditions or accidents to the appropriate authorities.

## **Specific Safety Precautions for Use**

- When using the TRUCHOKE THINWALL TAP, please observe the following safety precautions:
  - Use the tap and reamer only with compatible choke tubes as specified.
  - Avoid using excessive force when installing or removing the choke tubes to prevent damage.
  - Ensure that the lathe is properly set up and functioning correctly before use.
  - Do not attempt to use the tool if you are unsure about the installation process.
  - Follow all local regulations and guidelines regarding the use of firearms and related tools.

## **Instructions for Installation and Usage**

### **1. Preparation**

- Gather all necessary tools and materials, including the TRUCHOKE THINWALL TAP, reamer, pilot bushings, and a lathe.
- Ensure that the lathe is clean and free from debris.

### **2. Installation Process**

- If applicable, remove any existing choke using the Angle Blade Expanding Choke Reamer.
- Select the appropriate pilot bushing based on the diameter of the choke tube.
- Install the pilot bushing into the tap and reamer according to the manufacturer's instructions.
- Secure the choke tube in the lathe and ensure it is aligned properly.
- Insert the tap into the lathe and begin the installation process, following the lathe's operational guidelines.
- Monitor the installation closely to ensure a smooth and even cut.

### **3. PostInstallation**

- Once the installation is complete, carefully remove the tap and reamer from the lathe.

- Inspect the installed choke tube for any irregularities or damage.
- Clean any debris from the working area and tools.

## Disposal Instructions

- Dispose of any packaging materials in accordance with local regulations.
- If the product is no longer usable, follow local guidelines for the disposal of metal and tool components.
- Do not dispose of the product in household waste; instead, consider recycling options where available.

## Contact Information for Further Support

- For any questions or concerns regarding the TRUCHOKE THINWALLSTYLE TOOLING MANSON PRECISION 12 GAUGE THINWALL TAP, please refer to the manufacturer's website or customer service resources for assistance.

## Conclusion

By following these safety instructions and guidelines, you can ensure a safe and effective experience with the TRUCHOKE THINWALLSTYLE TOOLING MANSON PRECISION 12 GAUGE THINWALL TAP. Always prioritize safety and adhere to the instructions provided to achieve the best results. Thank you for your attention to safety and proper usage.

# About Us

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