

TRU-CHOKE™ -STYLE TOOLING - MANSON PRECISION 12 GAUGE TAP

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Fast, Accurate Choke Tube Installations Using Reamers From Dave Manson

A quick and easy method to install choke tubes using a lathe (can be done by hand, however, a lathe gives superior results). Tap and reamer are precision ground from high speed steel and use the same interchangeable pilot bushings. Reamer has an enhanced end relief that provides a faster cut. Pilot bushings are available in diameter increments of .001", and are 2" long for accurate bore alignment. Factory instructions are included. Note: Read and understand the installation requirements before proceeding. For best results, remove any existing choke with the Angle Blade Expanding Choke Reamer prior to using the Loon Lake Choke reamer. Click here for proper installation requirements. Use to thread barrels that are too thin to accept Win-Choke®-style tubes. The O.D. is .020" smaller than that required for Win-Choke tubes so they may be installed in proportionally thinner barrels.



Attributes

- Name: [MANSON PRECISION 12 GAUGE TAP](#)
- Manufacturer: [MANSON PRECISION](#)
- Product no.: 513144000
- Mfr. No.: TC12GAT
- Gauge: 12 Gauge
- Weapon type: Universal Shotguns
- Delivery weight: 0.272kg
- Shipping height: 23mm
- Shipping width: 28mm
- Shipping length: 165mm

Item details

Made in USA

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TRUCHOKE™ STYLE TOOLING MANSON PRECISION 12 GAUGE TAP Safety Instruction Guide

Introduction

Thank you for choosing the TRUCHOKE™ STYLE TOOLING MANSON PRECISION 12 GAUGE TAP. This product is designed to provide a quick and efficient method for installing choke tubes. Please read this safety instruction guide carefully to ensure safe and effective use of the product.

General Safety Guidelines

To ensure your safety and the safety of others while using this product, please adhere to the following general safety guidelines:

- Always read and follow the manufacturer's instructions before use.
- Keep the product out of reach of children and vulnerable individuals.
- Use the product only for its intended purpose as specified in the instructions.
- Inspect the product for any damage or wear before use. Do not use if damaged.
- Wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when handling and using the tool.
- Ensure that the workspace is clean, welllit, and free of any hazards.
- In case of an emergency, seek immediate medical assistance if necessary.

Specific Safety Precautions for Use

When using the TRUCHOKE™ STYLE TOOLING MANSON PRECISION 12 GAUGE TAP, please observe the following specific safety precautions:

- Ensure that the barrel being threaded is securely mounted in a lathe or vice.
- Do not attempt to use the tool on barrels that are too thin to accept WinChoke®style tubes.
- Always use the appropriate pilot bushing for the diameter of the choke tube being installed.
- Avoid using excessive force when tapping or reaming to prevent damage to the tool or the barrel.
- Keep hands and other body parts clear of moving parts during operation.
- If using the tool by hand, ensure a steady and controlled motion to maintain accuracy.
- Follow the recommended procedure for removing existing chokes before installation.

Instructions for Installation and Usage

To ensure proper installation and usage of the TRUCHOKE™ STYLE TOOLING MANSON PRECISION 12 GAUGE TAP, follow these steps:

1. Preparation:

- Gather all necessary tools and materials, including the TRUCHOKE tap, reamer, pilot bushings, and safety equipment.
- Ensure the barrel is clean and free of any debris.

2. Selecting the Right Pilot Bushing:

- Choose the appropriate pilot bushing based on the diameter of the choke tube.
- Verify that the pilot bushing is in good condition and fits correctly.

3. Removing Existing Chokes:

- If applicable, use the Angle Blade Expanding Choke Reamer to remove any existing choke tubes from the barrel.

4. Tapping the Barrel:

- Secure the barrel in a lathe or vice.
- Insert the tap into the barrel and begin threading slowly.
- Maintain a steady pressure and allow the tap to cut through the material without forcing it.

5. Reaming the Barrel:

- After tapping, insert the reamer into the barrel.
- Use a smooth and controlled motion to ream the barrel, ensuring not to apply excessive force.

6. Final Checks:

- Once the installation is complete, check the threads for any imperfections.
- Clean the work area and tools after use.

Disposal Instructions

When disposing of the TRUCHOKE™ STYLE TOOLING MANSON PRECISION 12 GAUGE TAP, please follow these guidelines to minimize environmental impact:

- Dispose of the product in accordance with local regulations regarding metal waste.
- Do not discard the product in regular household waste.
- Consider recycling the metal components if applicable.

Contact Information for Further Support

For any questions or concerns regarding the TRUCHOKE™ STYLE TOOLING MANSON PRECISION 12 GAUGE TAP, please refer to the manufacturer's contact information provided with the product packaging.

By following these safety instructions, you can ensure a safe and effective experience with the TRUCHOKE™ STYLE TOOLING MANSON PRECISION 12 GAUGE TAP. Thank you for your attention to safety, and enjoy your product!

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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