

TRU-CHOKE™ -STYLE TOOLING - MANSON PRECISION 12 GAUGE REAMER

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Fast, Accurate Choke Tube Installations Using Reamers From Dave Manson

A quick and easy method to install choke tubes using a lathe (can be done by hand, however, a lathe gives superior results). Tap and reamer are precision ground from high speed steel and use the same interchangeable pilot bushings. Reamer has an enhanced end relief that provides a faster cut. Pilot bushings are available in diameter increments of .001", and are 2" long for accurate bore alignment. Factory instructions are included. Note: Read and understand the installation requirements before proceeding. For best results, remove any existing choke with the Angle Blade Expanding Choke Reamer prior to using the Loon Lake Choke reamer. Click here for proper installation requirements. Use to thread barrels that are too thin to accept Win-Choke®-style tubes. The O.D. is .020" smaller than that required for Win-Choke tubes so they may be installed in proportionally thinner barrels.



Attributes

- Name: [MANSON PRECISION 12 GAUGE REAMER](#)
- Manufacturer: [MANSON PRECISION](#)
- Product no.: 513142000
- Mfr. No.: TC12GAR
- Gauge: 12 Gauge
- Weapon type: Universal Shotguns
- Delivery weight: 0.272kg
- Shipping height: 25mm
- Shipping width: 33mm
- Shipping length: 163mm

Item details

Made in USA

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TRUCHOKE™ STYLE TOOLING MANSON PRECISION 12 GAUGE REAMER Safety Instructions

Introduction

Thank you for choosing the TRUCHOKE™ STYLE TOOLING Manson Precision 12 Gauge Reamer. This tool is designed to facilitate the installation of choke tubes with precision and efficiency. It is important to follow the safety guidelines and instructions provided in this manual to ensure safe and effective use of the product.

General Safety Guidelines

- **Product Safety:** This product is designed to be safe for use when following the provided instructions. Ensure that you are familiar with the tool's operation before use.
- **Enhanced Recalls:** Be aware that this product may be subject to recalls. Always check for updates regarding safety notices.
- **Online Shopping:** When purchasing online, ensure that you are buying from reputable platforms that comply with safety regulations.
- **Special Consumer Focus:** This tool is not intended for use by children. Keep it out of reach of minors.
- **EU Contact Point:** For any safety inquiries, please contact your local EU representative.
- **Rapid Alerts:** Stay informed about product safety updates through the EU Safety Gate system.

Specific Safety Precautions for Use

- **Read Instructions:** Carefully read and understand all instructions before using the reamer.
- **Personal Protective Equipment (PPE):** Always wear appropriate PPE, including safety goggles and gloves, when using this tool.
- **Work Environment:** Ensure that your workspace is clean, welllit, and free from distractions.
- **Tool Condition:** Inspect the reamer and associated tools for any damage or wear before each use. Do not use damaged tools.
- **Choke Removal:** Use the Angle Blade Expanding Choke Reamer to remove any existing choke before using the Manson Precision reamer.
- **Barrel Thickness:** Ensure that the barrel you are working on is suitable for the reamer. The O.D. is .020" smaller than that required for WinChoke tubes, making it suitable for proportionally thinner barrels.
- **Proper Handling:** Handle the reamer with care to avoid injury. Keep fingers clear of moving parts.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials, including the Manson Precision reamer, pilot bushings, and any other required equipment.
- Ensure that the lathe or workspace is properly set up for use.

2. Installation of Pilot Bushing:

- Select the appropriate pilot bushing size (available in diameter increments of .001").
- Install the pilot bushing securely in the reamer.

3. Reaming Process:

- Secure the barrel in the lathe or workbench.
- Align the reamer with the barrel bore and ensure it is stable.
- Begin the reaming process, applying consistent pressure. The enhanced end relief of the reamer

allows for a faster cut.

- Monitor the progress and ensure that the cut is even and consistent.

4. Completion:

- Once the desired depth is achieved, carefully remove the reamer from the barrel.
- Inspect the reamed area for smoothness and accuracy.

5. PostUse Care:

- Clean the reamer and store it in a safe place.
- Dispose of any debris or waste materials in accordance with local regulations.

Disposal Instructions

- Dispose of the product responsibly. Follow local regulations for disposal of tools and materials.
- Do not dispose of the reamer in regular household waste. Check for recycling options or designated disposal sites.

Contact Information for Further Support

For any questions or concerns regarding the use or safety of the TRUCHOKE™ STYLE TOOLING Manson Precision 12 Gauge Reamer, please refer to your local EU representative for assistance.

By following these safety instructions and guidelines, you can ensure a safe and effective experience with the TRUCHOKE™ STYLE TOOLING Manson Precision 12 Gauge Reamer. Thank you for your attention to safety!

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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