

# DAVE REAMERS FLOATING REAMER HOLDER - MANSON PRECISION REAMER HOLDER W/STRAIGHT SHANK

[Gunsmith Tools](#) > [Barrel Tools](#) > [Barrel Chamfering Accessories](#)

## Keeps Reamer Aligned To Barrel For Accurate Chambers

Allows the reamer to remain parallel with the bore, while compensating for up to .030" of misalignment or wear between tailstock and chuck. Wide bearing surface, plus hardened and ground components give smooth movement with no cam-to-center lockup. Low mass, aluminum head lets the tool quickly respond to the slightest out of roundness. Hardened steel bushing eliminates wear in the reamer socket. Features interchangeable shanks; holder is reamed to accept shank with #2 Jacobs taper. Furnished with 1/2" diameter straight shank.



## Attributes

- Name: [MANSON PRECISION REAMER HOLDER W/STRAIGHT SHANK](#)
- Manufacturer: [MANSON PRECISION](#)
- Product no.: 513054001
- Mfr. No.: NONE
- Delivery weight: 0.386kg
- Shipping height: 51mm
- Shipping width: 51mm
- Shipping length: 135mm

# Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for DAVE REAMERS FLOATING REAMER HOLDER](#)
- [About Us](#)

# Safety Instruction Guide for DAVE REAMERS FLOATING REAMER HOLDER

## Introduction

Thank you for choosing the DAVE REAMERS FLOATING REAMER HOLDER by MANSON PRECISION. This product is designed to enhance your reaming operations while ensuring safety and efficiency. Please read this safety instruction guide carefully to ensure safe usage and compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Ensure the product is used for its intended purpose as described in the product specifications.
- Always inspect the tool before use for any signs of damage or wear.
- Use personal protective equipment (PPE) such as safety goggles and gloves during operation.
- Keep the work area clean and welllit to prevent accidents.
- Ensure that all users are trained and understand the proper handling of the tool.
- Report any unsafe conditions or product malfunctions to the relevant authorities.

## Specific Safety Precautions for Use

- Always ensure that the reamer holder is securely attached to the reamer and the machine before operation.
- Do not exceed the recommended misalignment compensation of .030" to avoid tool failure.
- Avoid placing hands near moving parts during operation.
- Do not use the tool if it is damaged or if any components are worn out.
- Ensure the reamer holder is used with the correct shank size and type (#2 Jacobs taper).
- Use caution when adjusting the tool to prevent unexpected movements.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure the machine is turned off and unplugged before installation.
- Select the appropriate shank and insert it into the reamer holder.
- Secure the reamer holder onto the machine's chuck, ensuring it is tightly fastened.
- Check that the reamer is parallel with the bore and that there is no excessive misalignment.

### 2. Usage:

- Power on the machine and set it to the appropriate speed for your material.
- Monitor the tool during operation for any signs of vibration or unusual noise.
- If misalignment occurs, stop the machine immediately and make necessary adjustments.
- After completing the reaming operation, turn off the machine and allow the tool to come to a complete stop before removing it.

## Disposal Instructions

- Dispose of the DAVE REAMERS FLOATING REAMER HOLDER in accordance with local regulations regarding metal waste.
- Ensure that any worn or damaged components are disposed of safely to prevent injury to others.

## **Contact Information for Further Support**

For any inquiries regarding safety or product issues, please reach out to your local dealer or the manufacturer. It is essential to have a reliable point of contact for any safety concerns or product recalls.

Thank you for your attention to these safety instructions. Your safety and the safe operation of the DAVE REAMERS FLOATING REAMER HOLDER are our top priorities.

# About Us

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