

# THROATING REAMERS - MANSON PRECISION .22 CF THROATING REAMER .218" PILOT DIA.

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## Outstanding Quality Reamers By Dave Manson Help You Produce Accurate Chambers

Engineered and ground by one of the most respected names in firearms reamers, Dave Manson. Superb quality reamers made to SAAMI specifications, ground from M7 steel to cut precise chambers capable of outstanding accuracy. Finish Chambering Reamers feature integral throater and solid, fixed pilots. Throating Reamers let you customize a chambering job for non-standard bullets or additional freebore length. Available as finish reamers unless listed otherwise.



## Attributes

- Name: [MANSON PRECISION .22 CF THROATING REAMER .218" PILOT DIA.](#)
- Manufacturer: [MANSON PRECISION](#)
- Product no.: 513053220
- Mfr. No.: T22CF
- Caliber: 22 Caliber (.223-.224)
- Style: Rifle
- Delivery weight: 0.023kg
- Shipping height: 13mm
- Shipping width: 13mm
- Shipping length: 102mm

## Item details

Made in USA

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# THROATING REAMERS MANSON PRECISION Safety Instructions

## Introduction

Thank you for choosing the THROATING REAMERS MANSON PRECISION .22 CF THROATING REAMER with a .218" pilot diameter. This product is designed for precision chambering in firearms. To ensure your safety and the optimal use of this product, please read this safety instruction guide carefully.

## General Safety Guidelines

- Ensure safe use of the THROATING REAMER by following these guidelines:
  - Always handle the reamer with care to prevent injury.
  - Keep the reamer out of reach of children and vulnerable individuals.
  - Use protective eyewear and gloves when operating the reamer.
  - Inspect the reamer for any damage before use. Do not use if damaged.
  - Store the reamer in a secure, dry place when not in use.
  - Follow all local laws and regulations regarding firearms and reamer usage.
- Be aware of potential hazards:
  - Sharp edges: The reamer has sharp cutting edges that can cause cuts or puncture wounds.
  - Debris: Metal shavings may be produced during use, which can be hazardous if they come into contact with skin or eyes.

## Specific Safety Precautions for Use

- Before using the THROATING REAMER:
  - Read and understand the manufacturer's instructions.
  - Ensure that the reamer is compatible with your firearm's specifications.
  - Use the reamer in a wellventilated area to avoid inhaling metal dust.
  - Do not force the reamer; let it cut at its own pace to avoid breakage or injury.
  - Keep hands and other body parts clear of the cutting area while in use.
  - Always use the reamer with a proper drill or machine designed for reaming operations.
- During use:
  - Maintain a firm grip on the reamer and the drill to ensure control.
  - Avoid distractions while operating the reamer.
  - Stop immediately if you notice any unusual sounds or vibrations.
- After use:
  - Clean the reamer to remove any metal shavings or debris.
  - Inspect the reamer for wear and damage before storing it.
  - Dispose of any metal shavings safely, following local regulations for metal waste.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and safety equipment.
- Ensure you have a compatible drill or machine for the reamer.

## **2. Installation:**

- Insert the reamer into the drill or machine according to the manufacturer's instructions.
- Secure the reamer in place, ensuring it is tightly fitted to prevent slippage during operation.

## **3. Usage:**

- Position the firearm or chambering fixture securely.
- Align the reamer with the chamber to ensure proper cutting.
- Begin drilling at a slow speed, gradually increasing as needed.
- Monitor the cutting process closely and apply steady pressure without forcing the reamer.

## **4. Post Operation:**

- Once finished, remove the reamer carefully from the drill or machine.
- Clean the reamer and the work area thoroughly.

# **Disposal Instructions**

- Dispose of the THROATING REAMER responsibly:
  - Follow local regulations for disposal of metal products.
  - Do not discard in regular household waste.
  - If the reamer is damaged beyond repair, consider recycling options available in your area.

# **Contact Information for Further Support**

For any inquiries or further assistance regarding the THROATING REAMERS MANSON PRECISION, please refer to the manufacturer's contact information provided with the product. Ensure you have the product details available for efficient support.

**Important Note:** Always prioritize safety when using precision tools like the THROATING REAMER. Regularly review safety guidelines and manufacturer instructions to ensure safe operation.

# About Us

## Brownells UK

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