

# **LIVE PILOT FINISH CHAMBER REAMER - MANSON PRECISION .38-55 LIVE PILOT REAMER, .3655" O.D.**

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## **Cuts A Smooth, Precise Chamber With Less Chance Of Rifling Damage**

Removable (live) pilot greatly reduces the risk of scratching the lands when cutting the chamber to final dimensions, so you get the best possible chambering job for maximum accuracy. Snug-fitting pilot helps provide extra-stable "live center" alignment to maintain proper chamber-to-bore alignment. Precision ground from high speed M7 tool steel for smooth, clean cutting and maximum service life. Includes one pilot for caliber listed.



## **Attributes**

- Name: [MANSON PRECISION .38-55 LIVE PILOT REAMER, .3655" O.D.](#)
- Manufacturer: [MANSON PRECISION](#)
- Product no.: 513000099
- Mfr. No.: F38-55MCP-.3655
- Caliber: -
- Cartridge: 38-55 Winchester
- Material: -
- Style: Rimless Rifle
- Delivery weight: 0.068kg
- Shipping height: 20mm
- Shipping width: 20mm
- Shipping length: 142mm

## **Item details**

Made in USA

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# LIVE PILOT FINISH CHAMBER REAMER MANSON PRECISION Safety Instructions

## Introduction

Thank you for choosing the LIVE PILOT FINISH CHAMBER REAMER MANSON PRECISION. This product is designed for precision chambering in firearms. Please read this safety instruction guide carefully to ensure safe and effective use of the reamer. Following these guidelines will help you avoid potential hazards and ensure compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Always handle the reamer with care to prevent injury.
- Ensure that the work area is clean, dry, and welllit.
- Use appropriate personal protective equipment (PPE), including safety goggles and gloves.
- Keep the reamer out of reach of children and unauthorized users.
- Inspect the reamer for damage or wear before each use. Do not use if damaged.
- Report any unsafe conditions or accidents to the appropriate authorities.

## Specific Safety Precautions for Use

- Ensure the reamer is compatible with the specific caliber before use.
- Always use the reamer in a stable and secure setup to prevent slipping or movement.
- Avoid excessive force when using the reamer to prevent damage to the tool and workpiece.
- Do not exceed the recommended cutting speeds to ensure safe operation.
- Maintain a firm grip on the reamer and workpiece during use.
- Be aware of the cutting edges and handle with care to avoid cuts or puncture wounds.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials before starting.
- Ensure that the work area is clear of any unnecessary items.

### 2. Installation:

- Insert the reamer into the appropriate chuck or holder.
- Ensure that the reamer is securely fastened to prevent it from coming loose during use.

### 3. Usage:

- Align the reamer with the chamber to be cut. Ensure proper chambertobore alignment.
- Start the machine at a low speed to ensure stability before increasing to the desired cutting speed.
- Use a steady and even pressure while cutting, allowing the reamer to do the work.
- Periodically check the progress to ensure the desired dimensions are being achieved.

### 4. PostUse:

- After use, clean the reamer thoroughly to remove any debris or residue.
- Store the reamer in a safe and dry location, away from moisture and direct sunlight.

## **Disposal Instructions**

- Dispose of the reamer in accordance with local regulations regarding metal waste.
- Do not dispose of the reamer in regular household waste.
- If the reamer is damaged beyond repair, consider recycling the metal components.

## **Contact Information for Further Support**

For any safety inquiries or support related to the LIVE PILOT FINISH CHAMBER REAMER MANSON PRECISION, please refer to the manufacturer's contact information provided with your product packaging.

By following these safety instructions, you contribute to a safer environment for yourself and others. Thank you for your attention to these important safety guidelines.

# About Us

## Brownells UK

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