

# WIN-CHOKE STYLE TOOLING - MANSON PRECISION 20 GAUGE TAP

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## Fast, Accurate Choke Tube Installations Using Reamers From Dave Manson

A quick and easy method to install choke tubes using a lathe (can be done by hand, however, a lathe gives superior results). Tap and reamer are precision ground from high speed steel and use the same interchangeable pilot bushings. Reamer has an enhanced end relief that provides a faster cut. Pilot bushings are available in diameter increments of .001", and are 2" long for accurate bore alignment. Factory instructions are included. Note: Read and understand the installation requirements on page 62 before proceeding. For best results, remove any existing choke with the Angle Blade Expanding Choke Reamer prior to using the Loon Lake Choke reamer. Click here for proper installation requirements. Thread barrels to accept original equipment and aftermarket replacement tubes from Win-Choke, Browning Invector®, Mossberg Accu-Choke®, Weatherby and Colonial Arms.



## Attributes

- Name: [MANSON PRECISION 20 GAUGE TAP](#)
- Manufacturer: [MANSON PRECISION](#)
- Product no.: 513000060
- Mfr. No.: NONE
- Gauge: 20 Gauge
- Weapon type: Universal Shotguns
- Delivery weight: 0.204kg
- Shipping height: 25mm
- Shipping width: 23mm
- Shipping length: 157mm

## Item details

Made in USA

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# WINCHOKE STYLE TOOLING MANSON PRECISION 20 GAUGE TAP Safety Instructions

## Introduction

Thank you for choosing the WINCHOKE STYLE TOOLING MANSON PRECISION 20 GAUGE TAP. This product is designed to provide a quick and efficient method for installing choke tubes. Please read this safety instruction guide carefully to ensure safe and effective use of the product.

## General Safety Guidelines

- Ensure that the product is used only for its intended purpose.
- Always wear appropriate personal protective equipment (PPE) such as safety glasses and gloves when using the product.
- Keep the workspace clean and free from clutter to avoid accidents.
- Store the product in a safe place, out of reach of children and vulnerable individuals.
- Regularly inspect the tool for signs of wear or damage before use.
- Report any unsafe products or accidents to the relevant authorities.

## Specific Safety Precautions for Use

- **Hazard Identification:** Be aware of sharp edges and potential pinch points when handling the tap and reamer.
- **Personal Safety:** Always use protective eyewear to guard against metal shavings and debris.
- **Environmental Safety:** Ensure that the area is wellventilated to avoid inhalation of any dust or fumes generated during use.
- **Tool Compatibility:** Confirm that the tap and reamer are compatible with your lathe or hand tool before use.
- **Choke Tube Removal:** Always remove any existing choke with the Angle Blade Expanding Choke Reamer prior to using the Loon Lake Choke reamer.

## Instructions for Installation and Usage

### 1. Preparation:

- Read and understand the installation requirements provided in the product manual.
- Gather all necessary tools and safety equipment before starting.

### 2. Installation Process:

- Secure the barrel in the lathe or appropriate hand tool.
- Select the correct pilot bushing for the choke tube being installed.
- Attach the tap and reamer to the lathe.
- Begin the installation process according to the following steps:
  - Start with the reamer, ensuring that the enhanced end relief is facing the barrel.
  - Apply steady pressure and allow the reamer to cut through the material.
  - Once the reaming is complete, switch to the tap.
  - Carefully thread the barrel to accept the choke tube.
- Ensure that the threads are clean and free from debris.

### 3. PostInstallation:

- Inspect the installation to ensure that it meets the required specifications.

- Remove any metal shavings and clean the work area.
- Store the tap and reamer in a safe, dry place.

## **Disposal Instructions**

- Dispose of any metal shavings and debris in accordance with local regulations.
- When disposing of the tap and reamer, ensure they are placed in a designated recycling or waste container.
- Do not dispose of the product in regular household waste.

## **Contact Information for Further Support**

For any safety inquiries or further assistance, please refer to the manufacturer's contact information provided with your product packaging.

By adhering to these safety instructions, you can ensure a safe and effective experience with the WINCHOKE STYLE TOOLING MANSON PRECISION 20 GAUGE TAP. Thank you for your attention to these important guidelines.

# About Us

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