

# TRU-CHOKE™ -STYLE TOOLING - 20 GAUGE TAP

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## Fast, Accurate Choke Tube Installations Using Reamers From Dave Manson

A quick and easy method to install choke tubes using a lathe (can be done by hand, however, a lathe gives superior results). Tap and reamer are precision ground from high speed steel and use the same interchangeable pilot bushings. Reamer has an enhanced end relief that provides a faster cut. Pilot bushings are available in diameter increments of .001", and are 2" long for accurate bore alignment. Factory instructions are included. Note: Read and understand the installation requirements before proceeding. For best results, remove any existing choke with the Angle Blade Expanding Choke Reamer prior to using the Loon Lake Choke reamer. Click here for proper installation requirements. Use to thread barrels that are too thin to accept Win-Choke®-style tubes. The O.D. is .020" smaller than that required for Win-Choke tubes so they may be installed in proportionally thinner barrels.



## Attributes

- Name: [20 GAUGE TAP](#)
- Manufacturer: [MANSON PRECISION](#)
- Product no.: 513000058
- Mfr. No.: TC20GAT
- Gauge: 20 Gauge
- Make: Universal Shotguns
- Delivery weight: 0.159kg
- Shipping height: 28mm
- Shipping width: 25mm
- Shipping length: 160mm

## Item details

Made in USA

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# TRUCHOKE™ STYLE TOOLING 20 GAUGE TAP

## Safety Instructions

### Introduction

Thank you for choosing the TRUCHOKE™ STYLE TOOLING 20 GAUGE TAP. This product is designed to assist you in installing choke tubes efficiently. For your safety and optimal performance, please read and follow these safety instructions carefully.

### General Safety Guidelines

- Ensure safe use of the TRUCHOKE™ STYLE TOOLING by following all instructions.
- Be aware of potential hazards associated with using tools and machinery.
- Keep the product out of reach of children and vulnerable individuals.
- Always wear appropriate personal protective equipment (PPE) such as safety goggles and gloves when using this product.
- Ensure your work area is clean and welllit to avoid accidents.
- Do not use the tool for purposes other than those specified in the product description.

### Specific Safety Precautions for Use

- Before using the tap and reamer, inspect them for any visible damage or wear. Do not use damaged tools.
- Use the tap and reamer only with compatible pilot bushings as specified.
- When operating a lathe, follow the manufacturer's instructions for setup and operation.
- Avoid loose clothing and jewelry that could become entangled in machinery.
- Maintain a firm grip on the tool during operation to prevent slips and accidents.
- If you experience any unusual noises or vibrations while using the tool, stop immediately and inspect for issues.

### Instructions for Installation and Usage

#### 1. Preparation:

- Ensure you have the required pilot bushings in the correct diameter.
- Remove any existing choke using the Angle Blade Expanding Choke Reamer before proceeding with the installation.

#### 2. Installation Steps:

- Secure the barrel in the lathe or workbench.
- Select the appropriate pilot bushing and attach it to the reamer.
- Align the reamer with the bore of the barrel and begin cutting, applying steady pressure.
- Once the reaming is complete, remove the reamer and pilot bushing.
- Insert the tap into the bore and turn it to create threads. Ensure it is aligned properly to avoid crossthreading.
- Remove the tap carefully after threading is complete.

#### 3. PostInstallation:

- Inspect the threads and ensure they are clean and free from debris.
- Test the fit of the choke tube to confirm proper installation.

## **Disposal Instructions**

- Dispose of any waste materials and packaging in accordance with local regulations.
- Do not dispose of the product in household waste. Check for local recycling programs or hazardous waste disposal options.

## **Contact Information for Further Support**

For any questions or concerns regarding the TRUCHOKE™ STYLE TOOLING 20 GAUGE TAP, please refer to the manufacturer's contact information provided with your product packaging.

## **Conclusion**

By adhering to these safety instructions, you can ensure a safe and effective experience with the TRUCHOKE™ STYLE TOOLING 20 GAUGE TAP. Always prioritize safety and consult the manual for any specific queries or concerns. Thank you for your attention to safety and compliance with the EU General Product Safety Regulation.

# About Us

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