

# REVOLVER CYLINDER THROATING REAMER - MANSON PRECISION .44 CAL. THROAT PILOT PACK

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## Improves Accuracy, Helps Eliminate Fliers

Easy to use, hand turned reamer opens the cylinder throat to a uniform diameter for best accuracy with lead and jacketed bullets. Removable pilots let you select the correct pilot for the closest possible fit to individual chambers. .45 Caliber corrects out of spec, smaller-than-bore-diameter cylinder throats on .45 Colt and other .45 caliber revolvers. Opens throat to .4525". Provided with .4480" diameter pilot. .44 Caliber fits .44 Magnum, .44 Special and .44-40 revolvers. Opens throat to .431". Furnished with .4270" pilot. .357 Caliber from .3545" to .357". Open the throat to .358". .357 furnished with a .354" pilot. Pilot Packs contain six additional pilots in .0005" increments. .45 Caliber from .4485" to .4510". .44 Caliber from .4275" to .4300".



## Attributes

- Name: [MANSON PRECISION .44 CAL. THROAT PILOT PACK](#)
- Manufacturer: [MANSON PRECISION](#)
- Product no.: 513000031
- Mfr. No.: NONE
- Caliber: 44 Caliber (.429-.430)
- Style: Handgun
- Delivery weight: 0.045kg
- Shipping width: 57mm
- Shipping length: 89mm

## Item details

Made in USA

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# **Safety Instruction Guide for REVOLVER CYLINDER THROATING REAMER MANSON PRECISION .44 CAL. THROAT PILOT PACK**

## **Introduction**

Thank you for choosing the REVOLVER CYLINDER THROATING REAMER MANSON PRECISION .44 CAL. THROAT PILOT PACK. This product is designed to enhance the accuracy of your revolver by providing a uniform cylinder throat diameter. Please read this safety instruction guide carefully to ensure safe and effective use of the product.

## **General Safety Guidelines**

- Always handle the reamer with care to avoid injury.
- Ensure that you are using the reamer in a welllit and clean workspace.
- Keep the reamer out of reach of children and pets.
- Wear appropriate personal protective equipment, such as safety goggles and gloves, when using the reamer.
- Do not use the reamer for any purpose other than its intended use.
- Inspect the reamer before each use for any signs of damage or wear. Do not use if damaged.
- Store the reamer in a safe place, preferably in its original packaging, when not in use.
- Follow all local laws and regulations regarding the use of firearms and related tools.

## **Specific Safety Precautions for Use**

- Ensure that the revolver is unloaded before performing any work on it.
- Use the correct pilot for your specific caliber to ensure a proper fit.
- Do not apply excessive force when using the reamer; let the tool do the work.
- Do not leave the reamer unattended while in use.
- Be aware of your surroundings and ensure that no one is in close proximity while you are using the reamer.
- If you experience any discomfort or difficulty while using the reamer, stop immediately and seek assistance.

## **Instructions for Installation and Usage**

### **1. Preparation:**

- Ensure that your workspace is clean and free of distractions.
- Gather all necessary tools and materials, including the reamer and the appropriate pilot.

### **2. Selecting the Pilot:**

- Choose the correct pilot based on the caliber of your revolver:
  - .45 Caliber: Use the .4480" pilot.
  - .44 Caliber: Use the .4270" pilot.
  - .357 Caliber: Use the .354" pilot.
- Ensure the pilot fits snugly into the chamber before proceeding.

### **3. Using the Reamer:**

- Insert the selected pilot into the chamber of the revolver.

- Carefully turn the reamer in a clockwise direction to begin reaming the throat.
- Apply light pressure and allow the reamer to cut the material.
- Periodically check the progress to ensure you are achieving the desired throat diameter.
- Once complete, remove the reamer and pilot from the chamber.

#### 4. PostUse Care:

- Clean the reamer and pilots after each use to prevent corrosion and maintain performance.
- Store the reamer and pilots in their original packaging to protect them from damage.

## Disposal Instructions

- Dispose of any damaged or wornout components in accordance with local regulations.
- Do not dispose of the reamer or its components in regular household waste.
- Consider recycling options available in your area for metal products.

## Contact Information for Further Support

For any inquiries or further support regarding the use and safety of the REVOLVER CYLINDER THROATING REAMER MANSON PRECISION .44 CAL. THROAT PILOT PACK, please refer to the contact information provided with your product packaging.

By following these safety instructions, you can ensure a safe and effective experience with your REVOLVER CYLINDER THROATING REAMER. Thank you for your attention to safety and for choosing our product.

# About Us

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