

REVOLVER CYLINDER THROATING REAMER - MANSON PRECISION

.44 CAL. THROAT REAMER

[Gunsmith Tools](#) > [Barrel Tools](#) > [Reamers](#) > [Throating Reamers](#)

Improves Accuracy, Helps Eliminate Fliers

Easy to use, hand turned reamer opens the cylinder throat to a uniform diameter for best accuracy with lead and jacketed bullets. Removable pilots let you select the correct pilot for the closest possible fit to individual chambers. .45 Caliber corrects out of spec, smaller-than-bore-diameter cylinder throats on .45 Colt and other .45 caliber revolvers. Opens throat to .4525". Provided with .4480" diameter pilot. .44 Caliber fits .44 Magnum, .44 Special and .44-40 revolvers. Opens throat to .431". Furnished with .4270" pilot. .357 Caliber from .3545" to .357". Open the throat to .358". .357 furnished with a .354" pilot. Pilot Packs contain six additional pilots in .0005" increments. .45 Caliber from .4485" to .4510" .44 Caliber from .4275" to .4300".



Attributes

- Name: [MANSON PRECISION .44 CAL. THROAT REAMER](#)
- Manufacturer: [MANSON PRECISION](#)
- Product no.: 513000030
- Mfr. No.: T44C
- Caliber: 44 Caliber (.429-.430)
- Style: Handgun
- Delivery weight: 0.045kg
- Shipping height: 15mm
- Shipping width: 66mm
- Shipping length: 135mm

Item details

Made in USA

Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for REVOLVER CYLINDER THROATING REAMER MANSON PRECISION .44 CAL. THROAT REAMER](#)
- [About Us](#)

Safety Instruction Guide for REVOLVER CYLINDER THROATING REAMER MANSON PRECISION .44 CAL. THROAT REAMER

Introduction

Thank you for choosing the REVOLVER CYLINDER THROATING REAMER MANSON PRECISION .44 CAL. THROAT REAMER. This guide provides essential safety instructions and guidelines to ensure the safe and effective use of this product. Please read and follow all instructions carefully to avoid accidents and ensure optimal performance.

General Safety Guidelines

- Always use this product according to the manufacturer's instructions.
- Keep the reamer out of reach of children and unauthorized users.
- Use the reamer in a wellventilated area to avoid inhalation of any metal shavings or debris.
- Wear appropriate personal protective equipment (PPE), including safety goggles and gloves, while using the reamer.
- Inspect the reamer for any damage before use. Do not use if damaged.
- Store the reamer in a safe, dry place when not in use.

Specific Safety Precautions for Use

- Ensure that the reamer is properly secured in the hand tool before starting any work.
- Do not exceed the recommended speed when using the reamer to avoid overheating and potential injury.
- Use the correct pilot for the specific caliber to ensure the best fit and performance.
- Avoid applying excessive force while using the reamer; let the tool do the work.
- Do not use the reamer for any purpose other than its intended use, which is to throat revolver cylinders.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and safety equipment.
- Ensure your workspace is clean and free of any unnecessary items.

2. Selecting the Pilot:

- Choose the appropriate pilot based on the caliber of your revolver:
 - .45 Caliber: Use the .4480" diameter pilot.
 - .44 Caliber: Use the .4270" diameter pilot.
 - .357 Caliber: Use the .354" pilot.
- Ensure the pilot is securely attached to the reamer.

3. Using the Reamer:

- Insert the reamer into the cylinder throat of the revolver.
- Turn the reamer slowly and steadily in a clockwise direction.
- Monitor the depth of the cut to avoid overthroating the cylinder.
- Periodically withdraw the reamer to clear any debris and check the progress.

4. Finishing Up:

- Once the desired throat diameter is achieved, remove the reamer carefully.
- Clean the reamer and the revolver cylinder of any metal shavings.
- Store the reamer in its protective case to prevent damage.

Disposal Instructions

- Dispose of any metal shavings and debris in accordance with local regulations.
- If the reamer is no longer usable, dispose of it as per local electronic waste disposal guidelines.
- Do not throw the reamer in regular household waste.

Contact Information for Further Support

For any questions or concerns regarding the use of this product, please refer to the manufacturer's contact information provided with the product packaging.

Conclusion

By following these safety instructions, you can ensure a safe and effective experience while using the REVOLVER CYLINDER THROATING REAMER MANSON PRECISION .44 CAL. THROAT REAMER. Always prioritize safety and do not hesitate to seek assistance if you are unsure about any aspect of the product's use.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk