

# SLING SWIVEL DRILL JIG

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## For Precise Alignment & Drilling Of Stock Swivel Stud Holes

Precision adjustable jig maintains the proper drill bit alignment to ensure the correct location of the rear swivel stud hole. Fits any size stock and automatically self-centers for perfect stud hole alignment. Felt lining prevents marring finished stocks. Includes 5/32" diameter carbon steel drill bit contains a special relief tip to help prevent wood splintering and break-out when drilling. Adjustable drill-depth indicator prevents drilling too deep and ruining the hole. For use with hand-held drill. Perfect for the high volume shop or beginner just starting out.



## Attributes

- Name: [SLING SWIVEL DRILL JIG](#)
- Manufacturer: [KLEINENDORST](#)
- Product no.: 488000006
- Mfr. No.: NONE
- Material: Steel
- Style: Installation Tool
- Delivery weight: 0.612kg
- Shipping height: 58mm
- Shipping width: 84mm
- Shipping length: 272mm

## Item details

Made in USA

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# SLING SWIVEL DRILL JIG Safety Instruction Guide

## Introduction

Thank you for choosing the SLING SWIVEL DRILL JIG. This guide provides essential safety instructions and usage information to ensure your safety and the effective operation of this product. Please read this guide thoroughly before using the product.

## General Safety Guidelines

- Ensure that the SLING SWIVEL DRILL JIG is used only for its intended purpose as an installation tool for drilling swivel stud holes.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, while using the drill jig.
- Keep the work area clean and welllit to avoid accidents and ensure visibility.
- Ensure that children and vulnerable individuals are kept away from the work area during use.
- Inspect the drill jig and all components for damage before each use. Do not use if any part is damaged or missing.
- Follow all manufacturer instructions and safety guidelines when using power tools.
- Do not exceed the recommended drill depth to prevent damage to the workpiece and ensure safe operation.

## Specific Safety Precautions for Use

- Use the SLING SWIVEL DRILL JIG only with a handheld drill. Do not attempt to use it with any other type of drill.
- Ensure that the drill bit is securely attached to the drill before use.
- Always check the alignment of the jig before drilling to ensure proper hole placement.
- Do not force the drill. Allow the drill bit to do the work and maintain a steady, controlled speed.
- If you encounter resistance while drilling, stop immediately and check for any obstructions.
- Be cautious of wood splintering; use the included drill bit with a relief tip to minimize this risk.
- After use, unplug the drill and store the jig and drill bit in a safe, dry place.

## Instructions for Installation and Usage

### 1. Preparation:

- Select the stock material you will be drilling. Ensure it is securely clamped or held in place.
- Gather all necessary tools, including the SLING SWIVEL DRILL JIG, a handheld drill, and the included 5/32" diameter drill bit.

### 2. Setting Up the Jig:

- Place the SLING SWIVEL DRILL JIG on the stock material where you wish to drill the swivel stud hole.
- Adjust the jig as needed to fit the size of the stock. The jig is designed to selfcenter, ensuring proper alignment.

### 3. Drilling:

- Once the jig is positioned correctly, ensure it is stable and will not move during drilling.
- Set the drilldepth indicator to the desired depth to prevent drilling too deep.
- Insert the drill bit into the handheld drill and ensure it is tightened securely.
- Begin drilling at a low speed to ensure accuracy and control. Gradually increase the speed as

needed.

- Monitor the drilling process closely and stop if any issues arise.

#### **4. PostUsage:**

- After drilling, carefully remove the jig from the stock.
- Inspect the drilled hole for quality and ensure it meets your specifications.
- Clean the jig and drill bit to remove any debris or residue.

## **Disposal Instructions**

- Dispose of any packaging materials responsibly by following local recycling guidelines.
- If the SLING SWIVEL DRILL JIG reaches the end of its life or is no longer usable, dispose of it in accordance with local waste disposal regulations.
- Do not dispose of electronic components in regular household waste. Check for local electronic waste recycling programs.

## **Contact Information for Further Support**

For any safety inquiries or additional support regarding the SLING SWIVEL DRILL JIG, please refer to the product packaging for contact details.

Thank you for prioritizing safety while using the SLING SWIVEL DRILL JIG. Your adherence to these guidelines helps ensure a safe and effective drilling experience.

# About Us

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