

# AR-15 UPPER RECEIVER COMPLETION KITS - BROWNELLS BRN M4 UPPER RECEIVER COMPLETION KIT

[Home](#)

Complete any type of AR-15 Upper Receiver with these Completion Kits! Whether you have an old school retro slickside carry handle upper or a modern M4 flat top, one of these kits is the solution to complete your build. Each kit is specifically composed to include parts that are correct for a particular receiver, and no unnecessary extras. Available in the following configurations: M16 Slickside - Meant for early M16 carry handle upper receivers without a forward assist and using an A1 rear sight assembly. Includes proper A1 ejection port cover. M16A1/C7 - Intended for later M16A1 and Canadian C7 type receivers, with a teardrop forward assist and an A1 rear sight assembly. Includes proper A1 ejection port cover. M16A2 - For use with the 1980s classic A2 carry handle upper receiver, with round forward assist and A1 rear sight assembly. Includes an A2 ejection port cover. M4 - Use on any flattop upper with a forward assist. Includes round forward assist and A2 ejection port cover. No sight assembly included.



## Attributes

- Name: [BROWNELLS BRN M4 UPPER RECEIVER COMPLETION KIT](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 430108376
- Mfr. No.:
- Delivery weight: 0.054kg
- UPC: 050806024397

## Item details

Made in USA

US export classification: 0A501.x

# Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for AR15 Upper Receiver Completion Kits](#)
- [About Us](#)

# Safety Instruction Guide for AR15 Upper Receiver Completion Kits

## Introduction

Thank you for choosing the AR15 Upper Receiver Completion Kit from Brownells. This guide provides essential safety instructions to ensure the safe use and installation of your product. Please read this document carefully before using the kit.

## General Safety Guidelines

- Always handle firearms and firearm components with care.
- Ensure that the firearm is unloaded before starting any installation or maintenance.
- Use safety glasses and appropriate personal protective equipment when handling tools and components.
- Keep all parts and tools out of reach of children and unauthorized persons.
- If you are inexperienced with firearm assembly, seek assistance from a qualified gunsmith.
- Regularly inspect your firearm and its components for signs of wear or damage.
- Always follow local laws and regulations regarding firearm ownership and assembly.

## Specific Safety Precautions for Use

### • Potential Hazards:

- Improper installation can lead to malfunction or failure of the firearm.
- Failure to follow safety guidelines may result in injury or death.

### • How to Avoid Hazards:

- Ensure all parts are compatible with your specific AR15 model.
- Do not force parts together; if they do not fit, consult with a professional.
- Always verify that the firearm is in a safe condition before proceeding with installation.

### • Age Specific Warnings:

- This product is intended for use by individuals aged 18 years and older.
- Minors should only handle firearms under direct adult supervision.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools: a torque wrench, screwdriver set, and any other recommended tools based on your specific kit.
- Ensure you have a clean, welllit workspace.

### 2. Installation Steps:

- **Step 1:** Confirm that the firearm is unloaded and in a safe condition.
- **Step 2:** Remove the existing upper receiver if applicable.
- **Step 3:** Refer to the specific instructions included with your completion kit for part identification.
- **Step 4:** Install the components in the following order based on your kit configuration:
  - For M16 Slickside: Install the A1 ejection port cover and rear sight assembly.
  - For M16A1/C7: Install the teardrop forward assist and A1 ejection port cover.

- For M16A2: Install the round forward assist and A2 ejection port cover.
- For M4: Attach the round forward assist and A2 ejection port cover; no sight assembly is included.
- **Step 5:** Ensure all screws and attachments are tightened to the manufacturer's specifications using a torque wrench.
- **Step 6:** Inspect the completed assembly for any loose parts or misalignments.

### 3. **PostInstallation:**

- Conduct a function check to ensure the firearm operates correctly.
- Store the firearm in a secure location when not in use.

## **Disposal Instructions**

- Dispose of any packaging materials in accordance with local waste disposal regulations.
- Do not dispose of firearm components in regular trash. Contact local authorities for guidance on proper disposal methods.

## **Contact Information for Further Support**

For any questions or concerns regarding the AR15 Upper Receiver Completion Kit, please refer to the manufacturer's website or contact customer support. Always ensure you have the product model and any relevant details on hand for efficient assistance.

By following these safety guidelines and instructions, you can ensure a safe and successful installation of your AR15 Upper Receiver Completion Kit. Thank you for your attention to safety and responsible firearm handling.

# About Us

## Brownells UK

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