

# AR-15 UPPER RECEIVER COMPLETION KITS - BROWNELLS BRN M16A1/C7 UPPER RECEIVER COMPLETION KIT

[Home](#)

Complete any type of AR-15 Upper Receiver with these Completion Kits! Whether you have an old school retro slickside carry handle upper or a modern M4 flat top, one of these kits is the solution to complete your build. Each kit is specifically composed to include parts that are correct for a particular receiver, and no unnecessary extras. Available in the following configurations: M16 Slickside - Meant for early M16 carry handle upper receivers without a forward assist and using an A1 rear sight assembly. Includes proper A1 ejection port cover. M16A1/C7 - Intended for later M16A1 and Canadian C7 type receivers, with a teardrop forward assist and an A1 rear sight assembly. Includes proper A1 ejection port cover. M16A2 - For use with the 1980s classic A2 carry handle upper receiver, with round forward assist and A1 rear sight assembly. Includes an A2 ejection port cover. M4 - Use on any flattop upper with a forward assist. Includes round forward assist and A2 ejection port cover. No sight assembly included.



## Attributes

- Name: [BROWNELLS BRN M16A1/C7 UPPER RECEIVER COMPLETION KIT](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 430108374
- Mfr. No.:
- Delivery weight: 0.739kg
- UPC: 050806024373

## Item details

Made in USA

US export classification: 0A501.x

# Table of Contents

- [Startpage](#)
- [AR15 Upper Receiver Completion Kits Safety Instructions](#)
- [About Us](#)

# AR15 Upper Receiver Completion Kits Safety Instructions

## Introduction

Thank you for choosing the AR15 Upper Receiver Completion Kits from Brownells. This guide provides essential safety instructions and information to ensure the safe and effective use of your product. Please read this manual carefully before installation and use.

## General Safety Guidelines

- Ensure you are familiar with firearms safety principles before handling the upper receiver.
- Always treat every firearm as if it is loaded.
- Keep firearms pointed in a safe direction at all times.
- Store firearms securely and out of reach of children.
- Use appropriate safety gear, such as eye and ear protection, when handling firearms.
- Be aware of your surroundings and ensure you have a clear and safe area to operate your firearm.
- Regularly inspect your firearm and components for any signs of wear or damage.

## Specific Safety Precautions for Use

- Only use the completion kits with compatible AR15 upper receivers.
- Ensure all parts are installed correctly and securely to avoid malfunctions.
- Do not modify any components of the completion kit, as this may affect safety and performance.
- Always follow the manufacturer's instructions for installation and usage.
- If you experience any issues or malfunctions, cease use immediately and consult a qualified gunsmith.

## Instructions for Installation and Usage

### 1. Preparation

- Gather all necessary tools and parts included in the completion kit.
- Ensure you are working in a clean, dry area free from distractions.

### 2. Installation Steps

- **M16 Slickside**
  - Remove any existing components from the upper receiver.
  - Install the A1 ejection port cover as per the instructions provided in the kit.
  - Ensure the assembly is secure and functions properly.
- **M16A1/C7**
  - Remove existing components from the upper receiver.
  - Install the teardrop forward assist and A1 rear sight assembly.
  - Attach the A1 ejection port cover, ensuring it operates smoothly.
- **M16A2**
  - Remove old components from the upper receiver.
  - Install the round forward assist and A1 rear sight assembly.
  - Attach the A2 ejection port cover securely.
- **M4**
  - Remove existing components from the flattop upper receiver.
  - Install the round forward assist.
  - Attach the A2 ejection port cover. Note: No sight assembly is included.

### **3. Final Checks**

- After installation, doublecheck all components to ensure they are secure.
- Perform a function check to ensure that all parts operate correctly.
- If any issues arise, consult a qualified gunsmith for assistance.

## **Disposal Instructions**

- Dispose of any packaging materials in accordance with local waste disposal regulations.
- If any parts of the completion kit are damaged or no longer usable, contact your local waste management authority for proper disposal methods.
- Do not dispose of firearms or firearm components in regular household waste.

## **Contact Information for Further Support**

For any questions or concerns regarding the installation or use of your AR15 Upper Receiver Completion Kits, please refer to the manufacturer's contact information provided with your product.

Thank you for your attention to these safety instructions. Your safety and the safety of others is our top priority. Enjoy your AR15 Upper Receiver Completion Kits responsibly.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)