

# DIE STOCK - BROWNELLS DIE STOCK, #12, FOR 13/16" ROUND DIES, BLACK

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## Four Handy Sizes

The Brownells Die Stock is a precision tool designed to securely hold round or hex dies for threading operations in gunsmithing and other applications. Constructed from durable materials, this die stock ensures stability and accuracy during threading tasks. Key Features: Models Available: #12 Die Stock: Length: 7 inches Compatible Die Size: 13/16-inch round dies #47 Die Stock: Length: 9 inches Compatible Die Size: 1-inch round or hex dies #48 Die Stock: Length: 12½ inches Compatible Die Size: 1½-inch dies These die stocks are essential for achieving precise threading, providing the necessary leverage and control for clean, accurate threads. Incorporating the Brownells Die Stock into your toolkit enhances your ability to perform threading tasks with confidence and precision.



## Attributes

- Name: [BROWNELLS DIE STOCK, #12, FOR 13/16" ROUND DIES, BLACK](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 395311316
- Mfr. No.:
- Delivery weight: 0.045kg
- Shipping height: 15mm
- Shipping width: 84mm
- Shipping length: 234mm
- UPC: 050806030220

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# Safety Instruction Guide for Brownells Die Stock

## Introduction

Thank you for choosing the Brownells Die Stock for your threading needs. This precision tool is designed to securely hold round or hex dies and enhance your gunsmithing and threading operations. To ensure safe and effective use of this product, please read and follow the safety instructions outlined in this guide.

## General Safety Guidelines

- Always use the die stock in accordance with the manufacturer's instructions.
- Inspect the die stock for any signs of damage or wear before use. Do not use if damaged.
- Keep the die stock out of reach of children and vulnerable individuals.
- Ensure your workspace is clean and organized to prevent accidents during use.
- Wear appropriate personal protective equipment (PPE), such as safety glasses and gloves, when operating the die stock.
- Be aware of your surroundings and ensure that no one is in close proximity while using the tool.
- Report any unsafe conditions or incidents to the appropriate authorities.

## Specific Safety Precautions for Use

- Ensure that the die is properly secured in the die stock before beginning any threading operation.
- Use the correct size die stock for the die you are working with to avoid slippage or damage.
- Do not exceed the recommended torque specifications for the die stock to prevent tool failure.
- Avoid using excessive force when threading; let the tool do the work to prevent injury or damage.
- If you experience resistance while threading, stop and check for any obstructions or misalignment.
- Always store the die stock in a safe and dry place when not in use to prevent corrosion and damage.

## Instructions for Installation and Usage

### 1. Select the Appropriate Die Stock:

- #12 Die Stock: for 13/16inch round dies
- #47 Die Stock: for 1inch round or hex dies
- #48 Die Stock: for 1½inch dies

### 2. Insert the Die:

- Align the die with the opening of the die stock.
- Gently push the die into the stock until it is fully seated.

### 3. Secure the Die:

- Use the locking mechanism on the die stock to secure the die in place.
- Ensure the die is firmly held to prevent movement during use.

### 4. Perform Threading Operations:

- Place the die stock with the secured die onto the workpiece.
- Apply steady and even pressure while turning the die stock to create threads.
- Monitor the threading process for any signs of difficulty or misalignment.

### 5. Completion:

- Once the threading is complete, carefully remove the die stock from the workpiece.

- Clean the die stock and die after use to remove any debris or residue.

## **Disposal Instructions**

- Dispose of the die stock responsibly. If it is no longer usable, consider recycling it according to local regulations.
- Ensure that any hazardous materials are disposed of in compliance with local environmental laws.

## **Contact Information for Further Support**

For any safety inquiries or further assistance regarding the Brownells Die Stock, please refer to the manufacturer's contact information included with your product packaging.

By following these guidelines, you can ensure a safe and effective experience while using the Brownells Die Stock. Always prioritize safety and adherence to the instructions provided.

# About Us

## Brownells UK

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