

# **SHORT, PILOTED BARREL LINER DRILL - BROWNELLS SHORT, PILOTED BARREL LINER DRILL BIT 25-20 CAL 0.437 DIA**

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## **Save Money By Adding Your Own Extension**

If you can silver solder or braze your own extension onto a Liner Drill, these standard length, deep hole drills can save you money. Piloted to follow the original bore and have all the same high-grade features as our .22 Liner Drill: Deep hole flute geometry and special helix angle to prevent jamming; reinforced web for accurate hole dimensions; nitrided lands for long life.

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## **Attributes**

- Name: [BROWNELLS SHORT, PILOTED BARREL LINER DRILL BIT 25-20 CAL 0.437 DIA](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 361504437
- Mfr. No.: 196144003001
- Bit Size: 0.437
- Caliber (Maximum): 25 Caliber
- Caliber (Minimum): 20 Caliber
- Style: Barrel Liners
- Delivery weight: 0.159kg
- Shipping height: 15mm
- Shipping width: 46mm
- Shipping length: 307mm
- UPC: 050806030367

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# Safety Instruction Guide for SHORT, PILOTED BARREL LINER DRILL

## Introduction

Thank you for choosing the SHORT, PILOTED BARREL LINER DRILL by BROWNELLS. This guide provides essential safety instructions and usage guidelines to ensure your safety and the effective operation of the drill. Please read this guide carefully before use.

## General Safety Guidelines

- Ensure that the product is used only for its intended purpose as described in this manual.
- Keep the drill and its components out of reach of children and vulnerable individuals.
- Always wear appropriate personal protective equipment (PPE) when using the drill, including safety glasses and gloves.
- Inspect the drill for any visible damage before use. Do not use if damaged.
- Follow all local regulations regarding the use and disposal of tools and materials.

## Specific Safety Precautions for Use

- Use the drill in a wellventilated area to avoid inhalation of fumes or dust.
- Ensure that the workpiece is securely clamped before drilling to prevent movement.
- Avoid wearing loose clothing or accessories that may become caught in the drill.
- Do not exceed the recommended operating speeds for the drill.
- Always keep hands and other body parts away from the drill bit while in operation.
- If the drill binds or stalls, turn off the power immediately and assess the situation before proceeding.
- Do not leave the drill unattended while it is running.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials before starting.
- Ensure that you have adequate lighting in your workspace.

### 2. Installation:

- Securely attach the drill bit to the drill according to the manufacturer's instructions.
- Check that the drill bit is properly tightened and aligned.

### 3. Using the Drill:

- Position the drill perpendicular to the workpiece for accurate drilling.
- Start the drill at a low speed to create a pilot hole, then increase to the desired speed.
- Apply consistent pressure while drilling, but do not force the drill.
- If drilling a deep hole, periodically withdraw the drill to clear debris.

### 4. After Use:

- Turn off the drill and unplug it from the power source.
- Clean the drill and remove any debris from the drill bit.
- Store the drill in a dry place, away from moisture and extreme temperatures.

## Disposal Instructions

- Dispose of the drill and any broken parts in accordance with local regulations.
- Do not dispose of the drill in regular household waste.
- Consider recycling options for metal and other materials when available.

## Contact Information for Further Support

For any inquiries regarding safety or usage of the SHORT, PILOTED BARREL LINER DRILL, please refer to the manufacturer's contact points provided on the packaging or product documentation.

By following these safety instructions, you can ensure a safer and more efficient experience with your SHORT, PILOTED BARREL LINER DRILL. Always prioritize safety and consult this guide whenever you have questions about the proper use of the drill.

# About Us

## Brownells UK

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