

# **SHORT, PILOTED BARREL LINER DRILL - BROWNELLS SHORT, PILOTED BARREL LINER DRILL BIT 38-40 CAL 0.595 DIA**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

## **Save Money By Adding Your Own Extension**

If you can silver solder or braze your own extension onto a Liner Drill, these standard length, deep hole drills can save you money. Piloted to follow the original bore and have all the same high-grade features as our .22 Liner Drill: Deep hole flute geometry and special helix angle to prevent jamming; reinforced web for accurate hole dimensions; nitrided lands for long life.



## **Attributes**

- Name: [BROWNELLS SHORT, PILOTED BARREL LINER DRILL BIT 38-40 CAL 0.595 DIA](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 361504436
- Mfr. No.:
- Bit Size: 0.595
- Caliber (Maximum): 40 Caliber
- Caliber (Minimum): 38 Caliber
- Style: Barrel Liners
- Delivery weight: 0.272kg
- Shipping height: 15mm
- Shipping width: 43mm
- Shipping length: 320mm
- UPC: 050806030350

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# Safety Instruction Guide for SHORT, PILOTED BARREL LINER DRILL

## Introduction

Thank you for choosing the SHORT, PILOTED BARREL LINER DRILL by BROWNELLS. This guide provides essential safety instructions and guidelines to ensure the safe and effective use of the product. Please read this document carefully before using the drill.

## General Safety Guidelines

- Always read and understand the product manual before use.
- Use the drill only for its intended purpose, which is to create liner holes in barrels.
- Ensure that the workspace is clean, dry, and welllit to prevent accidents.
- Keep the drill and its components out of reach of children and vulnerable individuals.
- Wear appropriate personal protective equipment (PPE), including safety goggles and gloves, while using the drill.
- Inspect the drill for any damage before each use. Do not use if damaged.
- Follow local regulations regarding the use of tools and machinery.

## Specific Safety Precautions for Use

- Ensure the drill is securely mounted before operation to prevent movement.
- Use the correct pilot diameter and length for the intended application.
- Do not exceed the recommended RPM for the drill to avoid overheating and damage.
- Always use the drill in a stable position to minimize the risk of slips and falls.
- Avoid wearing loose clothing or jewelry that could get caught in the drill.
- Do not attempt to modify the drill or its components.
- If you experience any unusual sounds or vibrations during operation, stop immediately and inspect the drill.

## Instructions for Installation and Usage

### 1. Preparation:

- Ensure you have all necessary tools and materials ready for installation.
- Clean the area where you will be working to avoid debris contamination.

### 2. Installation:

- Securely attach the drill to a compatible drill press or handheld drill.
- Ensure that the pilot diameter matches the intended barrel liner size.

### 3. Usage:

- Position the barrel securely to prevent movement during drilling.
- Start the drill at a low RPM and gradually increase as necessary.
- Apply consistent pressure while drilling to maintain control.
- Monitor the drill bit for signs of wear or overheating.

### 4. PostOperation:

- Turn off the drill and unplug it from the power source.

- Clean the drill and remove any debris from the work area.
- Store the drill in a safe, dry place out of reach of children.

## **Disposal Instructions**

- Dispose of the drill and any unused components in accordance with local waste disposal regulations.
- If the drill is no longer usable, consider recycling materials where possible.

## **Contact Information for Further Support**

For any safety inquiries or further assistance, please consult the manufacturer's website or customer support services.

By following these guidelines, you can ensure the safe use of the SHORT, PILOTED BARREL LINER DRILL. Thank you for your attention to safety!

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

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