

BARREL LINER DRILLS - BROWNELLS BARREL LINER DRILL, .38-40 LINER, .593" (15.1MM)

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

Special Deep-Hole Drill For Installing Barrel Liners

BARREL LINER DRILLS The Brownells Barrel Liner Drills are precision tools engineered for gunsmiths and firearm enthusiasts engaged in barrel repair and relining projects. These drills are essential for ensuring a precise fit for barrel liners, helping to restore accuracy and extend the life of vintage or worn firearms. **Key Features:** **Precision Machining:** Designed to exact tolerances, these drills create uniform, straight bores, ensuring a perfect fit for barrel liners. This precision minimizes inconsistencies that can impact firearm performance. **High-Quality Construction:** Manufactured from durable materials, these drills are built to withstand repeated use, making them a reliable tool for professional and hobbyist gunsmiths alike. **Optimized for Relining Projects:** Specifically designed for rebarreling and barrel relining tasks, they help maintain the structural integrity of the firearm while improving accuracy. **Wide Range of Sizes:** Available in various diameters to accommodate different barrel calibers, ensuring compatibility with a wide array of firearms. **Applications:** The Brownells Barrel Liner Drills are perfect for rebarreling projects, particularly for restoring vintage firearms. By ensuring a precise bore for liners, these drills help maintain the firearm's authenticity while improving functionality and accuracy. **Specs:** Made from High-Speed Steel Drills measure 15-1/16" overall length with 1" pilots Able to drill barrels at a maximum of 25" in length .22 drill diameters: 0.216" pilot diameter, 0.315" major diameter .25-20 drill diameters: 0.247" pilot diameter, 0.438" major diameter .38-40 drill diameters: 0.391" pilot diameter, 0.593" major diameter .44-40 drill diameter: 0.419" pilot diameter, 0.593" major diameter Comes in a plastic case **Customer Feedback:** Users highlight the drills' consistent performance and precision, emphasizing their effectiveness in barrel restoration projects. Many appreciate the wide range of sizes, which allows for compatibility with various calibers, making these drills a versatile addition to any gunsmithing toolkit. **Summary:** The Brownells Barrel Liner Drills are an indispensable tool for gunsmiths working on barrel restoration and relining projects. Combining precision machining with durable construction, these drills deliver reliable results, ensuring improved firearm accuracy and longevity. Whether restoring



Attributes

- Name: [BROWNELLS BARREL LINER DRILL, .38-40 LINER, .593" \(15.1MM\)](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 361000002
- Mfr. No.:
- Bit Size: 0.593
- Caliber (Maximum): 38 Caliber
- Caliber (Minimum): 40 Caliber
- Colour: Black
- Model Number: .38-40 Cartridge 0.593" Diameter Drill
- Style: Barrel Liners- Drill Bit Style
- Delivery weight: 0.386kg

- Shipping height: 15mm
- Shipping width: 28mm
- Shipping length: 427mm
- UPC: 050806030305

Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for Brownells Barrel Liner Drills](#)
- [About Us](#)

Safety Instruction Guide for Brownells Barrel Liner Drills

Introduction

Thank you for choosing the Brownells Barrel Liner Drills. These precision tools are designed for gunsmiths and firearm enthusiasts involved in barrel repair and relining projects. This safety instruction guide provides essential information to ensure safe and effective use of the product, in compliance with the EU General Product Safety Regulation (GPSR).

General Safety Guidelines

- **Product Safety:** Ensure safe use of the Brownells Barrel Liner Drills by following all safety instructions. These drills are designed to minimize risks when used correctly.
- **Enhanced Recalls:** Stay informed about any recalls related to this product. Follow instructions provided in recall notices to ensure your safety.
- **Online Shopping:** If purchased online, ensure that the retailer complies with safety requirements as mandated by EU regulations.
- **Special Consumer Focus:** This product is not intended for use by children. Keep out of reach of minors.
- **EU Contact Point:** For safety inquiries, please reach out to the designated EU contact point.
- **Rapid Alerts:** Be aware of updates on unsafe products through the EU Safety Gate system.

Specific Safety Precautions for Use

- **Personal Protective Equipment (PPE):** Always wear appropriate PPE, including safety goggles and gloves, when using the drills to protect against debris and sharp edges.
- **Work Environment:** Ensure your work area is clean, welllit, and free from distractions. A clutterfree workspace minimizes the risk of accidents.
- **Tool Inspection:** Before each use, inspect the drills for any signs of damage or wear. Do not use any drill that appears damaged.
- **Proper Handling:** Always handle the drills with care. Avoid dropping or mishandling them to prevent damage and ensure safety.
- **Secure Workpiece:** Ensure that the barrel or workpiece is securely clamped in place before drilling to prevent movement during operation.
- **Drilling Technique:** Use a steady and controlled motion when drilling. Avoid applying excessive force, which can lead to tool failure or injury.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials before starting your project.
- Ensure that the workpiece is clean and free from any obstructions.

2. Setup:

- Secure the barrel or workpiece in a suitable vice or clamping device.
- Select the appropriate drill size based on the caliber of the barrel.

3. Drilling Process:

- Insert the drill into the drill press or hand drill, ensuring it is tightly secured.
- Align the drill with the center of the barrel to ensure a straight bore.

- Start the drill at a low speed, gradually increasing as needed. Maintain a steady pressure throughout the drilling process.
- Periodically withdraw the drill to clear any debris from the bore.

4. Completion:

- Once the drilling is complete, carefully remove the drill from the workpiece.
- Clean the drill and work area to remove any metal shavings or debris.

Disposal Instructions

- Dispose of any damaged or worn drills according to local regulations. Do not throw them in regular household waste.
- Ensure that all packaging materials are recycled or disposed of properly.

Contact Information for Further Support

For any questions or concerns regarding the Brownells Barrel Liner Drills, please consult the product manual or reach out to the designated support channel provided by the retailer.

Thank you for your attention to these safety instructions. By following these guidelines, you can ensure a safe and effective experience while using the Brownells Barrel Liner Drills.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk