

BARREL LINER DRILLS - BROWNELLS BARREL LINER DRILL, .25-20 LINER, .438" (11.1MM)

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Special Deep-Hole Drill For Installing Barrel Liners

BARREL LINER DRILLS The Brownells Barrel Liner Drills are precision tools engineered for gunsmiths and firearm enthusiasts engaged in barrel repair and relining projects. These drills are essential for ensuring a precise fit for barrel liners, helping to restore accuracy and extend the life of vintage or worn firearms. **Key Features:** **Precision Machining:** Designed to exact tolerances, these drills create uniform, straight bores, ensuring a perfect fit for barrel liners. This precision minimizes inconsistencies that can impact firearm performance. **High-Quality Construction:** Manufactured from durable materials, these drills are built to withstand repeated use, making them a reliable tool for professional and hobbyist gunsmiths alike. **Optimized for Relining Projects:** Specifically designed for rebarreling and barrel relining tasks, they help maintain the structural integrity of the firearm while improving accuracy. **Wide Range of Sizes:** Available in various diameters to accommodate different barrel calibers, ensuring compatibility with a wide array of firearms. **Applications:** The Brownells Barrel Liner Drills are perfect for rebarreling projects, particularly for restoring vintage firearms. By ensuring a precise bore for liners, these drills help maintain the firearm's authenticity while improving functionality and accuracy. **Specs:** Made from High-Speed Steel Drills measure 15-1/16" overall length with 1" pilots Able to drill barrels at a maximum of 25" in length .22 drill diameters: 0.216" pilot diameter, 0.315" major diameter .25-20 drill diameters: 0.247" pilot diameter, 0.438" major diameter .38-40 drill diameters: 0.391" pilot diameter, 0.593" major diameter .44-40 drill diameter: 0.419" pilot diameter, 0.593" major diameter Comes in a plastic case **Customer Feedback:** Users highlight the drills' consistent performance and precision, emphasizing their effectiveness in barrel restoration projects. Many appreciate the wide range of sizes, which allows for compatibility with various calibers, making these drills a versatile addition to any gunsmithing toolkit. **Summary:** The Brownells Barrel Liner Drills are an indispensable tool for gunsmiths working on barrel restoration and relining projects. Combining precision machining with durable construction, these drills deliver reliable results, ensuring improved firearm accuracy and longevity. Whether restoring



Attributes

- Name: [BROWNELLS BARREL LINER DRILL, .25-20 LINER, .438" \(11.1MM\)](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 361000001
- Mfr. No.:
- Bit Size: 0.438
- Caliber (Maximum): 25 Caliber
- Caliber (Minimum): 20 Caliber
- Colour: Black
- Model Number: .25-20 Cartridge 0.438" Diameter Drill
- Style: Barrel Liners- Drill Bit Style
- Delivery weight: 0.295kg

- Shipping height: 36mm
- Shipping width: 33mm
- Shipping length: 450mm
- UPC: 050806030299

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Safety Instruction Guide for Brownells Barrel Liner Drills

Introduction

Thank you for choosing the Brownells Barrel Liner Drills. These precision tools are designed for gunsmiths and firearm enthusiasts engaged in barrel repair and relining projects. This safety instruction guide aims to provide you with essential information to ensure safe usage, proper installation, and maintenance of the drills. Please read this guide carefully before using the product.

General Safety Guidelines

- **Product Safety:** Ensure safe use of the Brownells Barrel Liner Drills by following all instructions. These drills are nonfood products and are not intended for use by children.
- **Enhanced Recalls:** Stay informed about any recalls or safety notices regarding the drills. If a recall occurs, you will be provided with information on how to return the product and receive remedies.
- **Online Shopping Protections:** If purchased online, ensure the platform complies with safety regulations. You should receive the same protections as when shopping in physical stores.
- **Special Consumer Focus:** Extra precautions should be taken when children are present. Keep tools out of reach and supervise their use.
- **EU Contact Point:** For any safety inquiries, please refer to the EU-based contact point provided with your product.
- **Rapid Alerts:** Stay updated on any unsafe product alerts via the EU's Safety Gate system.

Specific Safety Precautions for Use

- **Personal Protective Equipment (PPE):** Always wear appropriate PPE such as safety goggles and gloves when using the drills to protect against debris and sharp edges.
- **Work Environment:** Use the drills in a well-ventilated area, free from distractions, and ensure the workspace is clean and organized.
- **Tool Inspection:** Before each use, inspect the drills for any signs of damage or wear. Do not use damaged tools.
- **Proper Handling:** Handle the drills with care. Avoid dropping or mishandling them, as this can lead to damage or injury.
- **Avoiding Hazards:** Be aware of potential hazards such as sharp edges and rotating parts. Keep hands and other body parts away from moving components.

Instructions for Installation and Usage

1. Preparation:

- Ensure that the firearm is unloaded and in a safe condition before starting any work.
- Gather all necessary tools and materials required for the relining project.

2. Setting Up the Drill:

- Secure the drill in a stable position using a drill press or a suitable holding device.
- Adjust the drill speed according to the material being drilled.

3. Using the Drill:

- Align the drill bit with the barrel liner to ensure a straight bore.
- Apply steady pressure while drilling, avoiding excessive force which may damage the drill or the

firearm.

- Frequently check the progress and remove any debris from the drill bit to maintain efficiency.

4. **PostUsage Care:**

- After completing the drilling, clean the drill bit to remove any residue.
- Store the drills in their designated plastic case to prevent damage and ensure longevity.

Disposal Instructions

- **Disposal of Tools:** When the drills reach the end of their useful life, dispose of them responsibly. Check local regulations for proper disposal methods for metal tools.
- **Recycling:** Consider recycling the drills if possible. Many local recycling centers accept metal tools.

Contact Information for Further Support

For any questions regarding the Brownells Barrel Liner Drills, please refer to the contact information provided with your product. It is important to reach out for assistance if you have any concerns about the product's safety or performance.

By following these safety instructions, you can ensure a safe and effective experience while using the Brownells Barrel Liner Drills. Thank you for prioritizing safety in your gunsmithing projects.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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