

# **DIE STOCK - BROWNELLS DIE STOCK, #48, FOR 1-1/2" DIA DIES, BLACK**

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## **Four Handy Sizes**

The Brownells Die Stock is a precision tool designed to securely hold round or hex dies for threading operations in gunsmithing and other applications. Constructed from durable materials, this die stock ensures stability and accuracy during threading tasks. Key Features: Models Available: #12 Die Stock: Length: 7 inches Compatible Die Size: 13/16-inch round dies #47 Die Stock: Length: 9 inches Compatible Die Size: 1-inch round or hex dies #48 Die Stock: Length: 12 $\frac{1}{4}$  inches Compatible Die Size: 1 $\frac{1}{2}$ -inch dies These die stocks are essential for achieving precise threading, providing the necessary leverage and control for clean, accurate threads. Incorporating the Brownells Die Stock into your toolkit enhances your ability to perform threading tasks with confidence and precision.



## **Attributes**

- Name: [BROWNELLS DIE STOCK, #48, FOR 1-1/2" DIA DIES, BLACK](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 325100185
- Mfr. No.: 2591185
- Delivery weight: 0.408kg
- Shipping height: 20mm
- Shipping width: 53mm
- Shipping length: 318mm
- UPC: 679662101938

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# Safety Instruction Guide for Brownells #48 Die Stock

## Introduction

Thank you for choosing the Brownells #48 Die Stock for your threading operations. This guide provides essential safety instructions to ensure the safe use of this product. Please read the entire guide carefully before using the die stock.

## General Safety Guidelines

- Ensure that the die stock is appropriate for the size and type of dies you are using.
- Always wear appropriate personal protective equipment (PPE) such as safety glasses and gloves when using the die stock.
- Keep the working area clean and welllit to avoid accidents.
- Do not use the die stock for any purpose other than its intended use.
- Always check for damage or wear before each use. Do not use a damaged die stock.
- Store the die stock in a safe place away from children and unauthorized users.

## Specific Safety Precautions for Use

- Ensure the die is securely held in place before starting any threading operation.
- Do not exceed the recommended torque settings when using the die stock.
- Avoid placing your hands or other body parts near the cutting area during operation.
- If you experience any unusual resistance or noise while using the die stock, stop immediately and inspect the tool.
- Use the die stock only on materials that are compatible with the die size being used.
- Follow the manufacturer's guidelines for the maximum die size and type that can be used with the #48 Die Stock.

## Instructions for Installation and Usage

### 1. Installation of Die:

- Select the appropriate die for your threading task.
- Place the die into the die stock and ensure it fits snugly.
- Secure the die by tightening the locking mechanism on the die stock.

### 2. Usage:

- Position the die stock on the workpiece where threading is required.
- Apply even pressure while turning the die stock to create threads.
- Maintain a steady pace to ensure clean and accurate threading.
- If the die becomes stuck, back it out gently and inspect for debris or damage before continuing.

### 3. PostUse:

- Clean the die stock and remove any metal shavings or debris.
- Store the die stock in a dry and secure location.

## **Disposal Instructions**

- Dispose of the die stock according to local regulations for metal tools and equipment.
- Do not dispose of the die stock in regular household waste.
- Consider recycling the die stock if it is no longer usable.

## **Contact Information for Further Support**

For any inquiries or concerns regarding the use of the Brownells #48 Die Stock, please refer to the manufacturer's website or customer service for assistance.

By following these safety instructions, you can ensure a safe and effective experience while using the Brownells #48 Die Stock. Thank you for your attention to safety.

# About Us

## Brownells UK

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