

# UNIVERSAL SIGHT MOUNTING FIXTURE & COMPONENTS - FORSTER PRODUCTS, INC. DRILL BUSHING #7/64

[Gunsmith Tools](#) > [Sight & Scope Installation Tools](#) > [Receiver Drilling Jigs](#)

## The Accurate, Professional Way To Mount Scopes & Sights

The Foster Scope Mounting Jig fills the exacting requirements of the most particular gunsmith. Will handle virtually all bolt action, lever action and pump guns! You have only to spoil one good gun with a faulty job and you've spent the price of the jig. We have sold a great number of these to gunsmiths during the recent years. The universal comment when we meet scope jig buyers later is "I don't know how I ever did business without it. Would rather almost do without my right arm than lose it now!" The Forster Universal Sight Mounting Fixture was designed to fill the exacting requirements encountered in drilling and tapping holes for the mounting of scope mounts, receiver sights, shotgun beads, etc. The Fixture will handle virtually all bolt action, lever action and pump action guns including the Savage 99, Remington 760, etc.; in fact, any single barrel gun as long as the barrel can be laid into the "V" blocks of the Fixture. Tubular magazine guns are done in the same manner by first removing the magazine tube. The Fixture will locate the holes to a standard, predetermined spacing built into the over-arm, or to any other spacing by sliding the over-arm in either direction. "Run out" of the drill is eliminated as it is guided through a hardened and ground drill bushing. Tapping is done through another bushing of the correct tap size, and eliminates cocking of the tap which is a major cause of tap breakage and sloppy holes. The sliding over-arm has three holes with standard spacing of .500" and .860" between centers into which the interchangeable drill and tap guide-bushings fit. The over-arm is keyed and slides in a "T" slot. It is always in true alignment with the exact center of the gun barrel. The main body of the Fixture is cast aluminum. The two "V" blocks are adjustable for height and made of hardened steel accurately ground on the "V" as well as the shaft. Accuracy in every detail has been the first consideration! It is truly a precision fixture that will save its cost over and over again while allowing you to do a really first class job on every gun that comes into your shop.



## Attributes

- Name: [FORSTER PRODUCTS, INC. DRILL BUSHING #7/64](#)
- Manufacturer: [FORSTER PRODUCTS, INC.](#)
- Product no.: 319400964
- Mfr. No.:
- Delivery weight: 0.014kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 757253006944

## Item details

Made in USA

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# Safety Instruction Guide for Forster Universal Sight Mounting Fixture

## Introduction

Thank you for choosing the Forster Universal Sight Mounting Fixture. This guide provides essential safety information and instructions to ensure safe and effective use of the product. Please read this guide carefully before using the fixture to minimize risks and enhance your experience.

## General Safety Guidelines

- **Product Safety:** Ensure that you use the fixture according to the instructions provided to avoid accidents and injuries.
- **Enhanced Recalls:** Be aware that in the event of a product recall, you will receive standardized notices and free remedies for any dangerous products.
- **Online Shopping Protections:** If you purchased this product online, you are entitled to the same safety protections as if you bought it in a physical store.
- **Special Consumer Focus:** This product is not intended for use by children. Ensure that it is stored safely out of reach of children and vulnerable individuals.
- **EU Contact Point:** For any safety inquiries, please refer to the contact point provided by the retailer or manufacturer.
- **Rapid Alerts:** Stay informed about any updates on unsafe products through the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- **Read All Instructions:** Before using the fixture, read all accompanying instructions and safety guidelines.
- **Wear Protective Gear:** Always wear safety glasses and gloves when operating the fixture to protect against debris and sharp edges.
- **Check for Damage:** Inspect the fixture and all components for any signs of damage before use. Do not use if damaged.
- **Secure Work Area:** Ensure your workspace is clean, welllit, and free of distractions while using the fixture.
- **Proper Handling:** Handle the fixture with care. Avoid dropping it or subjecting it to excessive force.
- **Use in WellVentilated Area:** Ensure adequate ventilation when using tools with the fixture that may produce dust or fumes.
- **Keep Away from Children:** This product is not a toy. Keep it out of reach of children and unauthorized users.
- **Avoid Overloading:** Do not exceed the recommended limits for the fixture. Follow the specifications for the types of firearms it can accommodate.
- **Follow Local Laws:** Familiarize yourself with and adhere to local laws and regulations regarding firearm modifications.

## Instructions for Installation and Usage

### 1. Setup:

- Place the fixture on a stable workbench or surface.
- Ensure that the "V" blocks are adjusted to the correct height for the firearm being used.

### 2. Preparing the Firearm:

- Ensure that the firearm is unloaded and safe to work on before placing it in the fixture.
- Lay the barrel into the "V" blocks of the fixture, ensuring it is secure.

### **3. Drilling and Tapping:**

- Use the drill bushing to guide the drill bit through the hardened and ground bushing.
- Ensure that the drill is aligned properly to avoid misalignment and potential damage to the firearm.
- After drilling, use the appropriate tap size bushing to tap the holes. Ensure that the tap is straight to prevent breakage.

### **4. Adjusting the OverArm:**

- Slide the overarm to the desired position for hole spacing.
- Ensure that it is locked in place and aligned with the center of the barrel.

### **5. Finishing Up:**

- After completing the drilling and tapping, remove the firearm from the fixture.
- Clean the area of any debris or metal shavings.

## **Disposal Instructions**

- Dispose of the fixture and any damaged components in accordance with local regulations.
- If the fixture is no longer usable, consider recycling materials where applicable.

## **Contact Information for Further Support**

For any questions or concerns regarding the Forster Universal Sight Mounting Fixture, please refer to the contact information provided by the retailer or manufacturer where the product was purchased.

By following these safety instructions, you can ensure a safe and effective experience with the Forster Universal Sight Mounting Fixture. Always prioritize safety and adhere to the guidelines provided. Thank you for your attention to these important safety measures.

# About Us

## Brownells UK

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