

UNIVERSAL SIGHT MOUNTING FIXTURE & COMPONENTS - FORSTER PRODUCTS, INC. DRILL BUSHING #45

[Gunsmith Tools](#) > [Sight & Scope Installation Tools](#) > [Receiver Drilling Jigs](#)

The Accurate, Professional Way To Mount Scopes & Sights

The Foster Scope Mounting Jig fills the exacting requirements of the most particular gunsmith. Will handle virtually all bolt action, lever action and pump guns! You have only to spoil one good gun with a faulty job and you've spent the price of the jig. We have sold a great number of these to gunsmiths during the recent years. The universal comment when we meet scope jig buyers later is "I don't know how I ever did business without it. Would rather almost do without my right arm than lose it now!" The Forster Universal Sight Mounting Fixture was designed to fill the exacting requirements encountered in drilling and tapping holes for the mounting of scope mounts, receiver sights, shotgun beads, etc. The Fixture will handle virtually all bolt action, lever action and pump action guns including the Savage 99, Remington 760, etc.; in fact, any single barrel gun as long as the barrel can be laid into the "V" blocks of the Fixture. Tubular magazine guns are done in the same manner by first removing the magazine tube. The Fixture will locate the holes to a standard, predetermined spacing built into the over-arm, or to any other spacing by sliding the over-arm in either direction. "Run out" of the drill is eliminated as it is guided through a hardened and ground drill bushing. Tapping is done through another bushing of the correct tap size, and eliminates cocking of the tap which is a major cause of tap breakage and sloppy holes. The sliding over-arm has three holes with standard spacing of .500" and .860" between centers into which the interchangeable drill and tap guide-bushings fit. The over-arm is keyed and slides in a "T" slot. It is always in true alignment with the exact center of the gun barrel. The main body of the Fixture is cast aluminum. The two "V" blocks are adjustable for height and made of hardened steel accurately ground on the "V" as well as the shaft. Accuracy in every detail has been the first consideration! It is truly a precision fixture that will save its cost over and over again while allowing you to do a really first class job on every gun that comes into your shop.



Attributes

- Name: [FORSTER PRODUCTS, INC. DRILL BUSHING #45](#)
- Manufacturer: [FORSTER PRODUCTS, INC.](#)
- Product no.: 319400945
- Mfr. No.: UF1000023
- Delivery weight: 0.014kg
- Shipping height: 13mm
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 757253006890

Item details

Made in USA

Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for Forster Universal Sight Mounting Fixture](#)
- [About Us](#)

Safety Instruction Guide for Forster Universal Sight Mounting Fixture

Introduction

Thank you for choosing the Forster Universal Sight Mounting Fixture. This product is designed to meet the highest standards of safety and precision for gunsmithing. Please read this safety instruction guide carefully to ensure safe and effective use of the product.

General Safety Guidelines

- Always follow the manufacturer's instructions for use and maintenance.
- Ensure that the workspace is clean and free of clutter to prevent accidents.
- Use personal protective equipment (PPE) such as safety glasses and gloves when operating the fixture.
- Keep all tools and accessories out of reach of children and pets.
- Regularly inspect the fixture for any signs of wear or damage before use.
- If you notice any defects or issues, cease use immediately and contact a qualified technician.

Specific Safety Precautions for Use

- **Hazard Awareness:** Be aware of potential hazards when drilling and tapping holes. Sharp drill bits and taps can cause injury if not handled properly.
- **Proper Handling:** Always handle the fixture and tools with care. Use the appropriate tools for the job to avoid accidents.
- **Stability:** Ensure that the fixture is securely mounted and stable during use to prevent tipping or movement.
- **Ventilation:** Work in a wellventilated area to avoid inhaling any dust or debris generated during drilling and tapping.
- **Child Safety:** This product is not a toy. Keep it out of reach of children and ensure that it is used only by qualified adults.

Instructions for Installation and Usage

1. Setup:

- Place the Forster Universal Sight Mounting Fixture on a stable, flat surface.
- Ensure that the two "V" blocks are adjusted to the correct height for the firearm you are working on.

2. Mounting the Firearm:

- Lay the barrel of the firearm into the "V" blocks of the fixture.
- If using a tubular magazine gun, remove the magazine tube before mounting.

3. Drilling Holes:

- Select the appropriate drill bushing from the Drill and Tap Bushing Set.
- Insert the drill bushing into the designated hole in the sliding overarm.
- Adjust the overarm to the desired spacing, ensuring it is aligned with the firearm's barrel.
- Securely clamp the firearm in place to prevent movement during drilling.

4. Tapping Holes:

- After drilling, select the correct tap size bushing.
- Insert the tapping bushing into the fixture and align it with the drilled holes.
- Slowly and carefully tap the holes, ensuring that the tap remains straight to prevent breakage.

5. Finishing Up:

- Once the drilling and tapping are complete, remove the firearm from the fixture.
- Clean the fixture and surrounding area to remove any debris or metal shavings.

Disposal Instructions

- Dispose of any worn or damaged components of the Forster Universal Sight Mounting Fixture in accordance with local regulations.
- Do not dispose of the fixture in regular household waste. Check for local recycling programs that accept metal components.

Contact Information for Further Support

For any questions or concerns regarding the Forster Universal Sight Mounting Fixture, please refer to the manufacturer's contact information provided with your product packaging. It is important to have a reliable point of contact for safety inquiries and support.

Thank you for your attention to these safety instructions. By following these guidelines, you can ensure a safe and effective experience while using the Forster Universal Sight Mounting Fixture.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk