

UNIVERSAL SIGHT MOUNTING FIXTURE & COMPONENTS - FORSTER PRODUCTS, INC. DRILL BUSHING #36

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The Accurate, Professional Way To Mount Scopes & Sights

The Foster Scope Mounting Jig fills the exacting requirements of the most particular gunsmith. Will handle virtually all bolt action, lever action and pump guns! You have only to spoil one good gun with a faulty job and you've spent the price of the jig. We have sold a great number of these to gunsmiths during the recent years. The universal comment when we meet scope jig buyers later is "I don't know how I ever did business without it. Would rather almost do without my right arm than lose it now!" The Forster Universal Sight Mounting Fixture was designed to fill the exacting requirements encountered in drilling and tapping holes for the mounting of scope mounts, receiver sights, shotgun beads, etc. The Fixture will handle virtually all bolt action, lever action and pump action guns including the Savage 99, Remington 760, etc.; in fact, any single barrel gun as long as the barrel can be laid into the "V" blocks of the Fixture. Tubular magazine guns are done in the same manner by first removing the magazine tube. The Fixture will locate the holes to a standard, predetermined spacing built into the over-arm, or to any other spacing by sliding the over-arm in either direction. "Run out" of the drill is eliminated as it is guided through a hardened and ground drill bushing. Tapping is done through another bushing of the correct tap size, and eliminates cocking of the tap which is a major cause of tap breakage and sloppy holes. The sliding over-arm has three holes with standard spacing of .500" and .860" between centers into which the interchangeable drill and tap guide-bushings fit. The over-arm is keyed and slides in a "T" slot. It is always in true alignment with the exact center of the gun barrel. The main body of the Fixture is cast aluminum. The two "V" blocks are adjustable for height and made of hardened steel accurately ground on the "V" as well as the shaft. Accuracy in every detail has been the first consideration! It is truly a precision fixture that will save its cost over and over again while allowing you to do a really first class job on every gun that comes into your shop.



Attributes

- Name: [FORSTER PRODUCTS, INC. DRILL BUSHING #36](#)
- Manufacturer: [FORSTER PRODUCTS, INC.](#)
- Product no.: 319400936
- Mfr. No.: UF1000024
- Delivery weight: 0.014kg
- Shipping height: 13mm
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 757253006883

Item details

Made in USA

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Safety Instruction Guide for the Forster Universal Sight Mounting Fixture

Introduction

Thank you for choosing the Forster Universal Sight Mounting Fixture. This guide provides essential safety instructions to ensure the safe and effective use of the product. Please read this manual carefully before operating the fixture.

General Safety Guidelines

- Always use the fixture in accordance with the manufacturer's instructions.
- Ensure that the workspace is clean, dry, and welllit.
- Keep the fixture out of reach of children and vulnerable individuals.
- Use personal protective equipment (PPE) such as safety glasses and gloves when operating the fixture.
- Be aware of your surroundings and ensure that no one is in the immediate area while using the fixture.
- Regularly inspect the fixture for any signs of wear or damage before use.

Specific Safety Precautions for Use

- **Hazard Identification:**

- Risk of injury from sharp tools and drill bits.
- Risk of damage to firearms if improperly mounted.

- **Avoiding Hazards:**

- Always ensure that the drill and tap bushings are correctly installed before use.
- Do not exceed the recommended drill speed; consult the manufacturer's specifications.
- Ensure that the firearm is unloaded before placing it in the fixture.
- Do not attempt to modify or alter the fixture in any way.

- **AgeSpecific Warnings:**

- This product is not intended for use by individuals under the age of 18 without adult supervision.

Instructions for Installation and Usage

1. Setup:

- Place the fixture on a stable work surface.
- Adjust the "V" blocks to fit the barrel of the firearm securely.
- Ensure that the overarm is aligned with the center of the barrel.

2. Drilling:

- Select the appropriate drill bushing for the task.
- Insert the drill bit into the bushing.
- Carefully drill the holes in accordance with the firearm specifications.
- Check for proper alignment during the drilling process.

3. Tapping:

- Replace the drill bushing with the appropriate tap bushing.
- Insert the tap and proceed to tap the holes.
- Ensure that the tap is straight and not under excessive pressure.

4. Final Checks:

- After drilling and tapping, inspect the work to ensure accuracy.
- Clean any debris from the fixture and workspace.

Disposal Instructions

- Dispose of the fixture and any components in accordance with local regulations.
- Do not dispose of the fixture in regular household waste.
- Consider recycling options for metal components where applicable.

Contact Information for Further Support

For any inquiries or support regarding the Forster Universal Sight Mounting Fixture, please refer to the manufacturer's contact information provided with the product packaging or on the official website.

By following these safety instructions, you can ensure a safe and effective experience with the Forster Universal Sight Mounting Fixture. Thank you for your attention to safety!

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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