

# UNIVERSAL SIGHT MOUNTING FIXTURE & COMPONENTS - FORSTER PRODUCTS, INC. DRILL BUSHING #31

[Gunsmith Tools](#) > [Sight & Scope Installation Tools](#) > [Receiver Drilling Jigs](#)

## The Accurate, Professional Way To Mount Scopes & Sights

The Foster Scope Mounting Jig fills the exacting requirements of the most particular gunsmith. Will handle virtually all bolt action, lever action and pump guns! You have only to spoil one good gun with a faulty job and you've spent the price of the jig. We have sold a great number of these to gunsmiths during the recent years. The universal comment when we meet scope jig buyers later is "I don't know how I ever did business without it. Would rather almost do without my right arm than lose it now!" The Forster Universal Sight Mounting Fixture was designed to fill the exacting requirements encountered in drilling and tapping holes for the mounting of scope mounts, receiver sights, shotgun beads, etc. The Fixture will handle virtually all bolt action, lever action and pump action guns including the Savage 99, Remington 760, etc.; in fact, any single barrel gun as long as the barrel can be laid into the "V" blocks of the Fixture. Tubular magazine guns are done in the same manner by first removing the magazine tube. The Fixture will locate the holes to a standard, predetermined spacing built into the over-arm, or to any other spacing by sliding the over-arm in either direction. "Run out" of the drill is eliminated as it is guided through a hardened and ground drill bushing. Tapping is done through another bushing of the correct tap size, and eliminates cocking of the tap which is a major cause of tap breakage and sloppy holes. The sliding over-arm has three holes with standard spacing of .500" and .860" between centers into which the interchangeable drill and tap guide-bushings fit. The over-arm is keyed and slides in a "T" slot. It is always in true alignment with the exact center of the gun barrel. The main body of the Fixture is cast aluminum. The two "V" blocks are adjustable for height and made of hardened steel accurately ground on the "V" as well as the shaft. Accuracy in every detail has been the first consideration! It is truly a precision fixture that will save its cost over and over again while allowing you to do a really first class job on every gun that comes into your shop.



## Attributes

- Name: [FORSTER PRODUCTS, INC. DRILL BUSHING #31](#)
- Manufacturer: [FORSTER PRODUCTS, INC.](#)
- Product no.: 319400931
- Mfr. No.: UF1000-026
- Delivery weight: 0.014kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 757253006876

## Item details

Made in USA

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# Safety Instruction Guide for UNIVERSAL SIGHT MOUNTING FIXTURE

## Introduction

Thank you for choosing the Forster Universal Sight Mounting Fixture. This guide provides essential safety instructions and information to ensure the safe and effective use of the product. It is designed to help you understand how to use the fixture correctly while adhering to the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- **Product Safety:** Always ensure that the fixture is used according to the instructions provided to prevent accidents or injuries.
- **Enhanced Recalls:** Stay informed about any product recalls. If you receive a recall notice, follow the instructions provided for returning or exchanging the product.
- **Online Shopping:** When purchasing online, ensure that the seller complies with safety requirements and provides adequate product information.
- **Special Consumer Focus:** This product is not intended for use by children. Keep it out of reach to prevent accidents.
- **EU Contact Point:** For any safety inquiries, please refer to the manufacturer's contact information provided with your product.
- **Rapid Alerts:** Regularly check the EU's Safety Gate platform for updates on product safety and recalls.

## Specific Safety Precautions for Use

- **Personal Safety:**
  - Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when using the fixture.
  - Ensure that the work area is clean, welllit, and free from distractions.
- **Product Handling:**
  - Inspect the fixture for any damage before use. Do not use if any components are broken or missing.
  - Keep hands and loose clothing away from moving parts during operation.
- **Tool Safety:**
  - Use only the drill and tap bushings that are specifically designed for this fixture.
  - Ensure that all tools are in good working condition and suitable for the task at hand.
- **Workpiece Safety:**
  - Secure the firearm properly in the fixture before starting any drilling or tapping operations.
  - Always doublecheck the alignment of the workpiece before proceeding.

## Instructions for Installation and Usage

- **Installation:**
  1. Place the fixture on a stable work surface.
  2. Adjust the "V" blocks to accommodate the barrel of the firearm.

3. Ensure that the overarm is properly aligned with the center of the barrel.

- **Using the Fixture:**

1. Select the appropriate drill and tap bushings for your project.
2. Insert the drill bushing into the designated hole in the overarm.
3. Secure the firearm in the fixture, ensuring it is stable and aligned.
4. Start drilling at a low speed to ensure accuracy and prevent damage.
5. After drilling, remove the drill bit and replace it with the correct tap bushing.
6. Proceed to tap the holes, ensuring that the tap is aligned correctly to avoid breakage.

- **PostUse Care:**

- After completing the work, clean the fixture and store it in a dry place.
- Regularly check for wear and tear on the bushings and replace them as necessary.

## **Disposal Instructions**

- **Disposal of the Fixture:**

- When the fixture reaches the end of its life, dispose of it in accordance with local regulations regarding metal and electronic waste.
- Ensure that any remaining components, such as bushings, are also disposed of properly.

- **Environmental Considerations:**

- Do not dispose of the fixture in household waste. Instead, take it to a designated recycling facility.

## **Contact Information for Further Support**

For any questions or concerns regarding the use of the Forster Universal Sight Mounting Fixture, please refer to the manufacturer's contact information provided with your product. It is important to address any uncertainties before proceeding with the use of the fixture.

By following these safety guidelines and instructions, you can ensure a safe and effective experience with the Forster Universal Sight Mounting Fixture. Thank you for prioritizing safety in your work!

# About Us

## Brownells UK

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