

UNIVERSAL SIGHT MOUNTING FIXTURE & COMPONENTS - FORSTER PRODUCTS, INC. DRILL BUSHING #28

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The Accurate, Professional Way To Mount Scopes & Sights

The Foster Scope Mounting Jig fills the exacting requirements of the most particular gunsmith. Will handle virtually all bolt action, lever action and pump guns! You have only to spoil one good gun with a faulty job and you've spent the price of the jig. We have sold a great number of these to gunsmiths during the recent years. The universal comment when we meet scope jig buyers later is "I don't know how I ever did business without it. Would rather almost do without my right arm than lose it now!" The Forster Universal Sight Mounting Fixture was designed to fill the exacting requirements encountered in drilling and tapping holes for the mounting of scope mounts, receiver sights, shotgun beads, etc. The Fixture will handle virtually all bolt action, lever action and pump action guns including the Savage 99, Remington 760, etc.; in fact, any single barrel gun as long as the barrel can be laid into the "V" blocks of the Fixture. Tubular magazine guns are done in the same manner by first removing the magazine tube. The Fixture will locate the holes to a standard, predetermined spacing built into the over-arm, or to any other spacing by sliding the over-arm in either direction. "Run out" of the drill is eliminated as it is guided through a hardened and ground drill bushing. Tapping is done through another bushing of the correct tap size, and eliminates cocking of the tap which is a major cause of tap breakage and sloppy holes. The sliding over-arm has three holes with standard spacing of .500" and .860" between centers into which the interchangeable drill and tap guide-bushings fit. The over-arm is keyed and slides in a "T" slot. It is always in true alignment with the exact center of the gun barrel. The main body of the Fixture is cast aluminum. The two "V" blocks are adjustable for height and made of hardened steel accurately ground on the "V" as well as the shaft. Accuracy in every detail has been the first consideration! It is truly a precision fixture that will save its cost over and over again while allowing you to do a really first class job on every gun that comes into your shop.



Attributes

- Name: [FORSTER PRODUCTS, INC. DRILL BUSHING #28](#)
- Manufacturer: [FORSTER PRODUCTS, INC.](#)
- Product no.: 319400928
- Mfr. No.: UF1000-031
- Delivery weight: 0.014kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 757253006852

Item details

Made in USA

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Safety Instruction Guide for the Forster Universal Sight Mounting Fixture

Introduction

Thank you for choosing the Forster Universal Sight Mounting Fixture. This guide provides essential safety instructions to ensure the safe and effective use of this product. Please read this guide carefully before using the fixture.

General Safety Guidelines

- **Product Safety:** This product is designed for safe use in mounting sights on firearms. Follow all instructions to prevent accidents.
- **Enhanced Recalls:** Stay informed about any recalls or safety notices related to this product. Regularly check for updates.
- **Online Shopping:** Ensure that you purchase this product from authorized and reputable sellers to guarantee compliance with safety standards.
- **Special Consumer Focus:** This product is not intended for use by children. Ensure that it is kept out of reach of minors.
- **EU Contact Point:** If you have safety inquiries, please contact the relevant EU-based authority.
- **Rapid Alerts:** Be aware of the Safety Gate system for updates on unsafe products.

Specific Safety Precautions for Use

- **Personal Protective Equipment (PPE):** Always wear safety goggles and gloves when using the fixture to protect against debris and sharp tools.
- **Workspace Safety:** Ensure your workspace is clean, well-lit, and free of hazards. Keep all tools organized and within reach.
- **Tool Condition:** Inspect all tools, including the Forster fixture and drill bits, for damage or wear before use. Do not use damaged tools.
- **Proper Handling:** Always handle the fixture and firearms with care. Ensure the firearm is unloaded before beginning any work.
- **Drilling and Tapping:** Follow the instructions for drilling and tapping carefully to avoid damage to the firearm and ensure accurate placement of sights.
- **Avoid Distractions:** Focus on the task at hand and avoid distractions while using the fixture.

Instructions for Installation and Usage

1. Preparation:

- Ensure the firearm is unloaded and secure.
- Gather all necessary tools and materials, including the Forster Universal Sight Mounting Fixture, drill bits, and tap bushings.

2. Setting Up the Fixture:

- Place the firearm barrel securely in the "V" blocks of the fixture.
- Adjust the height of the "V" blocks as needed to ensure proper alignment.

3. Drilling:

- Select the appropriate drill bushing for your application.
- Insert the drill bit into the drill bushing and ensure it is firmly in place.

- Align the drill bit with the predetermined hole location on the firearm.
- Begin drilling at a slow speed to ensure accuracy and control. Increase speed as necessary.

4. Tapping:

- After drilling, switch to the appropriate tap bushing.
- Insert the tap into the bushing and align it with the drilled hole.
- Turn the tap slowly and steadily to create the threaded hole. Avoid excessive force to prevent breakage.

5. Final Adjustments:

- Once drilling and tapping are complete, remove the fixture from the firearm.
- Inspect the holes for accuracy and clean any debris.

Disposal Instructions

- Dispose of any damaged or wornout components in accordance with local regulations.
- Do not dispose of the fixture or its components in regular household waste. Check with local authorities for proper disposal methods.

Contact Information for Further Support

For any questions or concerns regarding the use of the Forster Universal Sight Mounting Fixture, please consult the manufacturer or authorized distributors for assistance.

Thank you for using the Forster Universal Sight Mounting Fixture. Your safety is our priority.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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