

UNIVERSAL SIGHT MOUNTING FIXTURE & COMPONENTS - FORSTER PRODUCTS, INC. DRILL BUSHING #21

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The Accurate, Professional Way To Mount Scopes & Sights

The Foster Scope Mounting Jig fills the exacting requirements of the most particular gunsmith. Will handle virtually all bolt action, lever action and pump guns! You have only to spoil one good gun with a faulty job and you've spent the price of the jig. We have sold a great number of these to gunsmiths during the recent years. The universal comment when we meet scope jig buyers later is "I don't know how I ever did business without it. Would rather almost do without my right arm than lose it now!" The Forster Universal Sight Mounting Fixture was designed to fill the exacting requirements encountered in drilling and tapping holes for the mounting of scope mounts, receiver sights, shotgun beads, etc. The Fixture will handle virtually all bolt action, lever action and pump action guns including the Savage 99, Remington 760, etc.; in fact, any single barrel gun as long as the barrel can be laid into the "V" blocks of the Fixture. Tubular magazine guns are done in the same manner by first removing the magazine tube. The Fixture will locate the holes to a standard, predetermined spacing built into the over-arm, or to any other spacing by sliding the over-arm in either direction. "Run out" of the drill is eliminated as it is guided through a hardened and ground drill bushing. Tapping is done through another bushing of the correct tap size, and eliminates cocking of the tap which is a major cause of tap breakage and sloppy holes. The sliding over-arm has three holes with standard spacing of .500" and .860" between centers into which the interchangeable drill and tap guide-bushings fit. The over-arm is keyed and slides in a "T" slot. It is always in true alignment with the exact center of the gun barrel. The main body of the Fixture is cast aluminum. The two "V" blocks are adjustable for height and made of hardened steel accurately ground on the "V" as well as the shaft. Accuracy in every detail has been the first consideration! It is truly a precision fixture that will save its cost over and over again while allowing you to do a really first class job on every gun that comes into your shop.



Attributes

- Name: [FORSTER PRODUCTS, INC. DRILL BUSHING #21](#)
- Manufacturer: [FORSTER PRODUCTS, INC.](#)
- Product no.: 319400921
- Mfr. No.: UF1000030
- Delivery weight: 0.009kg
- Shipping height: 1mm
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 757253006821

Item details

Made in USA

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Safety Instruction Guide for Forster Universal Sight Mounting Fixture

Introduction

Thank you for choosing the Forster Universal Sight Mounting Fixture. This guide provides essential safety information to ensure the safe use of the product. Please read this guide thoroughly before using the fixture to avoid potential hazards.

General Safety Guidelines

- Ensure that the product is used only for its intended purpose as described in the user manual.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when using the fixture.
- Keep the work area clean and welllit to avoid accidents.
- Ensure that the fixture is stable and securely positioned before use.
- Do not use the fixture if it is damaged or malfunctioning. Inspect it regularly for wear and tear.
- Keep the fixture out of reach of children and unauthorized users.

Specific Safety Precautions for Use

- **Hazard Identification:** The primary hazards associated with the use of this fixture include:
 - Injury from sharp tools or drill bits.
 - Risk of eye injury from flying debris.
 - Pinch points when adjusting the fixture.
- **Avoiding Hazards:**
 - Always ensure that the drill bit is securely attached before operation.
 - Do not place hands or fingers near moving parts while the fixture is in use.
 - Use the provided drill and tap bushings to ensure proper alignment and minimize the risk of breakage.
 - Follow the manufacturer's instructions for adjusting the height of the "V" blocks to avoid instability.

Instructions for Installation and Usage

1. Setup:

- Place the fixture on a stable workbench.
- Ensure the "V" blocks are adjusted to accommodate the barrel of the firearm securely.
- Check that the overarm is correctly aligned with the center of the gun barrel.

2. Drilling:

- Select the appropriate drill bushing for your project.
- Insert the drill bit into the drill bushing and secure it.
- Align the drill with the predetermined spacing in the overarm.
- Begin drilling at a slow speed to ensure accuracy and prevent damage to the workpiece.

3. Tapping:

- Choose the correct tap bushing according to the size of the tap being used.

- Insert the tap into the tap bushing and secure it.
- Follow the same alignment process as with drilling.
- Tap slowly and steadily to avoid breaking the tap.

4. Finishing:

- After drilling and tapping, carefully remove the firearm from the fixture.
- Clean the fixture and work area to remove any debris or metal shavings.

Disposal Instructions

- Dispose of any worn or damaged parts of the fixture in accordance with local regulations.
- Do not dispose of the fixture in household waste. Check with local waste management for proper disposal methods.

Contact Information for Further Support

For further information or assistance regarding safety concerns or product inquiries, please refer to the manufacturer's contact details provided with the product.

Thank you for your attention to these safety guidelines. Your safety is our priority, and we hope you enjoy using the Forster Universal Sight Mounting Fixture.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk