

UNIVERSAL SIGHT MOUNTING FIXTURE & COMPONENTS - FORSTER PRODUCTS, INC. FORSTER LOCATING PIN

[Gunsmith Tools](#) > [Sight & Scope Installation Tools](#) > [Receiver Drilling Jigs](#)

The Accurate, Professional Way To Mount Scopes & Sights

The Foster Scope Mounting Jig fills the exacting requirements of the most particular gunsmith. Will handle virtually all bolt action, lever action and pump guns! You have only to spoil one good gun with a faulty job and you've spent the price of the jig. We have sold a great number of these to gunsmiths during the recent years. The universal comment when we meet scope jig buyers later is "I don't know how I ever did business without it. Would rather almost do without my right arm than lose it now!" The Forster Universal Sight Mounting Fixture was designed to fill the exacting requirements encountered in drilling and tapping holes for the mounting of scope mounts, receiver sights, shotgun beads, etc. The Fixture will handle virtually all bolt action, lever action and pump action guns including the Savage 99, Remington 760, etc.; in fact, any single barrel gun as long as the barrel can be laid into the "V" blocks of the Fixture. Tubular magazine guns are done in the same manner by first removing the magazine tube. The Fixture will locate the holes to a standard, predetermined spacing built into the over-arm, or to any other spacing by sliding the over-arm in either direction. "Run out" of the drill is eliminated as it is guided through a hardened and ground drill bushing. Tapping is done through another bushing of the correct tap size, and eliminates cocking of the tap which is a major cause of tap breakage and sloppy holes. The sliding over-arm has three holes with standard spacing of .500" and .860" between centers into which the interchangeable drill and tap guide-bushings fit. The over-arm is keyed and slides in a "T" slot. It is always in true alignment with the exact center of the gun barrel. The main body of the Fixture is cast aluminum. The two "V" blocks are adjustable for height and made of hardened steel accurately ground on the "V" as well as the shaft. Accuracy in every detail has been the first consideration! It is truly a precision fixture that will save its cost over and over again while allowing you to do a really first class job on every gun that comes into your shop.



Attributes

- Name: [FORSTER PRODUCTS, INC. FORSTER LOCATING PIN](#)
- Manufacturer: [FORSTER PRODUCTS, INC.](#)
- Product no.: 319400900
- Mfr. No.: UF1000015
- Delivery weight: 0.018kg
- Shipping width: 83mm
- Shipping length: 146mm

Item details

Made in USA

Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for Forster Universal Sight Mounting Fixture](#)
- [About Us](#)

Safety Instruction Guide for Forster Universal Sight Mounting Fixture

Introduction

Thank you for choosing the Forster Universal Sight Mounting Fixture. This guide provides essential safety information and instructions for the safe use, installation, and disposal of this product. Please read this guide carefully to ensure safe operation and compliance with EU safety regulations.

General Safety Guidelines

- Ensure that the product is used only for its intended purpose as outlined in this manual.
- Always inspect the fixture and components for any signs of damage or wear before use.
- Use personal protective equipment (PPE) such as safety glasses and gloves when operating the fixture.
- Keep the work area clean and welllit to avoid accidents.
- Ensure that children and pets are kept at a safe distance during operation.
- Do not modify the fixture or use it in any manner not specified in this manual.

Specific Safety Precautions for Use

- Avoid using the fixture with firearms that are loaded or have ammunition in the vicinity.
- Always secure the firearm properly in the fixture before drilling or tapping.
- Use the correct drill and tap bushings as specified for your application to prevent breakage and ensure accuracy.
- Never attempt to drill or tap without the drill and tap bushings properly installed.
- Be cautious of sharp edges and moving parts when operating the fixture.
- If you experience any unusual noises or resistance while using the fixture, stop immediately and inspect for issues.

Instructions for Installation and Usage

1. Setup:

- Place the fixture on a stable, flat surface.
- Ensure that the "V" blocks are adjusted to the correct height for your firearm.

2. Securing the Firearm:

- Lay the firearm barrel into the "V" blocks of the fixture.
- Adjust the blocks to securely hold the barrel in place.

3. Drilling:

- Select the appropriate drill bushing for your application.
- Insert the drill bushing into the fixture and ensure it is seated properly.
- Align the drill with the bushing and begin drilling at a slow speed to ensure accuracy.
- Monitor the drill for any signs of binding or resistance.

4. Tapping:

- Replace the drill bushing with the correct tap bushing.
- Insert the tap into the bushing and ensure it is aligned properly.
- Turn the tap slowly and steadily to create the threads, avoiding excessive force which may lead to

breakage.

5. Completion:

- After drilling and tapping, remove the firearm from the fixture.
- Inspect the holes for accuracy and finish.
- Clean the fixture and store it in a dry place to prevent corrosion.

Disposal Instructions

- Dispose of the Forster Universal Sight Mounting Fixture and its components in accordance with local regulations.
- Do not dispose of the product in household waste. Check with local authorities for proper disposal methods.
- Ensure that any hazardous materials are handled and disposed of safely.

Contact Information for Further Support

For any inquiries or support regarding the Forster Universal Sight Mounting Fixture, please refer to the official Forster Products, Inc. website or your local distributor for assistance.

Conclusion

By following these safety instructions and guidelines, you can ensure a safe and effective experience with the Forster Universal Sight Mounting Fixture. Always prioritize safety and adhere to the recommended practices outlined in this guide. Thank you for your attention to these important safety measures.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk