

# UNIVERSAL SIGHT MOUNTING FIXTURE & COMPONENTS - FORSTER PRODUCTS, INC. 6-48 BUSHING SET

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## The Accurate, Professional Way To Mount Scopes & Sights

The Foster Scope Mounting Jig fills the exacting requirements of the most particular gunsmith. Will handle virtually all bolt action, lever action and pump guns! You have only to spoil one good gun with a faulty job and you've spent the price of the jig. We have sold a great number of these to gunsmiths during the recent years. The universal comment when we meet scope jig buyers later is "I don't know how I ever did business without it. Would rather almost do without my right arm than lose it now!" The Forster Universal Sight Mounting Fixture was designed to fill the exacting requirements encountered in drilling and tapping holes for the mounting of scope mounts, receiver sights, shotgun beads, etc. The Fixture will handle virtually all bolt action, lever action and pump action guns including the Savage 99, Remington 760, etc.; in fact, any single barrel gun as long as the barrel can be laid into the "V" blocks of the Fixture. Tubular magazine guns are done in the same manner by first removing the magazine tube. The Fixture will locate the holes to a standard, predetermined spacing built into the over-arm, or to any other spacing by sliding the over-arm in either direction. "Run out" of the drill is eliminated as it is guided through a hardened and ground drill bushing. Tapping is done through another bushing of the correct tap size, and eliminates cocking of the tap which is a major cause of tap breakage and sloppy holes. The sliding over-arm has three holes with standard spacing of .500" and .860" between centers into which the interchangeable drill and tap guide-bushings fit. The over-arm is keyed and slides in a "T" slot. It is always in true alignment with the exact center of the gun barrel. The main body of the Fixture is cast aluminum. The two "V" blocks are adjustable for height and made of hardened steel accurately ground on the "V" as well as the shaft. Accuracy in every detail has been the first consideration! It is truly a precision fixture that will save its cost over and over again while allowing you to do a really first class job on every gun that comes into your shop.



## Attributes

- Name: [FORSTER PRODUCTS, INC. 6-48 BUSHING SET](#)
- Manufacturer: [FORSTER PRODUCTS, INC.](#)
- Product no.: 319400648
- Mfr. No.: UF1000UB0648
- Delivery weight: 0.036kg
- Shipping height: 13mm
- Shipping width: 91mm
- Shipping length: 163mm
- UPC: 757253006913

## Item details

Made in USA

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# Safety Instruction Guide for UNIVERSAL SIGHT MOUNTING FIXTURE & COMPONENTS

## Introduction

Thank you for choosing the Forster Universal Sight Mounting Fixture. This product is designed to help you accurately drill and tap holes for mounting scopes and other components on various firearms. To ensure safe and effective use, please read and follow these safety instructions carefully.

## General Safety Guidelines

- Ensure the product is used only for its intended purpose.
- Keep the product out of reach of children and vulnerable individuals.
- Always inspect the fixture and components for damage before use.
- Use appropriate personal protective equipment (PPE) such as safety glasses and gloves.
- Do not use the product if you are under the influence of drugs or alcohol.
- Report any unsafe conditions or accidents to the appropriate authorities.
- Check for product recalls on the EU's Safety Gate platform.

## Specific Safety Precautions for Use

### • Personal Safety:

- Always wear safety glasses to protect your eyes from debris.
- Use gloves to protect your hands from sharp edges.

### • Operational Safety:

- Ensure the firearm is unloaded before using the fixture.
- Follow the manufacturer's instructions for mounting and using the fixture.
- Do not exceed the recommended specifications for drilling and tapping.
- Use the correct drill and tap bushings as specified in the product documentation.

### • Environmental Safety:

- Use the fixture in a wellventilated area.
- Keep the workspace clean and free of obstructions.

### • Emergency Preparedness:

- Familiarize yourself with emergency procedures in case of accidents.
- Keep a first aid kit accessible in the workspace.

## Instructions for Installation and Usage

### 1. Setup:

- Place the fixture on a stable and flat surface.
- Ensure that the "V" blocks are adjusted to the correct height for the firearm being used.

### 2. Mounting the Firearm:

- Lay the barrel of the firearm into the "V" blocks of the fixture.

- For tubular magazine guns, remove the magazine tube before mounting.

### **3. Drilling:**

- Select the appropriate drill bushing and insert it into the fixture.
- Align the drill with the predetermined spacing on the overarm.
- Secure the drill and ensure it is guided through the hardened drill bushing for accuracy.
- Drill the holes as per the specifications provided.

### **4. Tapping:**

- Replace the drill bushing with the correct tap size bushing.
- Align the tap with the drilled holes.
- Tap the holes carefully to avoid cocking the tap, which can lead to breakage.

### **5. Final Checks:**

- Inspect the drilled and tapped holes for accuracy and cleanliness.
- Clean the fixture and workspace after use.

## **Disposal Instructions**

- Dispose of any damaged or worn components in accordance with local regulations.
- Recycle materials where possible to minimize environmental impact.
- Do not dispose of the product in household waste; check for designated disposal sites.

## **Contact Information for Further Support**

For any inquiries related to safety or product support, please refer to the manufacturer's contact information provided with the product packaging or on the official website.

By following these guidelines, you can ensure a safe and effective experience while using the Forster Universal Sight Mounting Fixture. Always prioritize safety and compliance with local regulations when handling firearms and related equipment.

# About Us

## Brownells UK

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