

# UNIVERSAL SIGHT MOUNTING FIXTURE & COMPONENTS - FORSTER PRODUCTS, INC. 10-32 BUSHING SET

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## The Accurate, Professional Way To Mount Scopes & Sights

The Foster Scope Mounting Jig fills the exacting requirements of the most particular gunsmith. Will handle virtually all bolt action, lever action and pump guns! You have only to spoil one good gun with a faulty job and you've spent the price of the jig. We have sold a great number of these to gunsmiths during the recent years. The universal comment when we meet scope jig buyers later is "I don't know how I ever did business without it. Would rather almost do without my right arm than lose it now!" The Forster Universal Sight Mounting Fixture was designed to fill the exacting requirements encountered in drilling and tapping holes for the mounting of scope mounts, receiver sights, shotgun beads, etc. The Fixture will handle virtually all bolt action, lever action and pump action guns including the Savage 99, Remington 760, etc.; in fact, any single barrel gun as long as the barrel can be laid into the "V" blocks of the Fixture. Tubular magazine guns are done in the same manner by first removing the magazine tube. The Fixture will locate the holes to a standard, predetermined spacing built into the over-arm, or to any other spacing by sliding the over-arm in either direction. "Run out" of the drill is eliminated as it is guided through a hardened and ground drill bushing. Tapping is done through another bushing of the correct tap size, and eliminates cocking of the tap which is a major cause of tap breakage and sloppy holes. The sliding over-arm has three holes with standard spacing of .500" and .860" between centers into which the interchangeable drill and tap guide-bushings fit. The over-arm is keyed and slides in a "T" slot. It is always in true alignment with the exact center of the gun barrel. The main body of the Fixture is cast aluminum. The two "V" blocks are adjustable for height and made of hardened steel accurately ground on the "V" as well as the shaft. Accuracy in every detail has been the first consideration! It is truly a precision fixture that will save its cost over and over again while allowing you to do a really first class job on every gun that comes into your shop.



## Attributes

- Name: [FORSTER PRODUCTS, INC. 10-32 BUSHING SET](#)
- Manufacturer: [FORSTER PRODUCTS, INC.](#)
- Product no.: 319400132
- Mfr. No.: UF1000UB1032
- Delivery weight: 0.036kg
- Shipping height: 13mm
- Shipping width: 91mm
- Shipping length: 163mm
- UPC: 757253006937

## Item details

Made in USA

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# Safety Instruction Guide for Forster Universal Sight Mounting Fixture & Components

## Introduction

Thank you for choosing the Forster Universal Sight Mounting Fixture & Components. This product is designed to assist gunsmiths in safely and accurately drilling and tapping holes for scope mounts and other sighting devices. This guide provides important safety instructions to ensure the safe use of this product in compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- **Product Safety:** Always ensure safe use of the Forster Universal Sight Mounting Fixture. Follow all instructions carefully to minimize risks.
- **Enhanced Recalls:** Stay informed about any recall notices related to this product. If you receive a recall notice, follow the instructions provided for a free remedy.
- **Online Shopping:** When purchasing online, ensure the platform meets safety requirements and provides the same protections as physical stores.
- **Special Consumer Focus:** This product is not intended for use by children. Keep it out of reach of minors.
- **EU Contact Point:** For any safety inquiries, please refer to the designated EU contact point.
- **Rapid Alerts:** Monitor updates on unsafe products through the Safety Gate system.

## Specific Safety Precautions for Use

- **Read the Manual:** Before using the fixture, read this safety instruction guide thoroughly.
- **Personal Protective Equipment (PPE):** Always wear appropriate PPE, including safety glasses and gloves, to protect against flying debris and sharp edges.
- **Work Environment:** Ensure your work area is clean, welllit, and free of any hazards. Keep the area clear of distractions.
- **Check for Damage:** Inspect the fixture and components for any signs of damage before use. Do not use damaged parts.
- **Proper Use:** Use the fixture only for its intended purpose as outlined in this guide. Any misuse may result in injury or damage.
- **Supervision:** If you are inexperienced, seek guidance from a qualified gunsmith or professional before using the fixture.

## Instructions for Installation and Usage

### Installation

1. **Select a Suitable Work Surface:** Ensure your work surface is stable and secure.
2. **Assemble the Fixture:** Follow the instructions in the product manual to assemble the fixture properly. Ensure all parts are tightly secured.
3. **Adjust the "V" Blocks:** Adjust the height of the "V" blocks according to the size of the firearm barrel you will be working with.
4. **Install Drill and Tap Bushings:** Insert the appropriate drill and tap bushings into the overarm based on the specifications required for your project.

### Usage

1. **Position the Firearm:** Carefully place the firearm barrel into the "V" blocks. Ensure it is securely held in place.
2. **Align the OverArm:** Slide the overarm to the desired position for drilling or tapping, ensuring it is in true

alignment with the center of the barrel.

3. **Drilling Process:**

- Use the drill with the appropriate bushing to drill holes as needed.
- Ensure the drill is guided through the hardened and ground drill bushing to eliminate runout.

4. **Tapping Process:**

- Use the tap with the correct bushing size to tap the holes.
- Ensure the tap is aligned correctly to avoid breakage and ensure clean holes.

5. **Clean Up:** After use, clean the fixture and surrounding area to maintain a safe work environment.

## Disposal Instructions

- **Dispose of Responsibly:** When the fixture or its components reach the end of their life, dispose of them responsibly. Follow local regulations for disposal of metal and other materials.
- **Recycle Materials:** Where possible, recycle materials to minimize environmental impact.

## Contact Information for Further Support

For any questions or concerns regarding the Forster Universal Sight Mounting Fixture & Components, please refer to the relevant contact points provided by your retailer or manufacturer. Ensure you have your product details ready for any inquiries.

By following these safety instructions, you can ensure a safe and effective experience while using the Forster Universal Sight Mounting Fixture & Components. Thank you for your attention to safety and best practices.

# About Us

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