

# THROATING REAMERS - CLYMER 6.5MM (0.255" PILOT) 1.5" THROATING REAMER

[Gunsmith Tools](#) > [Barrel Tools](#) > [Reamers](#) > [Throating Reamers](#)

## Finest Workmanship & Quality; Made In USA From M-7 High Speed Steel

Made by Clymer, a truly dedicated group of gun people, from best quality, M-7 High-Speed Steel. These are precision tools for the professional gunsmith and will give a lifetime of service when properly cared for. Fully guaranteed. Roughers are .010" smaller in diameter than the final size, do not cut the throat area and should be used to save wear on the Finish Reamer when many chambers are to be cut. If only a few chambers will be cut, a Finish Reamer is all you need.



## Attributes

- Name: [CLYMER 6.5MM \(0.255" PILOT\) 1.5" THROATING REAMER](#)
- Manufacturer: [CLYMER](#)
- Product no.: 184053650
- Mfr. No.: T6.5
- Caliber: 264/6.5 mm (.264)
- Style: Rifle
- Delivery weight: 0.023kg
- Shipping height: 13mm
- Shipping width: 13mm
- Shipping length: 102mm

## Item details

Made in USA

# Table of Contents

- [Startpage](#)
- [THROATING REAMERS CLYMER 6.5MM Safety Instruction Guide](#)
- [About Us](#)

# THROATING REAMERS CLYMER 6.5MM Safety Instruction Guide

## Introduction

Thank you for choosing the THROATING REAMERS CLYMER 6.5MM. This guide provides essential safety instructions to ensure the safe use of this product. Please read and follow these guidelines carefully to prevent accidents and injuries.

## General Safety Guidelines

- Always use this product in accordance with the manufacturer's instructions.
- Ensure that the work area is clean, welllit, and free from distractions.
- Keep the tool out of the reach of children and unauthorized users.
- Wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when using this tool.
- Regularly inspect the tool for any signs of wear or damage before use. Do not use if damaged.
- Be aware of your surroundings and ensure that no one is in the immediate area while using the reamer.

## Specific Safety Precautions for Use

- Use the THROATING REAMERS only for their intended purpose as described in this manual.
- Always secure the workpiece properly before starting the reaming process.
- Do not force the tool; let the reamer do the work to avoid damaging the tool or the workpiece.
- Avoid using the tool in wet or damp conditions to prevent electrical hazards.
- Do not exceed the recommended cutting speeds and feeds for the material being worked on.
- If you experience difficulty during operation, stop and assess the situation before proceeding.
- Store the tool in a dry, secure location when not in use.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials before starting.
- Ensure that the THROATING REAMERS is compatible with your workpiece.

### 2. Installation:

- Securely attach the reamer to the appropriate machine or drill, ensuring it is properly aligned.
- Check that the reamer is firmly in place before proceeding.

### 3. Usage:

- Position the workpiece securely in a vice or fixture.
- Begin reaming at a slow speed to establish a clean cut.
- Gradually increase the speed as needed, but do not exceed the manufacturer's recommendations.
- Maintain a steady feed rate to ensure consistent results.
- After completing the operation, carefully remove the reamer and clean the work area.

## Disposal Instructions

- Dispose of any worn or damaged reaming tools in accordance with local regulations.
- Do not dispose of the tool in regular household waste.

- Consider recycling options where available.

## **Contact Information for Further Support**

For any safety inquiries or further assistance, please consult the manufacturer's website or customer service.

By following these guidelines, you can ensure the safe and effective use of the THROATING REAMERS CLYMER 6.5MM. Your safety is our priority. Thank you for your attention to these important instructions.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)