

PISTOL CHAMBERING REAMERS - CLYMER RIMLESS FINISHER STYLE REAMER FITS .45 ACP BARREL

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Cut Accurate Chambers For Rimmed, Rimless, & Rimfire Handgun Cartridges

Made by Clymer, a truly dedicated group of gun people, from best quality, M-7 High-Speed Steel. These are precision tools for the professional gunsmith and will give a lifetime of service when properly cared for. Fully guaranteed.

Roughers are .010" smaller in diameter than the final size, do not cut the throat area and should be used to save wear on the Finish Reamer when many chambers are to be cut. If only a few chambers will be cut, a Finish Reamer is all you need. Superb quality reamers made to SAAMI specifications.



Note: If you do not see the caliber you are looking for below, please feel free to contact our [Special Orders Department](#), as many additional items are available from Clymer.

Attributes

- Name: [CLYMER RIMLESS FINISHER STYLE REAMER FITS .45 ACP BARREL](#)
- Manufacturer: [CLYMER](#)
- Product no.: 184051451
- Mfr. No.: F45ACPB
- Cartridge: 45 Auto (ACP)
- Style: Rimless Pistol
- Delivery weight: 0.045kg
- Shipping height: 15mm
- Shipping width: 15mm
- Shipping length: 130mm

Item details

Made in USA

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PISTOL CHAMBERING REAMERS CLYMER RIMLESS FINISHER STYLE REAMER USER MANUAL

Introduction

Thank you for purchasing the Clymer Rimless Finisher Style Reamer designed for .45 ACP barrels. This manual provides essential safety guidelines and instructions to ensure the safe and effective use of this precision tool. Please read this guide carefully before use.

General Safety Guidelines

- Ensure that the reamer is used only by qualified professionals or individuals with adequate knowledge of gunsmithing.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when using the reamer.
- Keep the working area clean and welllit to avoid accidents.
- Store the reamer in a safe place, away from children and unauthorized users.
- Regularly inspect the reamer for signs of wear or damage before use. Do not use a damaged reamer.
- Follow all local laws and regulations regarding firearms and gunsmithing practices.

Specific Safety Precautions for Use

- Use the reamer only with compatible barrels as specified in the product description.
- Never exceed the recommended speed and torque settings for the reamer during use.
- Avoid using excessive force; let the reamer do the cutting.
- Do not attempt to modify or alter the reamer in any way.
- Ensure that the workpiece is securely clamped and stable before starting the reaming process.
- Be aware of the potential for metal shavings and debris; clean the area frequently during use.
- If you experience any unusual resistance or sounds while using the reamer, stop immediately and inspect the tool and workpiece.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials, including the reamer, a compatible drill or machine, and safety equipment.
- Ensure the work area is clean and organized.

2. Setting Up the Reamer:

- Select the appropriate pilot diameter based on your application: Single Shot or SemiAuto pistol and rifle barrels or Cylinder for Revolver cylinders.
- Attach the reamer to the drill or machine, ensuring it is securely fastened.

3. Reaming Process:

- Position the barrel or workpiece securely in a vise or fixture.
- Begin reaming at a slow speed to establish the cut. Gradually increase speed as needed.
- Allow the reamer to cut without forcing it. Monitor the process closely.
- Periodically withdraw the reamer to clear any chips or debris from the cutting area.

4. Finishing:

- Once the desired depth and finish are achieved, carefully remove the reamer from the workpiece.
- Clean the reamer and work area to remove any metal shavings or debris.

Disposal Instructions

- Dispose of the reamer in accordance with local regulations regarding metal and tool disposal.
- If the reamer is damaged beyond repair, ensure it is rendered unusable before disposal to prevent accidents.

Contact Information for Further Support

For inquiries regarding safety or product information, please refer to the manufacturer's contact details provided with your product. Always ensure you have the latest information regarding recalls or safety updates.

By following these guidelines and instructions, you can ensure the safe and effective use of your Clymer Rimless Finisher Style Reamer. Your safety and satisfaction are our top priorities. Thank you for choosing our product.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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