

# PISTOL CHAMBERING REAMERS - CLYMER RIMMED FINISHER STYLE REAMER FITS .44/40 BARREL

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## Cut Accurate Chambers For Rimmed, Rimless, & Rimfire Handgun Cartridges

Made by Clymer, a truly dedicated group of gun people, from best quality, M-7 High-Speed Steel. These are precision tools for the professional gunsmith and will give a lifetime of service when properly cared for. Fully guaranteed. Roughers are .010" smaller in diameter than the final size, do not cut the throat area and should be used to save wear on the Finish Reamer when many chambers are to be cut. If only a few chambers will be cut, a Finish Reamer is all you need. Superb quality reamers made to SAAMI specifications.



**Note:** If you do not see the caliber you are looking for below, please feel free to contact our [Special Orders Department](#), as many additional items are available from Clymer.

## Attributes

- Name: [CLYMER RIMMED FINISHER STYLE REAMER FITS .44/40 BARREL](#)
- Manufacturer: [CLYMER](#)
- Product no.: 184051443
- Mfr. No.: F44/40B
- Cartridge: 44-40 Winchester
- Style: Rimmed Pistol
- Delivery weight: 0.091kg
- Shipping height: 15mm
- Shipping width: 18mm
- Shipping length: 127mm

## Item details

Made in USA

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# Safety Instruction Guide for PISTOL CHAMBERING REAMERS CLYMER RIMMED FINISHER STYLE REAMER FITS .44/40 BARREL

## Introduction

Thank you for choosing the Clymer Rimmed Finisher Style Reamer for your .44/40 barrel. This guide provides essential safety instructions, usage guidelines, and disposal information to ensure safe operation and compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Ensure that the reamer is used in a wellventilated area, free from flammable materials.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, to protect against metal shavings and debris.
- Keep the work area clean and organized to prevent accidents.
- Store the reamer in its protective case when not in use to avoid damage and accidental injury.
- Be aware of your surroundings and ensure that bystanders are at a safe distance while operating the reamer.

## Specific Safety Precautions for Use

- Inspect the reamer for any signs of damage or wear before each use. Do not use if damaged.
- Ensure that the reamer is securely attached to the drill or machine before operation.
- Use the reamer only for its intended purpose, as outlined in the product specifications.
- Do not exceed the recommended cutting speeds and feeds.
- If you experience unusual vibrations or noises during operation, stop immediately and check for issues.
- Follow manufacturer guidelines for the correct pilot diameter and shank size to ensure compatibility with your firearm.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and PPE.
- Ensure the firearm is unloaded and secure.

### 2. Installation:

- Select the appropriate pilot diameter for your application (Barrel for Single Shot or SemiAuto pistol and rifle barrels; Cylinder for Revolver cylinders).
- Insert the reamer into the drill or machine, ensuring it is fitted securely.
- Tighten the shank (7/16" dia. or 3/4" round shank on .22 RF) in accordance with the manufacturer's instructions.

### 3. Usage:

- Begin cutting at a low speed, gradually increasing as needed.
- Use cutting oil to lubricate the reamer during operation to enhance performance and prolong tool life.
- Maintain a steady and controlled feed rate to avoid binding or breaking the reamer.
- After completing the reaming process, clean the reamer and work area thoroughly.

## **Disposal Instructions**

- Dispose of any metal shavings and debris in accordance with local regulations.
- When the reamer has reached the end of its usable life, dispose of it as per local waste disposal regulations for metal tools.
- Do not dispose of the reamer in regular household waste.

## **Contact Information for Further Support**

For any inquiries or concerns regarding the safety and use of the PISTOL CHAMBERING REAMERS CLYMER RIMMED FINISHER STYLE REAMER, please refer to the manufacturer's contact information provided with your product packaging or visit the manufacturer's website.

By following these guidelines, you can ensure safe and effective use of your PISTOL CHAMBERING REAMERS CLYMER RIMMED FINISHER STYLE REAMER. Always prioritize safety and adhere to all instructions to achieve the best results.

# About Us

## Brownells UK

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