

RIMMED & BELTED RIFLE CHAMBERING REAMERS - CLYMER 30-40 Krag Finisher Chamber Reamer

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Finest Workmanship & Quality; Made In USA From M-7 High Speed Steel

Made by Clymer, a truly dedicated group of gun people, from best quality, M-7 High-Speed Steel. These are precision tools for the professional gunsmith and will give a lifetime of service when properly cared for. Fully guaranteed.

Roughers are .010" smaller in diameter than the final size, do not cut the throat area and should be used to save wear on the Finish Reamer when many chambers are to be cut. If only a few chambers will be cut, a Finish Reamer is all you need. Superb quality reamers made to SAAMI specifications.



Attributes

- Name: [CLYMER 30-40 Krag Finisher Chamber Reamer](#)
- Manufacturer: [CLYMER](#)
- Product no.: 184050420
- Mfr. No.: F3040Krag
- Cartridge: 30-40 Krag
- Style: Rimmed Rifle
- Delivery weight: 0.091kg
- Shipping height: 15mm
- Shipping width: 18mm
- Shipping length: 155mm

Item details

Made in USA

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Safety Instruction Guide for Clymer 3040 Krag Finisher Chamber Reamer

Introduction

Thank you for choosing the Clymer 3040 Krag Finisher Chamber Reamer. This precision tool is designed for professional gunsmiths and is made from highquality M7 HighSpeed Steel. To ensure safe and effective use of this product, please read and follow the safety instructions outlined in this guide.

General Safety Guidelines

- Ensure that the reamer is used only by qualified personnel who understand its operation and safety precautions.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when using the reamer.
- Keep the work area clean and welllit to avoid accidents.
- Store the reamer in a secure location when not in use to prevent unauthorized access.
- Regularly inspect the reamer for any signs of damage or wear before each use. Do not use if damaged.

Specific Safety Precautions for Use

- Use the reamer only for its intended purpose: chambering rifle barrels.
- Do not exceed the recommended cutting speed and feed rate to avoid overheating and damaging the tool.
- Avoid using excessive force when operating the reamer; let the tool do the work.
- Be aware of the cutting direction and maintain a firm grip on the tool to prevent slippage.
- Ensure that the workpiece is securely clamped to prevent movement during operation.
- Keep hands and other body parts away from the cutting area at all times.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials, including your Clymer 3040 Krag Finisher Chamber Reamer, a drill press or lathe, and appropriate clamps.
- Ensure that the workpiece is clean and free of debris.

2. Installation:

- Securely mount the reamer in the drill press or lathe, ensuring that it is aligned properly.
- If using a drill press, set it to the appropriate speed based on the manufacturer's recommendations.

3. Usage:

- Begin by using a rougher reamer if multiple chambers are to be cut, as it will save wear on the finish reamer.
- For each chamber, carefully guide the reamer into the workpiece, maintaining a steady feed rate.
- Monitor the temperature of the reamer during use. If it becomes excessively hot, stop and allow it to cool.
- After achieving the desired chamber depth, retract the reamer slowly and carefully.

4. PostUse:

- Clean the reamer after each use to remove any debris and prevent rust.
- Store the reamer in a protective case or designated storage area.

Disposal Instructions

- Dispose of any damaged or worn reamers according to local regulations for metal waste.
- Ensure that the tool is rendered unusable before disposal to prevent accidental injury.

Contact Information for Further Support

For any inquiries or concerns regarding the use of the Clymer 3040 Krag Finisher Chamber Reamer, please refer to the appropriate contact point in your region. Always ensure that you have the latest safety updates and product information.

By following these safety instructions, you can ensure a safe and effective experience with your Clymer 3040 Krag Finisher Chamber Reamer. Thank you for your attention to safety.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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