

# RIMLESS RIFLE CHAMBERING REAMERS - 6.5X55MM SWEDE FINISHING REAMER

[Gunsmith Tools & Supplies](#) > [Barrel Tools](#) > [Reamers](#) > [Centerfire Reamers](#)

## **Finest Workmanship & Quality; Made In USA From M-7 High Speed Steel**

Made by Clymer, a truly dedicated group of gun people, from best quality, M-7 High-Speed Steel. These are precision tools for the professional gunsmith and will give a lifetime of service when properly cared for. Fully guaranteed. Roughers are .010" smaller in diameter than the final size, do not cut the throat area and should be used to save wear on the Finish Reamer when many chambers are to be cut. If only a few chambers will be cut, a Finish Reamer is all you need. Superb quality reamers made to SAAMI specifications.



**Note:** If you do not see the caliber you are looking for below, please feel free to contact our [Special Orders Department](#), as many additional items are available from Clymer.

## **Attributes**

- Name: [6.5X55MM SWEDE FINISHING REAMER](#)
- Manufacturer: [CLYMER](#)
- Product no.: 184050230
- Mfr. No.: F6.5X55
- Cartridge: 6.5 x 55 mm Swedish Mauser
- Style: Rimless Rifle
- Delivery weight: 0.023kg
- Shipping height: 15mm
- Shipping width: 15mm
- Shipping length: 155mm

## **Item details**

Made in USA

# Table of Contents

- [Startpage](#)
- [RIMLESS RIFLE CHAMBERING REAMERS 6.5X55MM SWEDE FINISHING REAMER Safety Instructions](#)
- [About Us](#)

# RIMLESS RIFLE CHAMBERING REAMERS 6.5X55MM SWEDE FINISHING REAMER Safety Instructions

## Introduction

Thank you for choosing the RIMLESS RIFLE CHAMBERING REAMERS 6.5X55MM SWEDE FINISHING REAMER. This guide provides essential safety instructions to ensure safe and effective use of the product. Please read this manual carefully before using the reamer to understand the safety precautions and proper usage guidelines.

## General Safety Guidelines

- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when using the reamer.
- Ensure that your work area is clean, welllit, and free from any hazards that may cause accidents.
- Keep the reamer out of reach of children and unauthorized users.
- Regularly inspect the reamer for any signs of wear or damage before use. Do not use if damaged.
- Follow all local laws and regulations regarding the use of firearms and gunsmithing tools.
- Report any unsafe products or accidents to the appropriate authorities.

## Specific Safety Precautions for Use

- Use the reamer only for its intended purpose, which is to finish chambers for the 6.5 x 55 mm Swedish Mauser.
- Do not exceed the recommended cutting speeds and feeds as specified by the manufacturer.
- Avoid using excessive force when using the reamer; let the tool do the work.
- Ensure that the reamer is securely mounted in the machine or tool holder before use.
- Keep hands and other body parts away from the cutting area while the reamer is in operation.
- If you experience any unusual vibrations or sounds during use, stop immediately and inspect the reamer.

## Instructions for Installation and Usage

### 1. Installation

- Ensure the machine or tool holder is compatible with the 7/16" round shank or 1/4" round shank for .22 RF, depending on your application.
- Securely mount the reamer in the tool holder, ensuring it is tightly fastened to prevent slippage during operation.

### 2. Usage

- Before starting, doublecheck that all safety guards are in place and functioning.
- Start the machine at a low speed to ensure the reamer is properly engaged with the material.
- Gradually increase the speed as necessary, ensuring you maintain control over the reamer.
- Use a smooth, steady motion to guide the reamer through the material, avoiding abrupt movements.
- Monitor the progress and take breaks as needed to prevent overheating of the tool and material.
- After finishing, turn off the machine and allow the reamer to cool before handling.

## Disposal Instructions

- Dispose of the reamer according to local regulations regarding metal waste and tools.
- If the reamer is damaged beyond repair, ensure it is rendered unusable before disposal to prevent accidental injury.

## **Contact Information for Further Support**

For any safety inquiries or support regarding the RIMLESS RIFLE CHAMBERING REAMERS 6.5X55MM SWEDE FINISHING REAMER, please refer to the manufacturer's contact details provided on the product packaging or official website.

Thank you for your attention to these safety instructions. Your safety is our priority.

# About Us

## Brownells Austria

**Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

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