

# RIMLESS RIFLE CHAMBERING REAMERS - 25-06 REMINGTON FINISHING REAMER

[Gunsmith Tools & Supplies](#) > [Barrel Tools](#) > [Reamers](#) > [Centerfire Reamers](#)

## Finest Workmanship & Quality; Made In USA From M-7 High Speed Steel

Made by Clymer, a truly dedicated group of gun people, from best quality, M-7 High-Speed Steel. These are precision tools for the professional gunsmith and will give a lifetime of service when properly cared for. Fully guaranteed. Roughers are .010" smaller in diameter than the final size, do not cut the throat area and should be used to save wear on the Finish Reamer when many chambers are to be cut. If only a few chambers will be cut, a Finish Reamer is all you need. Superb quality reamers made to SAAMI specifications.



**Note:** If you do not see the caliber you are looking for below, please feel free to contact our [Special Orders Department](#), as many additional items are available from Clymer.

## Attributes

- Name: [25-06 REMINGTON FINISHING REAMER](#)
- Manufacturer: [CLYMER](#)
- Product no.: 184050220
- Mfr. No.: F25/06
- Cartridge: 25-06 Remington
- Style: Rimless Rifle
- Delivery weight: 0.068kg
- Shipping height: 15mm
- Shipping width: 15mm
- Shipping length: 140mm

## Item details

Made in USA

# Table of Contents

- [Startpage](#)
- [RIMLESS RIFLE CHAMBERING REAMERS 2506 REMINGTON FINISHING REAMER Safety Instruction Guide](#)
- [About Us](#)

# **RIMLESS RIFLE CHAMBERING REAMERS 2506 REMINGTON FINISHING REAMER Safety Instruction Guide**

## **Introduction**

Thank you for choosing the RIMLESS RIFLE CHAMBERING REAMERS 2506 REMINGTON FINISHING REAMER manufactured by Clymer. This guide provides essential safety instructions to ensure the safe use and handling of your reamer. Please read this document carefully to understand how to use the tool safely and effectively.

## **General Safety Guidelines**

- Always wear appropriate personal protective equipment (PPE) such as safety glasses and gloves when using the reamer.
- Keep the work area clean and welllit to prevent accidents.
- Ensure that all tools and equipment are in good working condition before use.
- Be aware of your surroundings and ensure that others are at a safe distance while operating the reamer.
- Follow all local laws and regulations regarding the use of firearms and related tools.
- Report any unsafe products or accidents to the appropriate authorities.

## **Specific Safety Precautions for Use**

- Ensure the reamer is securely attached to the drill or machine before use.
- Do not exceed the recommended speed settings while operating the reamer.
- Use the rougher reamers first if cutting multiple chambers to minimize wear on the finishing reamer.
- Avoid cutting the throat area with roughers to maintain the integrity of the finishing reamer.
- If you are inexperienced or unsure about using the reamer, seek assistance from a qualified gunsmith.
- Keep hands and clothing away from moving parts while the reamer is in operation.

## **Instructions for Installation and Usage**

### **1. Installation:**

- Select the appropriate reamer based on the chamber specifications.
- Securely attach the reamer to the drill or machine using the 7/16" round shank or 1/4" round shank for .22 RF.
- Ensure the reamer is aligned correctly with the chamber before starting.

### **2. Usage:**

- Start the drill or machine at a low speed to ensure control.
- Gradually increase the speed as needed, but do not exceed the manufacturer's recommendations.
- Apply consistent pressure while reaming to achieve a smooth finish.
- Periodically check the reamer for wear and damage during use.

### **3. PostUse:**

- Clean the reamer thoroughly after each use to remove any debris.
- Store the reamer in a safe and dry place, away from moisture and extreme temperatures.

## **Disposal Instructions**

- Dispose of the reamer and any associated materials in accordance with local regulations.
- Do not dispose of the reamer in regular household waste.
- If the reamer is damaged or no longer functional, contact a local waste management facility for proper disposal methods.

## **Contact Information for Further Support**

For safety inquiries or additional support regarding your RIMLESS RIFLE CHAMBERING REAMERS 2506 REMINGTON FINISHING REAMER, please refer to the contact information provided with your purchase.

## **Conclusion**

By following these safety instructions, you will ensure a safe and effective experience while using your RIMLESS RIFLE CHAMBERING REAMERS 2506 REMINGTON FINISHING REAMER. Always prioritize safety and seek assistance when needed. Thank you for your attention to these guidelines.

# About Us

## Brownells Austria

**Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

[www.brownells.at](http://www.brownells.at)