

RIMLESS RIFLE CHAMBERING REAMERS - 257 ROBERTS FINISHING REAMER

[Gunsmith Tools & Supplies](#) > [Barrel Tools](#) > [Reamers](#) > [Centerfire Reamers](#)

Finest Workmanship & Quality; Made In USA From M-7 High Speed Steel

Made by Clymer, a truly dedicated group of gun people, from best quality, M-7 High-Speed Steel. These are precision tools for the professional gunsmith and will give a lifetime of service when properly cared for. Fully guaranteed.

Roughers are .010" smaller in diameter than the final size, do not cut the throat area and should be used to save wear on the Finish Reamer when many chambers are to be cut. If only a few chambers will be cut, a Finish Reamer is all you need. Superb quality reamers made to SAAMI specifications.



Note: If you do not see the caliber you are looking for below, please feel free to contact our [Special Orders Department](#), as many additional items are available from Clymer.

Attributes

- Name: [257 ROBERTS FINISHING REAMER](#)
- Manufacturer: [CLYMER](#)
- Product no.: 184050200
- Mfr. No.: F257ROB
- Cartridge: 257 Roberts
- Style: Rimless Rifle
- Delivery weight: 0.068kg
- Shipping height: 15mm
- Shipping width: 18mm
- Shipping length: 145mm

Item details

Made in USA

Table of Contents

- Startpage
- Safety Instruction Guide for RIMLESS RIFLE CHAMBERING REAMERS 257 ROBERTS FINISHING REAMER
- About Us

Safety Instruction Guide for RIMLESS RIFLE CHAMBERING REAMERS 257 ROBERTS FINISHING REAMER

Introduction

Thank you for choosing the RIMLESS RIFLE CHAMBERING REAMERS 257 ROBERTS FINISHING REAMER manufactured by Clymer. This guide provides important safety instructions and guidelines to ensure the safe and effective use of this product. Please read this document carefully before using the reamer.

General Safety Guidelines

- Always follow the manufacturer's instructions for use and maintenance.
- Ensure that the work area is clean and welllit to prevent accidents.
- Wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when using the reamer.
- Keep the reamer out of reach of children and unauthorized users.
- Regularly inspect the reamer for wear or damage before use. Do not use if damaged.
- Report any unsafe conditions or incidents to the appropriate authorities.

Specific Safety Precautions for Use

- Use the reamer only for its intended purpose: chambering rifle barrels.
- Ensure that the reamer is securely attached to the drill or machine before operation.
- Do not exceed the recommended cutting speeds and feeds as specified by the manufacturer.
- Avoid using excessive force when operating the reamer to prevent breakage or injury.
- Do not attempt to modify or repair the reamer yourself. Contact a qualified technician for repairs.
- Always keep hands and other body parts away from the cutting area during operation.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials before starting the operation.
- Ensure that the work surface is stable and secure.

2. Installation:

- Attach the reamer to the drill or machine using the appropriate shank size.
- Ensure that the reamer is tightened securely to prevent slippage during use.

3. Usage:

- Position the workpiece securely to prevent movement during the cutting process.
- Start the drill or machine at a low speed to ensure proper engagement with the material.
- Gradually increase the speed as needed, following the manufacturer's recommendations.
- Monitor the cutting process closely, adjusting speed and feed as necessary to maintain control.
- After completing the chambering, carefully remove the reamer from the workpiece.

4. PostUsage:

- Clean the reamer after each use to remove debris and prevent corrosion.

- Store the reamer in a safe, dry place, away from moisture and extreme temperatures.

Disposal Instructions

- Dispose of any damaged or worn reamers in accordance with local regulations.
- Do not dispose of the reamer in regular household waste. Check with local authorities for proper disposal methods.

Contact Information for Further Support

For any questions regarding safety, usage, or maintenance of the RIMLESS RIFLE CHAMBERING REAMERS 257 ROBERTS FINISHING REAMER, please refer to the manufacturer's contact details provided on the packaging or official website.

Thank you for your attention to these safety guidelines. Your safety and satisfaction are our top priorities.

About Us

Brownells Austria

Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

www.brownells.at