

# RIMLESS RIFLE CHAMBERING REAMERS - CLYMER 22-250 REMINGTON FINISHING REAMER

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**Finest Workmanship & Quality; Made In USA From M-7 High Speed Steel**

Made by Clymer, a truly dedicated group of gun people, from best quality, M-7 High-Speed Steel. These are precision tools for the professional gunsmith and will give a lifetime of service when properly cared for. Fully guaranteed.

Roughers are .010" smaller in diameter than the final size, do not cut the throat area and should be used to save wear on the Finish Reamer when many chambers are to be cut. If only a few chambers will be cut, a Finish Reamer is all you need. Superb quality reamers made to SAAMI specifications.



**Note:** If you do not see the caliber you are looking for below, please feel free to contact our [Special Orders Department](#), as many additional items are available from Clymer.

## Attributes

- Name: [CLYMER 22-250 REMINGTON FINISHING REAMER](#)
- Manufacturer: [CLYMER](#)
- Product no.: 184050130
- Mfr. No.: F22250
- Cartridge: 22-250 Remington
- Style: Rimless Rifle
- Delivery weight: 0.068kg
- Shipping height: 15mm
- Shipping width: 15mm
- Shipping length: 130mm

## Item details

Made in USA

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# **Safety Instruction Guide for RIMLESS RIFLE CHAMBERING REAMERS CLYMER 22250 REMINGTON FINISHING REAMER**

## **Introduction**

Thank you for choosing the Clymer Rimless Rifle Chambering Reamer for your gunsmithing needs. This guide provides essential safety instructions and usage guidelines to ensure the safe and effective use of your reamer. Please read and understand all instructions before use.

## **General Safety Guidelines**

- Ensure that you are familiar with the operation of the reamer and have the necessary training and experience in using precision tools.
- Always wear appropriate personal protective equipment (PPE) such as safety glasses and gloves when handling or using the reamer.
- Keep the work area clean and organized to prevent accidents and ensure a safe working environment.
- Store the reamer in a secure location away from children and unauthorized users.
- Regularly inspect the reamer for any signs of damage or wear. Do not use a damaged tool.
- Follow all local laws and regulations regarding the use of firearms and gunsmithing tools.

## **Specific Safety Precautions for Use**

- Use the reamer only for its intended purpose: chambering rifle barrels for the 22250 Remington cartridge.
- Do not exceed the recommended cutting speeds and feeds as specified by the manufacturer.
- Avoid using excessive force when operating the reamer; let the tool do the work.
- Ensure that the reamer is properly secured in the machine or tool holder before use.
- Do not attempt to modify or alter the reamer in any way.
- If you are unsure about any aspect of the reamer's operation, consult a qualified gunsmith or technical expert.

## **Instructions for Installation and Usage**

### **1. Preparation**

- Gather all necessary tools and materials required for the chambering process.
- Ensure that the work area is welllit and free from distractions.

### **2. Installation**

- Secure the reamer in a suitable machine or tool holder.
- Make sure that the reamer is aligned correctly with the workpiece.

### **3. Usage**

- Begin cutting at a slow speed to ensure accuracy and prevent overheating.
- Regularly check the progress and depth of the cut to avoid overreaming.
- Use a rougher reamer first if multiple chambers are to be cut, as this will prolong the life of the finishing reamer.
- Clean the reamer periodically during use to remove any debris or metal shavings.

### **4. PostUse**

- Clean the reamer thoroughly after use and apply a light coat of oil to prevent rust.
- Store the reamer in a protective case or holder to prevent damage.

## **Disposal Instructions**

- Dispose of any damaged or worn reamers in accordance with local regulations.
- Do not throw reamers in regular waste. Instead, consider recycling options if available.
- Ensure that all components are disposed of safely to prevent injury to others.

## **Contact Information for Further Support**

For any safety inquiries or further assistance regarding the use of the RIMLESS RIFLE CHAMBERING REAMERS CLYMER 22250 REMINGTON FINISHING REAMER, please refer to your local distributor or manufacturer's website for contact information.

This safety instruction guide is designed to ensure the safe and effective use of your Clymer reamer. By following these guidelines, you can help prevent accidents and ensure a long service life for your tool. Thank you for your attention to these important safety measures.

# About Us

## Brownells UK

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