

# RIMMED & BELTED RIFLE CHAMBERING REAMERS - 22 K HORNET FINISHER CHAMBER REAMER

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## **Finest Workmanship & Quality; Made In USA From M-7 High Speed Steel**

Made by Clymer, a truly dedicated group of gun people, from best quality, M-7 High-Speed Steel. These are precision tools for the professional gunsmith and will give a lifetime of service when properly cared for. Fully guaranteed. Roughers are .010" smaller in diameter than the final size, do not cut the throat area and should be used to save wear on the Finish Reamer when many chambers are to be cut. If only a few chambers will be cut, a Finish Reamer is all you need. Superb quality reamers made to SAAMI specifications.



## **Attributes**

- Name: [22 K HORNET FINISHER CHAMBER REAMER](#)
- Manufacturer: [CLYMER](#)
- Product no.: 184050040
- Mfr. No.: F22KHOR
- Cartridge: 22K Hornet
- Style: Rimmed Rifle
- Delivery weight: 0.045kg
- Shipping height: 15mm
- Shipping width: 15mm
- Shipping length: 127mm

## **Item details**

Made in USA

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# **RIMMED & BELTED RIFLE CHAMBERING REAMERS 22 K HORNET FINISHER CHAMBER REAMER Safety Instruction Guide**

## **Introduction**

Thank you for choosing the RIMMED & BELTED RIFLE CHAMBERING REAMERS 22 K HORNET FINISHER CHAMBER REAMER by Clymer. This product is designed for professional gunsmiths and enthusiasts who require precision tools for chambering rifles. To ensure safe and effective use of this product, please read and follow the safety instructions outlined in this guide.

## **General Safety Guidelines**

- Ensure that you are familiar with the proper use of reamers and associated tools before beginning any work.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, to protect against metal shavings and debris.
- Keep your work area clean and organized to prevent accidents and ensure a safe working environment.
- Do not use this tool for any purpose other than its intended use as a chambering reamer.
- Store the reamer in a safe and dry location when not in use to prevent damage and ensure longevity.

## **Specific Safety Precautions for Use**

- Be aware of the cutting edges of the reamer; handle with care to avoid cuts or injuries.
- Use the reamer only with compatible drill presses or lathes that can accommodate the specified shank size (7/16" round shank with 3/8" square drive and 1/4" round shank on .22 RF).
- Do not exceed recommended speeds and feeds when using the reamer to avoid overheating and damaging the tool or workpiece.
- Always secure the workpiece properly before using the reamer to prevent movement during operation.
- Do not attempt to modify the reamer or its components in any way.

## **Instructions for Installation and Usage**

### **1. Preparation:**

- Gather all necessary tools and materials, including the reamer, drill press or lathe, and PPE.
- Ensure the workpiece is clean and free from any obstructions.

### **2. Installation:**

- Insert the reamer into the drill press or lathe chuck, ensuring it is securely tightened.
- Adjust the machine settings according to the manufacturer's recommendations for the specific reamer being used.

### **3. Usage:**

- Begin the operation at a slow speed to check for stability.
- Gradually increase the speed as needed, maintaining control throughout the process.
- Use consistent and even pressure; do not force the reamer through the material.
- Monitor the cutting progress and remove any accumulated debris regularly to maintain cutting efficiency.

#### **4. PostOperation:**

- After use, carefully remove the reamer from the machine and clean it thoroughly to remove any debris or residue.
- Inspect the reamer for any signs of wear or damage before storing it.

## **Disposal Instructions**

- Dispose of any metal shavings and debris in accordance with local regulations for metal waste.
- If the reamer becomes damaged beyond repair, dispose of it in a manner that ensures it cannot pose a safety hazard to others.

## **Contact Information for Further Support**

For any questions or concerns regarding the use of the RIMMED & BELTED RIFLE CHAMBERING REAMERS 22 K HORNET FINISHER CHAMBER REAMER, please refer to the manufacturer's customer service or support channels. Always ensure you are following the latest safety guidelines and practices.

By adhering to these safety instructions, you can ensure a safe and effective experience while using the RIMMED & BELTED RIFLE CHAMBERING REAMERS 22 K HORNET FINISHER CHAMBER REAMER. Thank you for your attention to safety.

# About Us

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