

RIMMED & BELTED RIFLE CHAMBERING REAMERS - CLYMER 22 HORNET FINISHER CHAMBER REAMER

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Finest Workmanship & Quality; Made In USA From M-7 High Speed Steel

Made by Clymer, a truly dedicated group of gun people, from best quality, M-7 High-Speed Steel. These are precision tools for the professional gunsmith and will give a lifetime of service when properly cared for. Fully guaranteed.

Roughers are .010" smaller in diameter than the final size, do not cut the throat area and should be used to save wear on the Finish Reamer when many chambers are to be cut. If only a few chambers will be cut, a Finish Reamer is all you need. Superb quality reamers made to SAAMI specifications.



Attributes

- Name: [CLYMER 22 HORNET FINISHER CHAMBER REAMER](#)
- Manufacturer: [CLYMER](#)
- Product no.: 184050030
- Mfr. No.: F22HOR
- Cartridge: 22 Hornet
- Style: Rimmed Rifle
- Delivery weight: 0.045kg
- Shipping height: 15mm
- Shipping width: 18mm
- Shipping length: 140mm

Item details

Made in USA

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Safety Instruction Guide for RIMMED & BELTED RIFLE CHAMBERING REAMERS CLYMER 22 HORNET FINISHER CHAMBER REAMER

Introduction

Thank you for choosing the Clymer 22 Hornet Finisher Chamber Reamer. This product is designed for professional gunsmiths and is made from highquality materials to ensure longevity and precision. To ensure your safety and the safety of others, please read this guide carefully before using the reamer.

General Safety Guidelines

- Always follow the manufacturer's instructions for use and maintenance.
- Ensure that you are using the reamer in a suitable environment that is wellventilated and free from hazards.
- Keep the reamer out of reach of children and vulnerable individuals.
- Regularly inspect the reamer for any signs of wear or damage before each use.
- Use personal protective equipment (PPE) such as safety glasses and gloves to prevent injury.
- Be aware of your surroundings and ensure that no one is in the vicinity while using the reamer.
- Report any unsafe products or incidents to the appropriate authorities.

Specific Safety Precautions for Use

- Use the reamer only for its intended purpose: chambering rifle barrels.
- Do not use the reamer if it is damaged or worn.
- Ensure that the reamer is securely mounted in a compatible tool before use.
- Avoid excessive force when using the reamer to prevent breakage or injury.
- Do not attempt to modify the reamer in any way.
- Follow the manufacturer's recommendations regarding the use of roughers and finishers.
- Keep hands and other body parts away from the cutting area while in use.
- Ensure that the workpiece is properly secured before beginning the reaming process.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and safety equipment.
- Ensure that the work area is clean and organized.

2. Installation:

- Securely mount the reamer in a compatible drill or machine with a 7/16" round shank or 1/4" round shank for .22 RF.
- Check that the reamer is properly aligned and tight to prevent slippage during use.

3. Using the Reamer:

- Start the drill or machine at a low speed to ensure control.
- Gradually increase speed as needed, but do not exceed the recommended limits for the reamer.
- Apply consistent and moderate pressure while reaming to achieve the desired chamber size.
- If using a rougher, remember that it is .010" smaller in diameter than the final size and should not cut the throat area.

- After reaming, clean the reamer and work area thoroughly to remove any debris.

4. PostUse Care:

- Inspect the reamer for any signs of wear or damage after use.
- Store the reamer in a safe, dry place, away from children and unauthorized users.

Disposal Instructions

- Dispose of any damaged or worn reamers in accordance with local regulations.
- If the reamer is no longer usable, consider recycling the materials where possible.
- Ensure that all packaging materials are disposed of responsibly.

Contact Information for Further Support

For any inquiries regarding safety or product usage, please contact the manufacturer or your local distributor. Ensure that you have the product details, including the stock number and cartridge caliber, ready for reference.

By following these safety instructions, you can ensure a safer working environment and maximize the performance and longevity of your Clymer 22 Hornet Finisher Chamber Reamer. Thank you for prioritizing safety in your work.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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