

# **.22 RIMFIRE RIFLE/AUTO PISTOL/REVOLVER REAMERS - CLYMER RIMFIRE RIFLE/AUTO PISTOL ROUGHER STYLE FITS .22 LONG RIFLE**

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## **Finest Workmanship & Quality; Made In USA From M-7 High Speed Steel**

Made by Clymer, a truly dedicated group of gun people, from best quality, M-7 High-Speed Steel. These are precision tools for the professional gunsmith and will give a lifetime of service when properly cared for. Fully guaranteed. Roughers are .010" smaller in diameter than the final size, do not cut the throat area and should be used to save wear on the Finish Reamer when many chambers are to be cut. If only a few chambers will be cut, a Finish Reamer is all you need.



## **Attributes**

- Name: [CLYMER RIMFIRE RIFLE/AUTO PISTOL ROUGHER STYLE FITS .22 LONG RIFLE](#)
- Manufacturer: [CLYMER](#)
- Product no.: 184050011
- Mfr. No.: R22LRB
- Cartridge: 22 Long
- Style: Standard
- Delivery weight: 0.023kg
- Shipping height: 5mm
- Shipping width: 51mm
- Shipping length: 147mm

## **Item details**

Made in USA

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# Safety Instruction Guide for .22 Rimfire Rifle/Auto Pistol/Revolver Reamers

## Introduction

Thank you for choosing the .22 Rimfire Rifle/Auto Pistol/Revolver Reamers manufactured by Clymer. This guide provides essential safety instructions and information to ensure the safe and effective use of this precision tool. Please read this guide carefully before use to minimize risks and ensure compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Always handle tools with care and ensure they are used in accordance with their intended purpose.
- Use appropriate personal protective equipment (PPE), such as safety glasses and gloves, when operating the reamers.
- Keep the work area clean and welllit to avoid accidents.
- Ensure that all users are trained and competent in the use of firearms and associated tools.
- Store tools in a secure location, out of reach of children and unauthorized users.
- Regularly inspect tools for wear or damage before use; do not use if damaged.

## Specific Safety Precautions for Use

- When using the rougher reamer, ensure it is .010" smaller in diameter than the final size to prevent excessive wear on the finish reamer.
- Do not cut the throat area when using rougher reamers; this is crucial for maintaining the integrity of the final chamber.
- Use the reamers only for their intended applications: rifle chambers, auto pistol chambers, and revolver cylinders.
- Avoid using excessive force when cutting; let the tool do the work to prevent breakage or injury.
- Ensure the tool is securely attached to the drill or machine before operation to prevent slippage.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials before starting.
- Ensure the work area is clear of distractions and hazards.

### 2. Installation:

- For the rifle reamers, attach the 7/16" round shank with a 3/8" square drive to the appropriate machine.
- For pistol reamers, use the 7/16" diameter shank with a 3/8" square drive, or the 1/4" round shank on .22 RF as needed.

### 3. Usage:

- Begin by ensuring that the reamer is aligned correctly with the chamber you intend to cut.
- Start the machine at a low speed to ensure accuracy, gradually increasing speed as necessary.
- Monitor the cutting process closely, applying consistent pressure without forcing the tool.
- If cutting multiple chambers, switch to the finish reamer once the roughing is complete.

### 4. PostUse:

- Clean the reamer after use to remove any debris or residue.
- Store the reamer in a safe, dry place to prevent corrosion and damage.

## **Disposal Instructions**

- Dispose of any damaged or worn reamers in accordance with local regulations regarding metal waste.
- Do not throw tools in regular trash; contact local waste management for proper disposal methods.
- Ensure that all tools are rendered unusable before disposal to prevent accidental injury.

## **Contact Information for Further Support**

For any questions or concerns regarding the use of this product, please reach out to the appropriate support channels as listed on the packaging or product insert.

## **Conclusion**

By following these safety instructions, you can ensure a safe and effective experience with your .22 Rimfire Rifle/Auto Pistol/Revolver Reamers. Always prioritize safety and adhere to best practices to protect yourself and others. Thank you for choosing Clymer products.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

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