

# PILOT PACKS - CLYMER .25 CALIBER BUSHING PACK

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Pilots for Clymer piloted reamers. Pack includes two pilots. One pilot is smaller and one that is larger than the standard pilot. Tolerance are  $+.0000/-0.0002$  22 CF (184-000-067) standard bushing on reamer is .2190 ( $+.0000/-0.0002$ ) -bushing pack to include one each .2186 and .2194 bushings 6mm (184-000-070) standard bushing on reamer is .2360 ( $+.0000/-0.0002$ ) -bushing pack to include one each .2356 and .2364 bushings 25 cal (184-000-073) standard bushing on reamer is .2500 ( $+.0000/-0.0002$ ) -bushing pack to include one each .2496 and .2504 bushings 6.5mm (184-000-068) standard bushing on reamer is .2560 ( $+.0000/-0.0002$ ) -bushing pack to include one each .2556 and .2564 bushings 270 cal (184-000-071) standard bushing on reamer is .2700 ( $+.0000/-0.0002$ ) -bushing pack to include one each .2696 and .2704 bushings 7mm (184-000-072) standard bushing on reamer is .2760 ( $+.0000/-0.0002$ ) -bushing pack to include one each .2756 and .2764 bushings 30 cal (184-000-069) standard bushing on reamer is .3000 ( $+.0000/-0.0002$ ) -bushing pack to include one each .2996 and .3004 bushings



## Attributes

- Name: [CLYMER .25 CALIBER BUSHING PACK](#)
- Manufacturer: [CLYMER](#)
- Product no.: 184000073
- Mfr. No.: B24962504
- Caliber: 25 Caliber (.250)
- Delivery weight: 0.005kg
- Shipping height: 19mm
- Shipping width: 19mm
- Shipping length: 57mm

## Item details

Made in USA

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# PILOT PACKS CLYMER .25 CALIBER BUSHING PACK

## Safety Instruction Guide

### Introduction

Thank you for choosing the PILOT PACKS CLYMER .25 CALIBER BUSHING PACK. This product is designed to support safe and efficient use of Clymer piloted reamers. It is essential to follow the safety guidelines and instructions provided in this document to ensure your safety and the proper functioning of the product.

### General Safety Guidelines

- Always read and understand the instructions before using the product.
- Ensure that the product is used only for its intended purpose.
- Keep the product out of reach of children and vulnerable individuals.
- Regularly inspect the product for any signs of wear or damage before use.
- If you notice any defects or issues, discontinue use immediately and seek assistance.
- Report any accidents or unsafe products to the appropriate authorities.
- Stay informed about any recall updates through the EU's Safety Gate platform.

### Specific Safety Precautions for Use

- When handling the bushing pack, use appropriate personal protective equipment (PPE) such as gloves and safety goggles.
- Ensure that the reamer is securely attached to the bushing before use to prevent accidents.
- Do not exceed the specified tolerances when using the bushings. The tolerances for this product are:
  - 22 CF: .2190 (+.0000/.0002)
  - 6mm: .2360 (+.0000/.0002)
  - 25 cal: .2500 (+.0000/.0002)
  - 6.5mm: .2560 (+.0000/.0002)
  - 270 cal: .2700 (+.0000/.0002)
  - 7mm: .2760 (+.0000/.0002)
  - 30 cal: .3000 (+.0000/.0002)
- Do not attempt to modify or alter the bushings in any way.
- Ensure that you are using the correct size bushing for your specific application:
  - 22 CF: .2186 and .2194 bushings included
  - 6mm: .2356 and .2364 bushings included
  - 25 cal: .2496 and .2504 bushings included
  - 6.5mm: .2556 and .2564 bushings included
  - 270 cal: .2696 and .2704 bushings included
  - 7mm: .2756 and .2764 bushings included
  - 30 cal: .2996 and .3004 bushings included

### Instructions for Installation and Usage

1. **Preparation:** Ensure that the workspace is clean and welllit. Gather all necessary tools and equipment before starting.
2. **Selecting the Bushing:**
  - Identify the correct bushing size needed for your reamer.
  - Check the tolerance specifications to ensure compatibility.
3. **Installation:**
  - Carefully insert the selected bushing into the reamer.
  - Ensure that it fits snugly and securely.
  - Tighten any locking mechanisms as required.

**4. Usage:**

- Operate the reamer according to the manufacturer's instructions.
- Monitor the operation for any unusual sounds or vibrations.
- If any issues arise, stop using the tool immediately and inspect for problems.

**5. PostUse Care:**

- Clean the bushings and reamer after use to prevent debris buildup.
- Store the bushing pack in a dry and cool place, away from direct sunlight.

## **Disposal Instructions**

- Dispose of any damaged or worn bushings in accordance with local regulations.
- Do not dispose of bushings in regular household waste.
- Consider recycling options where available.

## **Contact Information for Further Support**

For any inquiries regarding the product, please refer to the contact information provided by your retailer or manufacturer. Ensure that you have the product details ready for a more efficient response.

Thank you for your attention to these safety guidelines. Your safety is our priority, and we hope you enjoy using the PILOT PACKS CLYMER .25 CALIBER BUSHING PACK.

# About Us

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