

# LIVE PILOT FINISH REAMERS - CLYMER 25-06 REMINGTON LIVE PILOT FINISHER

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These reamers are manufactured by CLYMER Precision using the best M42 w/ Cobalt HSS available. (Cobalt steel is more resistant to heat and abrasion than many other high-speed steels, which dramatically increases tools life and durability) Manufacturer grade tooling Smooth/free cutting guaranteed Live pilot spindle threaded for 4-40 fillister head screw to easily attach industry standard bushings (no C clips required) Oil grooves standard in pilot spindle to allow for muzzle flush chambering applications Industry standard 7/16" shank with integral Weldon flat and 1/4-28 female threads Live piloted reamers allow for customer to interchange bushings and achieve the proper fit to bore Reamers ground to industry standard SAAMI specifications



## Attributes

- Name: [CLYMER 25-06 REMINGTON LIVE PILOT FINISHER](#)
- Manufacturer: [CLYMER](#)
- Product no.: 184000066
- Mfr. No.: 555014
- Cartridge: 25-06 Remington
- Style: Finisher
- Delivery weight: 0.077kg
- Shipping height: 19mm
- Shipping width: 19mm
- Shipping length: 156mm

## Item details

Made in USA

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# Safety Instruction Guide for LIVE PILOT FINISH REAMERS CLYMER 2506 REMINGTON LIVE PILOT FINISHER

## Introduction

Thank you for choosing the LIVE PILOT FINISH REAMERS CLYMER 2506 REMINGTON LIVE PILOT FINISHER. This guide provides essential safety information to ensure the safe and effective use of this product. Please read and follow these instructions carefully.

## General Safety Guidelines

- Ensure that all users are familiar with the product and its intended use.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, while handling or using the reamer.
- Keep the work area clean and welllit to prevent accidents.
- Store the reamer in a secure location when not in use to prevent unauthorized access, especially by children.
- Do not use the reamer for any purpose other than its intended use.

## Specific Safety Precautions for Use

- Inspect the reamer before each use for any signs of damage or wear. Do not use if damaged.
- Ensure that the reamer is securely attached to the machine or tool before operation.
- Avoid excessive force when using the reamer to prevent breakage or injury.
- Use appropriate bushings to ensure a proper fit to the bore.
- Do not exceed the recommended operating speed for the reamer.
- Be cautious of sharp edges and points; handle with care to avoid cuts or punctures.
- If you experience any unusual noises or vibrations during use, stop immediately and inspect the tool.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials, including the reamer, bushings, and a compatible machine.
- Ensure that the work surface is stable and secure.

### 2. Installation:

- Thread the live pilot spindle onto the machine or tool using the 440 fillister head screw.
- Attach the appropriate bushing to the live pilot spindle, ensuring a snug fit.
- Check that the reamer is securely fastened and aligned properly.

### 3. Usage:

- Start the machine according to the manufacturer's instructions.
- Gradually feed the reamer into the material, allowing it to cut smoothly without excessive pressure.
- Monitor the operation closely for any signs of malfunction or unusual behavior.

### 4. PostUsage:

- Turn off the machine and allow the reamer to come to a complete stop before removing it.
- Carefully detach the reamer and clean it to remove any debris or residue.
- Store the reamer in a safe, dry place.

## **Disposal Instructions**

- Dispose of the reamer responsibly in accordance with local regulations.
- If the reamer is damaged beyond repair, consider recycling the materials if applicable.
- Do not dispose of the reamer in regular household waste.

## **Contact Information for Further Support**

For any inquiries regarding safety or usage of the LIVE PILOT FINISH REAMERS CLYMER 2506 REMINGTON LIVE PILOT FINISHER, please consult your retailer or manufacturer's website for assistance.

## **Conclusion**

By following these safety instructions, you can ensure a safe and effective experience with the LIVE PILOT FINISH REAMERS CLYMER 2506 REMINGTON LIVE PILOT FINISHER. Remember to stay informed about any updates or recalls related to this product through the appropriate channels. Thank you for your attention to safety.

# About Us

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