

# LIVE PILOT FINISH REAMERS - CLYMER 6.5X47 LAPUA LIVE PILOT FINISHER

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These reamers are manufactured by CLYMER Precision using the best M42 w/ Cobalt HSS available. (Cobalt steel is more resistant to heat and abrasion than many other high-speed steels, which dramatically increases tools life and durability) Manufacturer grade tooling Smooth/free cutting guaranteed Live pilot spindle threaded for 4-40 fillister head screw to easily attach industry standard bushings (no C clips required) Oil grooves standard in pilot spindle to allow for muzzle flush chambering applications Industry standard 7/16" shank with integral Weldon flat and 1/4-28 female threads Live piloted reamers allow for customer to interchange bushings and achieve the proper fit to bore Reamers ground to industry standard SAAMI specifications



## Attributes

- Name: [CLYMER 6.5X47 LAPUA LIVE PILOT FINISHER](#)
- Manufacturer: [CLYMER](#)
- Product no.: 184000064
- Mfr. No.: 555038
- Cartridge: 6.5 x 47 mm Lapua
- Style: Finisher
- Delivery weight: 0.045kg
- Shipping height: 15mm
- Shipping width: 43mm
- Shipping length: 145mm

## Item details

Made in USA

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# Safety Instruction Guide for LIVE PILOT FINISH REAMERS CLYMER 6.5X47 LAPUA LIVE PILOT FINISHER

## Introduction

Thank you for choosing the LIVE PILOT FINISH REAMERS CLYMER 6.5X47 LAPUA LIVE PILOT FINISHER. This guide provides essential safety instructions and information to ensure the safe and effective use of this product. Please read this manual carefully before using the reamer.

## General Safety Guidelines

- Ensure that the reamer is used only for its intended purpose.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when handling and using the reamer.
- Keep the reamer out of reach of children and unauthorized users.
- Regularly inspect the reamer for any signs of damage or wear before use. Do not use if damaged.
- Store the reamer in a dry, secure location when not in use to prevent damage and accidents.
- Follow all local regulations and guidelines regarding the use of tools and equipment.

## Specific Safety Precautions for Use

- Always ensure the work area is clean and free of obstructions before beginning work.
- Use the reamer only with compatible bushings to ensure proper fit and function.
- Do not exceed the recommended operating speed for the reamer to prevent overheating and potential failure.
- Ensure that the workpiece is securely clamped to prevent movement during reaming.
- Avoid direct contact with the cutting edges of the reamer to prevent injury.
- In case of any malfunction or unexpected behavior during use, stop immediately and inspect the tool.

## Instructions for Installation and Usage

### 1. Preparation

- Gather all necessary tools and equipment, including the reamer, bushings, and any additional accessories.
- Ensure that you have a suitable workbench or area for reaming.

### 2. Attaching the Bushing

- Thread the live pilot spindle of the reamer with a 440 fillister head screw to securely attach the industry standard bushing.
- Ensure that the bushing is properly seated and tightened before proceeding.

### 3. Reaming Process

- Insert the reamer into the workpiece at the desired location.
- Begin reaming at a slow speed, gradually increasing as necessary while monitoring the tool's performance.
- Maintain a steady pressure and avoid excessive force to ensure a smooth cut.

### 4. Post Use Care

- After completing the reaming process, carefully remove the reamer from the workpiece.
- Clean the reamer to remove any debris or residue.
- Store the reamer in its designated location to prevent damage.

## **Disposal Instructions**

- Dispose of the reamer in accordance with local regulations regarding metal and tool disposal.
- If the reamer is damaged beyond repair, ensure that it is disposed of in a manner that prevents injury to others.

## **Contact Information for Further Support**

For any safety inquiries or further assistance regarding the LIVE PILOT FINISH REAMERS CLYMER 6.5X47 LAPUA LIVE PILOT FINISHER, please consult your retailer or the manufacturer's official website.

## **Conclusion**

By following these safety instructions, you can ensure the safe and effective use of the LIVE PILOT FINISH REAMERS CLYMER 6.5X47 LAPUA LIVE PILOT FINISHER. Always prioritize safety and proper handling to maximize the tool's performance and longevity. Thank you for your attention to these important guidelines.

# About Us

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