

LIVE PILOT FINISH REAMERS - CLYMER 223 WYLDE LIVE PILOT FINISHER

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These reamers are manufactured by CLYMER Precision using the best M42 w/ Cobalt HSS available. (Cobalt steel is more resistant to heat and abrasion than many other high-speed steels, which dramatically increases tools life and durability) Manufacturer grade tooling Smooth/free cutting guaranteed Live pilot spindle threaded for 4-40 fillister head screw to easily attach industry standard bushings (no C clips required) Oil grooves standard in pilot spindle to allow for muzzle flush chambering applications Industry standard 7/16" shank with integral Weldon flat and 1/4-28 female threads Live piloted reamers allow for customer to interchange bushings and achieve the proper fit to bore Reamers ground to industry standard SAAMI specifications



Attributes

- Name: [CLYMER 223 WYLDE LIVE PILOT FINISHER](#)
- Manufacturer: [CLYMER](#)
- Product no.: 184000063
- Mfr. No.: 555031
- Cartridge: 223 Wylde
- Style: Finisher
- Delivery weight: 0.057kg
- Shipping height: 19mm
- Shipping width: 19mm
- Shipping length: 130mm

Item details

Made in USA

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Safety Instruction Guide for LIVE PILOT FINISH REAMERS CLYMER 223 WYLDE LIVE PILOT FINISHER

Introduction

Thank you for choosing the LIVE PILOT FINISH REAMERS CLYMER 223 WYLDE LIVE PILOT FINISHER. This guide provides essential safety information and instructions for the safe use, installation, and disposal of this product. Please read this guide carefully to ensure proper handling and to minimize any risks associated with the use of this tool.

General Safety Guidelines

- Ensure that the reamer is used in accordance with the manufacturer's specifications and guidelines.
- Always wear appropriate personal protective equipment (PPE), including safety goggles and gloves, when handling or using the reamer.
- Keep the work area clean and welllit to avoid accidents.
- Ensure that the reamer is securely attached to the machine before use.
- Never use the reamer for applications other than those specified by the manufacturer.
- Regularly inspect the reamer for any signs of wear or damage before each use.
- Store the reamer in a safe place, away from children and unauthorized users.
- Report any unsafe conditions or incidents to the appropriate authorities.

Specific Safety Precautions for Use

- Avoid direct contact with the cutting edges of the reamer to prevent cuts and injuries.
- Do not exceed the recommended speed and feed rates during operation to prevent overheating and potential tool failure.
- Use the reamer only with compatible bushings to ensure proper fit and function.
- Ensure that the pilot spindle is properly lubricated to facilitate smooth operation and reduce wear.
- Do not attempt to modify or alter the reamer in any way, as this may compromise safety and performance.
- Be aware of the potential for flying debris during operation; maintain a safe distance from the cutting area.

Instructions for Installation and Usage

1. Installation:

- Ensure that the machine is powered off and disconnected before installation.
- Thread the live pilot spindle onto the machine's compatible interface.
- Secure the reamer with a 440 fillister head screw, ensuring it is tightly fastened.
- Attach the appropriate industrystandard bushing to the live pilot spindle.

2. Usage:

- Power on the machine and set it to the recommended speed for the reamer.
- Carefully align the reamer with the bore to be finished.
- Gradually feed the reamer into the material, monitoring for any unusual resistance or noise.
- Once the finishing operation is complete, power off the machine and carefully remove the reamer.
- Clean the reamer after use to remove any debris or residue.

Disposal Instructions

- Dispose of the reamer in accordance with local regulations for metal waste.
- Do not dispose of the reamer in regular household waste.
- Consider recycling options available in your area to reduce environmental impact.

Contact Information for Further Support

For any questions or concerns regarding the safety and usage of the LIVE PILOT FINISH REAMERS CLYMER 223 WYLDE LIVE PILOT FINISHER, please refer to the manufacturer's contact information provided on the product packaging or user manual.

By following these guidelines, you can ensure a safe and effective experience with your reamer. Thank you for your attention to safety and proper usage.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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